



A PerTronix Performance Brand ~ www.pertronixbrands.com ~ 909 599-5955

Installation Instructions & Warranty Information

40-3051 ~ 14-19 (Legacy) Silverado/Sierra 5.3DFI
Cat Back Exhaust



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This product is considered a Replacement part per CARB and EPA regulations for emissions compliance and is legal for sale and use on all vehicles in all 50 states when installed according to the Manufacturer's Application Guide and Installation Instructions.



WARNING:

This product can expose you to chemicals including Lead, Nickel, Cadmium and Chromium which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

REV. 4 2-11-21 DSL

PLEASE READ BEFORE PROCEEDING

PerTronix® thanks you for choosing a JBA Performance Exhaust Product. To realize the potential of JBA's engineering and excellent fit, Please Read and Understand these instructions completely prior to starting the installation.

Check that you received all the parts listed on the parts list, if you have any concerns, please contact PerTronix before continuing.

Work Smart – Work Safe! Most Exhaust Installations are best performed on a lift. If a lift is not available, raise the vehicle and support on quality Jack Stands on level ground. Do not rely on a jack!

Before starting, allow the vehicle to cool, disconnect the battery, and spray penetrating oil on all hardware and fittings that will need to be removed. Silicone spray on rubber hangers will make them easier to remove and install.

REMOVAL:

1. Remove the stock exhaust. It may be easier to cut the stock exhaust pipe behind the muffler to facilitate getting the tail pipe out.
2. Disconnect the stock hangers from the rubber isolators. The isolators will be reused, leave them hanging in the truck.
3. Unbolt the muffler from the catalytic converter, and remove the muffler.

INSTALLATION:

4. Insert the 2 hangers on the JBA muffler clamp into the rubber isolators, this will locate the muffler. Slip the muffler into the clamp. Support the other end of the muffler.
5. The intermediate pipe is designed for all wheelbase variations of these trucks. On Short Bed Crew Cabs, and Ext Cab models you will need to shorten the intermediate pipe by 12". On standard Cab trucks you will need to install the muffler, then measure the distance to cut the intermediate pipe as the standard cab models vary by bed. Install the intermediate pipe into the muffler inlet with a clamp and then to the ball flange using the factory hardware and slip the hanger into the rubber isolator.

6. Slip the over axle pipe into place and slide it into the muffler outlet. Slide the hanger into the rubber isolator.
7. Slip the tail pipe into the over axle pipe, with a clamp and slide the hanger into the rubber isolator.
8. Adjust the over axle pipe and tail pipe so that they clear everything and the tip is about 1" below the body.
9. Once you are happy with the fit, tighten all of the clamps.
10. After a couple of heat cycles, recheck the clamps for tightness.

Parts List:

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|---------------------|-----------------------------|
| 1 JBA Muffler | 1 Over Axle Pipe |
| 2 Clamps | 1 Clamp w/Double Hanger |
| 1 Intermediate Pipe | 1 Tail Pipe with Chrome Tip |

JBA LIMITED WARRANTY

All JBA Headers and Exhaust products are guaranteed, to the original purchaser, to be free of defects in materials and workmanship for one year. This warranty covers the replacement or repair of the product only and does not cover the cost of removal and installation, customer applied aftermarket coatings or any discoloration or corrosion of finished surfaces.

Damage or product failure resulting from collision, improper installation, off-road use, road hazards, the use of exhaust insulating wrap or like products or rust occurring after installation, is not covered by the warranty. The warranty extends only to the original purchaser.

Should a part become defective it should be returned to the original selling retailer and must be accompanied with the sales receipt. If there is no retailer in your area, call the factory for a return authorization and return your part prepaid to the factory for inspection. PerTronix reserves the rights to replace or repair the alleged defective part and return the part freight collect.