

350-2001 - Economy Brake Kit for G-Comp X Upright

Kit Contents		
Qty	Part #	Description
2	350-2001.1	Caliper Bracket
4	350-2001.2	Caliper Mount Bushing
2	350-2001.3	Brake Rotor Hat
4	835-2300542	GM Slide Bolt
1	910-31045-L	Caliper - Left
1	910-31045-R	Caliper - Right
2	910-31906	Rotor, .81" x 11.75"
2	919-1562	Brake Pads

Hardware				
Qty	Description	Location	Tool Size	Thread Lock
16	5/16-18 x 1-1/4" SHCS	Rotor to Hat	1/4" Allen Key	Blue
4	7/16-20 x 1" HHCS, Grade 8	Bracket to Upright	5/8" Socket	Blue
4	7/16 Thru Hard Flat Washer	Bracket to Upright	N/A	N/A

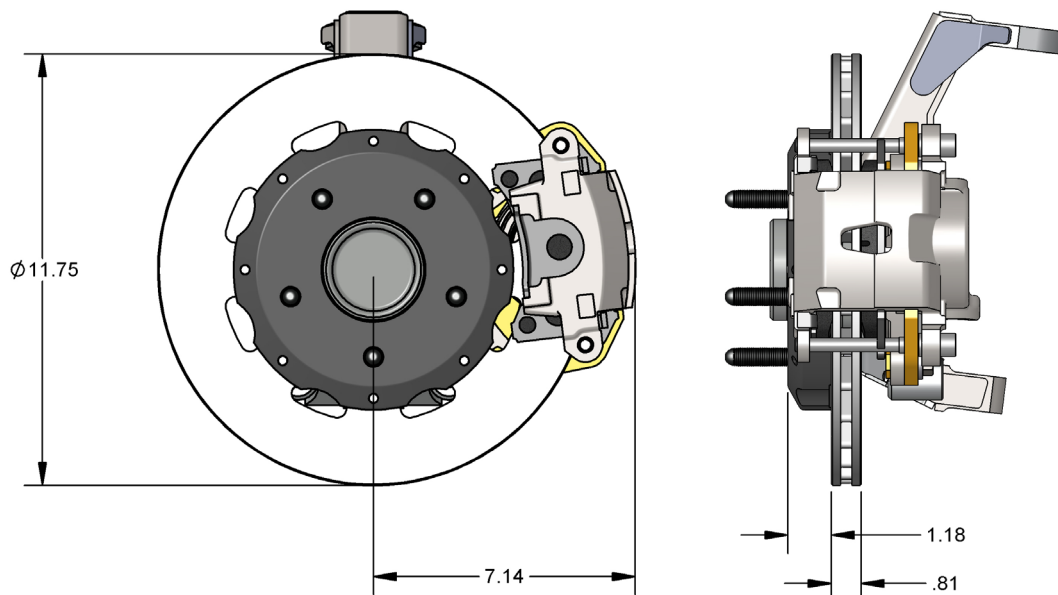
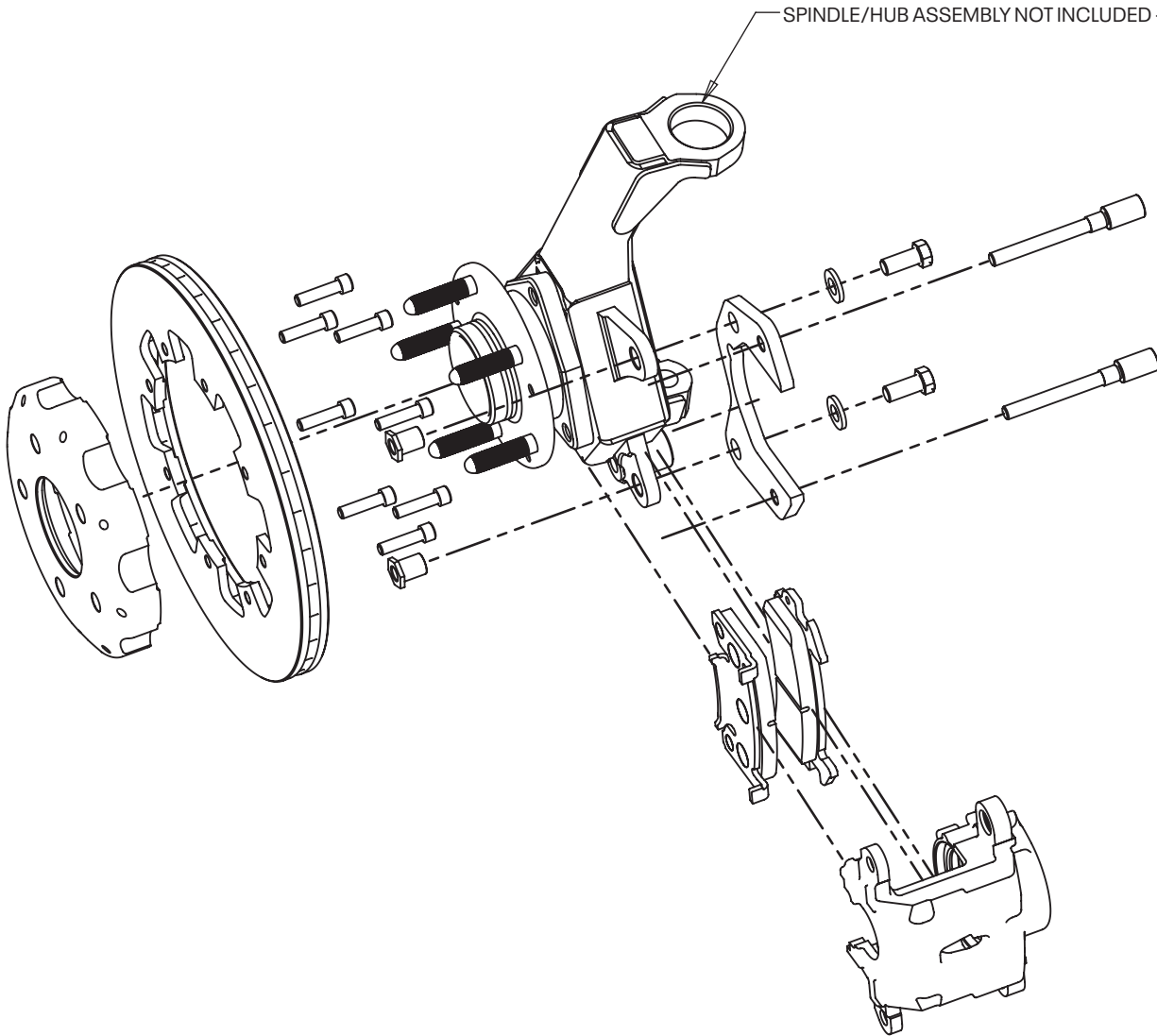
1. Assemble hat to rotor as shown using 5/16-18 x 1-1/4" socket head cap screws. It is recommended to use blue Loctite or similar thread locker on threads.
2. Assemble caliper brackets to upright as shown using 7/16-20 x 1" hex head cap screws and the caliper mount bushings. Check that the bracket does not contact the weld and clearance if needed. It is recommended to use blue Loctite or similar on threads here as well.
3. Slide rotor/hat assembly over hub studs.
4. Install brake pads to left hand caliper and slide caliper over the rotor. Insert slide pins through calipers and thread into tapped holes in caliper brackets. Repeat procedure for right hand assembly. Due to the manufacturing tolerances, some calipers may require slight grinding to the casting body for clearance with the brackets.
5. Check all clearances with rotor and pads, install brake lines, bleed brakes and check for leaks before attempting to drive vehicle.

INSTRUCTIONS

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SPINDLE/HUB ASSEMBLY NOT INCLUDED - SOLD SEPARATELY



ALL DIMENSIONS IN INCHES