

545-25050 - Lifter Valley Oil Baffle for Small Block Chevy

1. Remove intake manifold and pushrods.
2. Attempt to install baffle by placing front end in first. Do not force. Due to slight variations in blocks, the baffle may have to be trimmed for proper fit. If so, it is best to trim metal off the rear of the baffle when possible. This may be done easily with tin snips or a small hand grinder as no more than .060" to .100" should have to be removed.
3. Once you have the baffle properly fitted, remove the baffle and bolt the springs onto the baffle with the open end of the springs facing up. Use the self locking nuts and bolts provided. Replace the baffle and pushrods and rotate engine, making sure pushrods do not interfere with the baffle. If necessary, trim baffle for adequate pushrod clearance.
4. If you are running a roller cam, it will be necessary to enlarge the pushrod holes in the baffle in order that the roller lifters can protrude through the baffle. This will eliminate the lifter retaining feature of the baffle, however, a high rev kit accomplishes the same purpose.
5. When baffle is properly fitted to the engine, place ends of springs under cylinder head and reassemble engine.



IMPORTANT

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