

INSTRUCTIONS

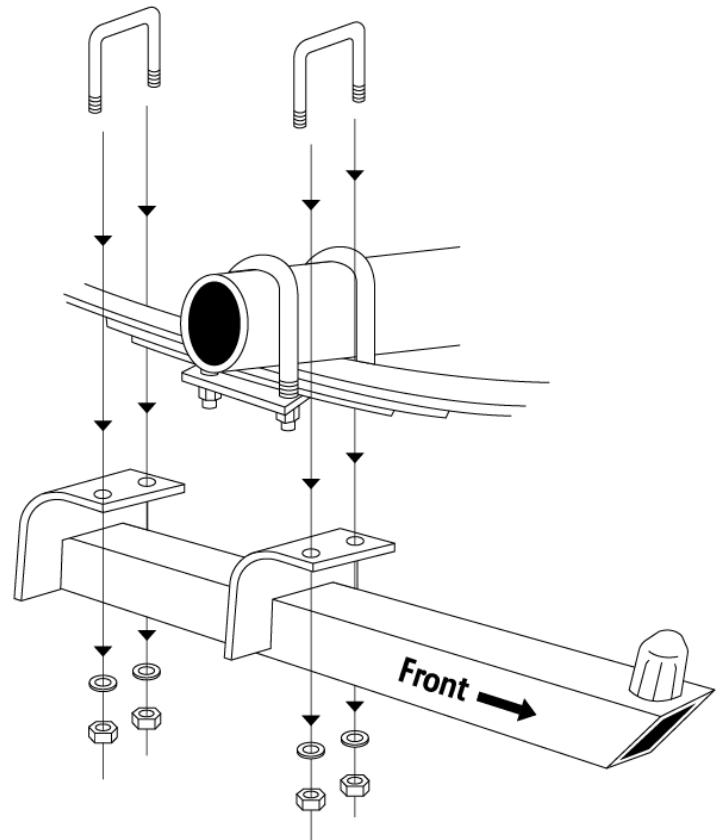
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SPEEDWAY
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550-20470 - Chrome Traction Bars

Enhance the performance and stability of your vehicle with our 550-20470 Chrome Traction Bars. Designed for easy installation and engineered to fit 2.50" wide leaf springs, these traction bars reduce wheel hop and improve traction during acceleration.

WARNING: Block both front wheels and place jack stands securely under the rear end before working under the vehicle.



Installation Instructions:

1. Raise the Rear of the Car:
 - Elevate the rear end of the vehicle to access the rear springs easily.
2. Position the Traction Bars:
 - Place the traction bars under the spring, with the stopper end pointing towards the front of the vehicle.
 - Ensure the bar is centered, checking for ample clearance for all rear suspension parts and Wheel/Tire combinations.
 - Confirm that the rubber stopper is securely fastened.
3. Install the U-Bolts:
 - Position the U-bolts over the spring and through the mounting points on each bar.
 - Finger-tighten the U-bolts, verify the traction bar bolts are centered below the leaf spring pad and parallel with the actual leaf spring.
 - Once everything is verified to be true and square then securely tighten all nuts evenly (same amount of threads protruding past the nut) torque them to 25-30 Ft lbs.
4. Adjustment of the Rubber Stopper:
 - If the three holes in the bar do not allow you to achieve the suggested distance of 1/2" from the spring, you may need to trim the top of the rubber stopper with a saw or cut-off wheel to achieve the desired spacing.
 - Replacement traction bar rubber snubbers, Black, 550-1608.
5. Test and Reinspect:
 - Lower the vehicle and test drive it to ensure proper installation and function of the traction bars.
 - Reinspect the traction bars and all mounting points to confirm everything is secure and properly aligned.
 - May need to re-torque hardware to 25-30 Ft lbs.