



Part # 11169120 - 1967-1969 GM F-Body Front SwayBar

Recommended Tools



1967-1969 GM F-Body Front SwayBar Installation Instructions

Table of contents

Page 2..... Included Components and Hardware List
Page 3..... SwayBar Installation

Hardware Torque Specifications

5/16"-16..... 17 ftlbs

Major ComponentsIn the box

Part #	Description	QTY
90001234	Front SwayBar	1
90002929	End Link Kit	1
70012402	Delrin Sway Bar Bushing Liner	2
90002572	Bushing Strap	2
90002539	SwayBar Bushing	2
HARDWARE		
99311030	5/16"-18 x 1" Hex Bolt	4
99313001	5/16" SAE Flat Washer	4
99313005	5/16" Split Lock Washer	4

Getting Started.....

This SwayBar Kit utilizes a Delrin Liner in the SwayBar Bushing. The Delrin Liner allows the SwayBar to move freely and quietly in the Bushing. The Delrin is self-lubricating, no lubrication is required.

- 1. Jack the vehicle up to a safe working height and support with jack stands. Make sure the jack stands are stable before working under the car.**
2. Remove the driver front wheel/tires. It will be required to get the swaybar installed
3. Remove the stock sway bar.



4. Open the Delrin Liner at the split and slip it over the SwayBar. Position it in the area that the bushing will ride based on the location of the stock swaybar. Do this on both ends of the swaybar.

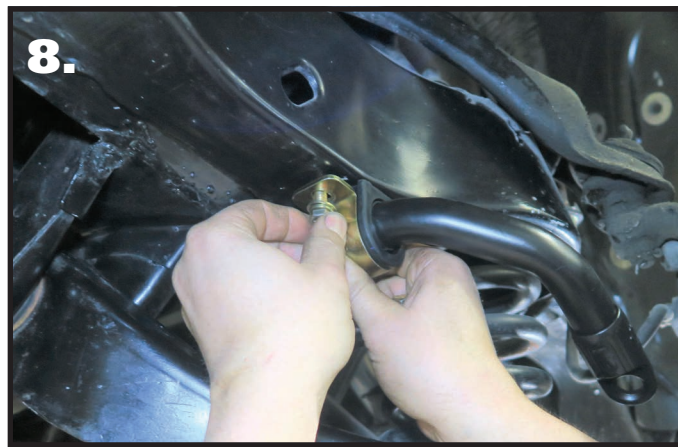


5. Open the SwayBar Bushing at the split and slide it **OVER** the Delrin Liner. Do this on both Delrin Liners.

6. Insert the swaybar in the stock location. It is easier to install if you have the driver wheel/tire removed. Turning the steering wheel to the left also helps. It will require some twisting and turning of the bar to work it through the frame into the stock location. The swaybar needs to end up in the stock location with the ends above the lower control arms.



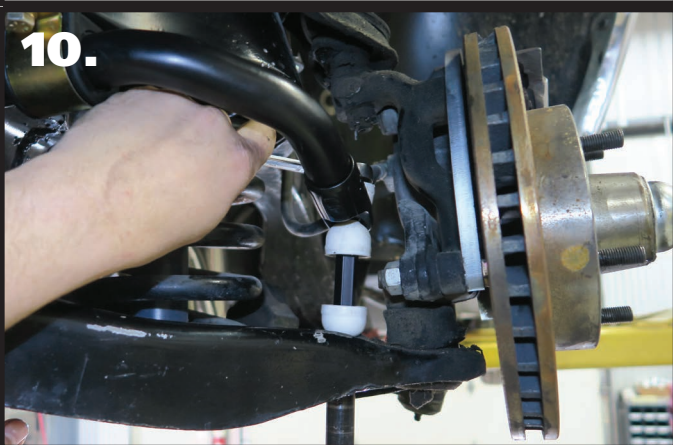
7. Slip the Bushing Straps over the SwayBar Bushings. Line them up with the OEM mounting holes.



8. Install a 5/16" Lock Washer & 5/16" Flat Washer on the 5/16"x 1" Hex Bolts.



9. Torque the mounting hardware to 17 ftlbs.



10. Install the End Links using **Diagram 1** as a reference. Install both end links before tightening the end link hardware. Tighten the end link barrel nut until it is flush with the end of the bolt, and then tighten it 2 more complete rounds.

