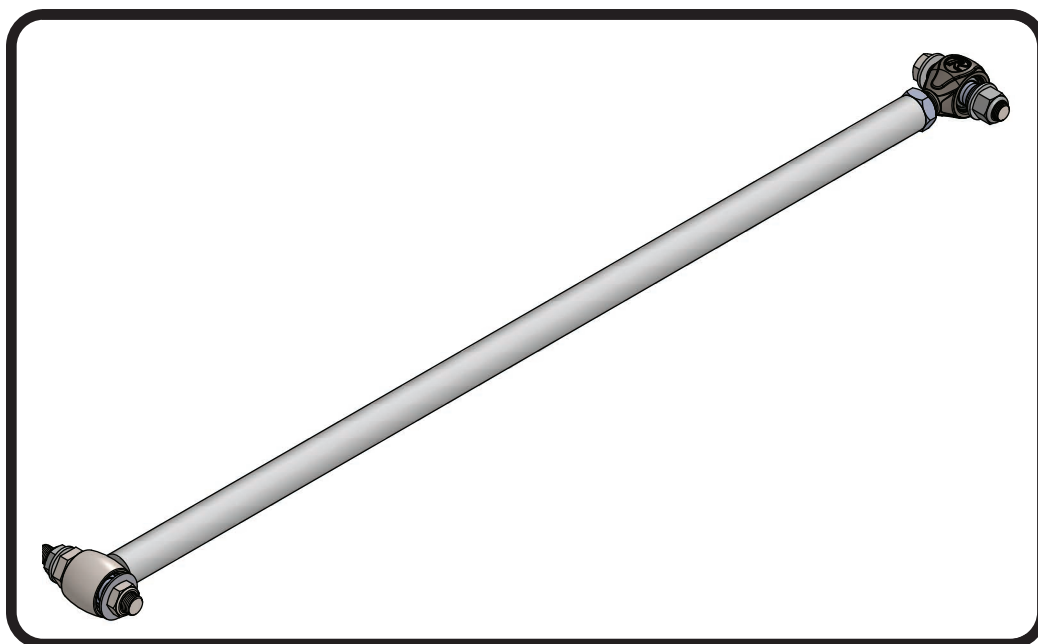
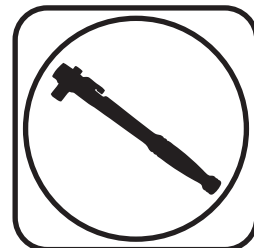




Part # 11289000 - 1965-1970 Full Size Chevy Adjustable Panhard Kit



Recommended Tools



1965-1970 GM "B" Body Adjustable Panhard Kit Installation Instructions

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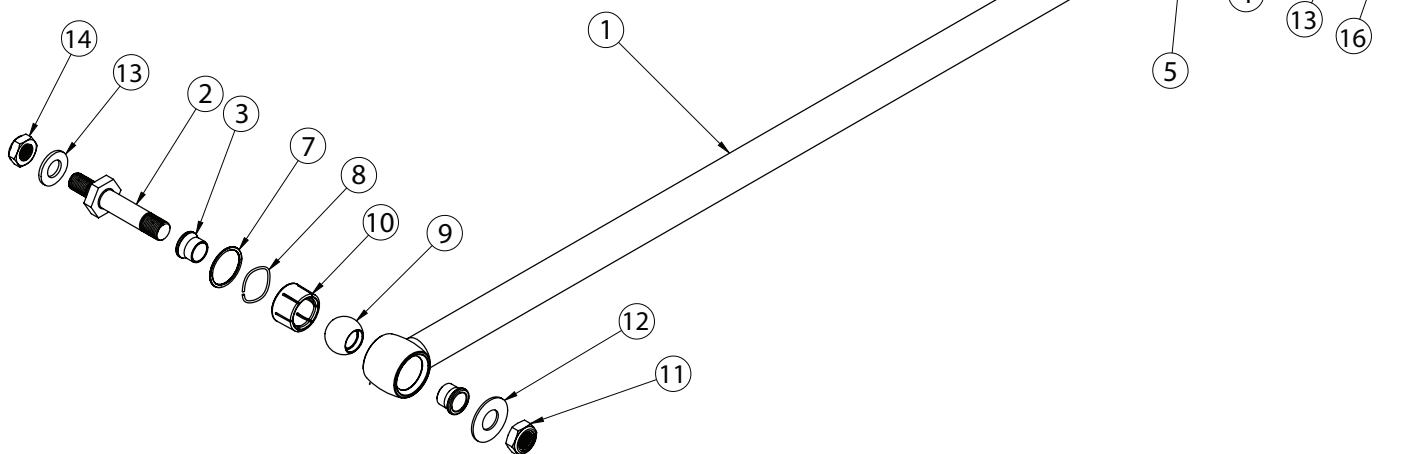
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Included ComponentsIn the box

Item #	Part #	Description	QTY
1	90002827	Panhard Bar - set to 35.750"	1
2	90000461	Panhard Stud	1
3	70013334	R-Joint Spacers - Stud	2
4	90001318	Standard 3/4"-16 R-Joint	1
5	99752004	3/4"-16 Jam Nut	1
6	70013764	R-Joint Spacers - Frame	2
R-Joint Components - (Installed in bar ends)			
7	70013279	Retaining Ring	1
8	70013280	Wavo Wave Spring	1
9	70013275	R-Joint Center Ball	1
10	70013276	R-Joint Composite Center Ball Cage	1



Hardware ListIn the box (Kit# 99010123)

Item #	QTY	Part Number	Description
PANHARD BAR STUD			
11	1	99622006	5/8"-18 Nylok Jam Nut
12	1	99623001	5/8" SAE Flat Washer
13	1	99566003	9/16" SAE Flat Washer
14	1	99562001	9/16"-18 Nylok Nut
PANHARD BAR FRAME MOUNT			
13	2	99566003	9/16" SAE Flat Washer
15	1	99561003	9/16"-18 x 3" Bolt
16	1	99562003	9/16"-18 Nylok Jam Nut

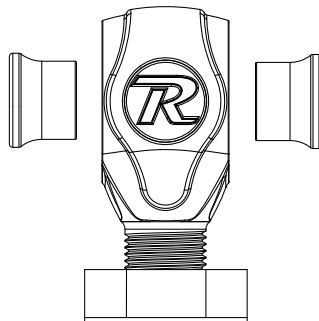


R-Joint Spacer Installation

R-JOINT SPACER INSTALLATION

Install the Spacers by inserting the SMALL side of the SPACER into the Center Pivot Ball. Push them in until they bottom out and stop.

UPPER R-JOINTS



New R-Joints will be quite stiff (75-90 in/lbs breakaway torque) until they "break in" after a few miles of use. After the break in period they will move much more freely. Because the composite bearing race contains self lubricating ingredients, no additional lubrication is needed or desired. Any additional lubrication will only serve to attract more dirt and debris to the R-Joint and actually shorten its life.

The Panhard bar can be removed from the car with it sitting at any height, but the car will need to be at ride height when checking the sided to side deminsions. It may be necessary to adjust the panhard bar to center the differential in the car at ride height.

1. Remove the OEM panhard bar from the car.
2. Remove the panhard bar stud from the rear differential.

Panhard Bar Installation



1. Bolt the new panhard bar stud into the OEM location of the axle using the 9/16" flat washer and 9/16"-18 Nylok nut supplied in the kit. Torque to 95 ftlbs.



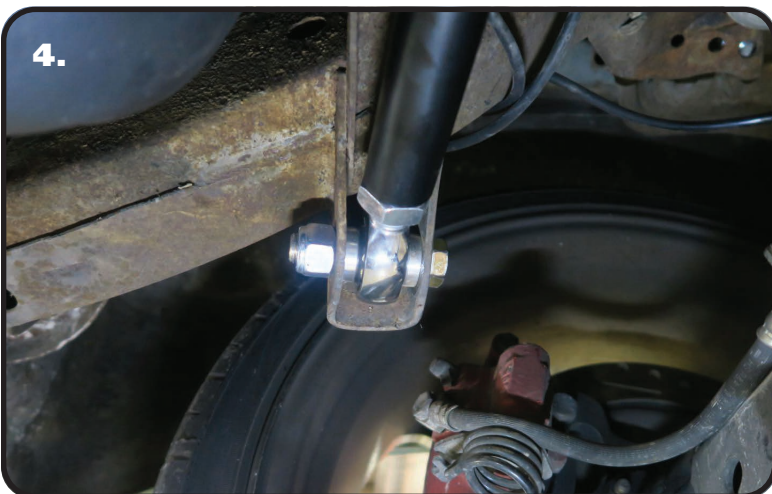
Panhard Bar Installation



2. Install a Narrow 5/8" ID R-joint Spacers into each side of the R-joint of either end of the Panhard Bar. The Small Diameter goes into the R-joint. Slide the R-joint onto the stud and fasten in place with a 5/8" flat washer and 5/8"-18 thin jam nylok nut. Torque to 95 ftlbs.



3. Install the 3/4" jam nut onto the end of the R-Joint end, then screw R-Joint end into the end of the panhard bar. Set the Panhard Bar to 35.750". You may need to readjust it after getting the car set at ride height, but this is a good starting point. Press the SMALL diameter of the 9/16" I.D. R-Joint spacers into each side of the center ball of the remaining R-Joint. Push the spacers in until they bottom out in the center ball.



4. Insert the R-Joint Housing end of the panhard bar into the OEM frame mount. Align the align hole in the heim end with the holes in the OEM mount. Install a 9/16" flat washer on a 9/16"-18 x 3" hex bolt and insert in into the aligned holes. Install a 2nd 9/16" washer followed by a 9/16"-18 nylok nut on the threads of the bolt sticking through the frame. Torque to 95 ftlbs.

5. Check the side to side dimension between the tire and quarter panel with the car at ride height. You may need to adjust the panhard bar to center the axle at ride height.