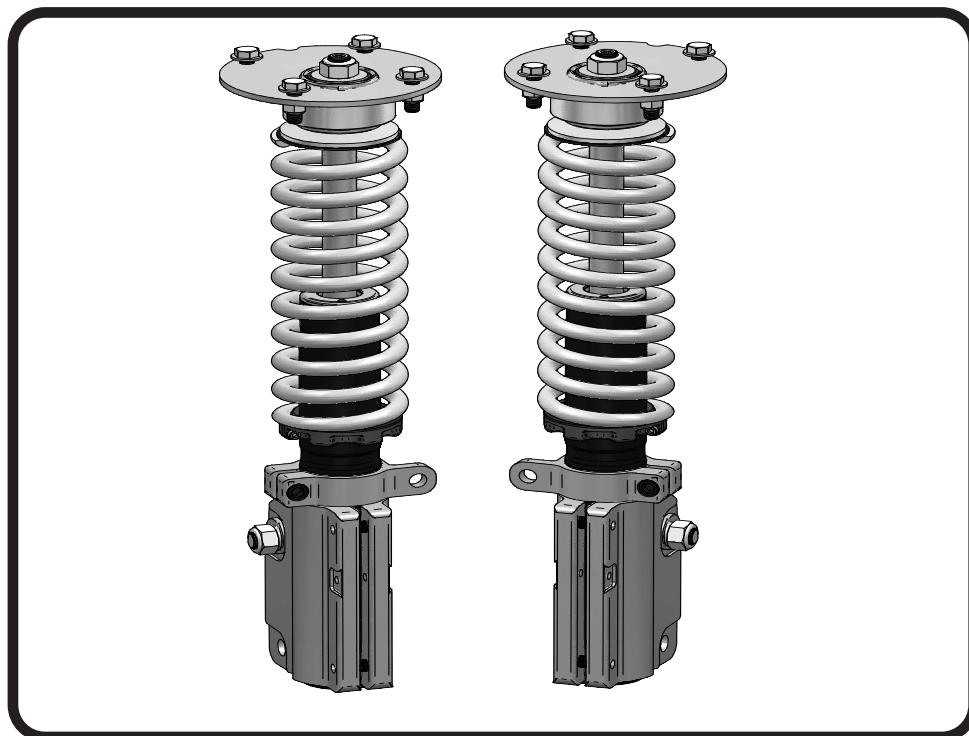
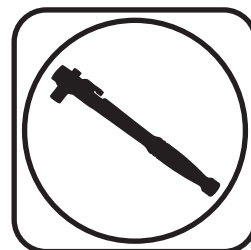




Part # 12153110 -2005 up Mustang



Recommended Tools



2005-up Mustang Front HQ CoilOver Strut Installation Instructions

Table of contents

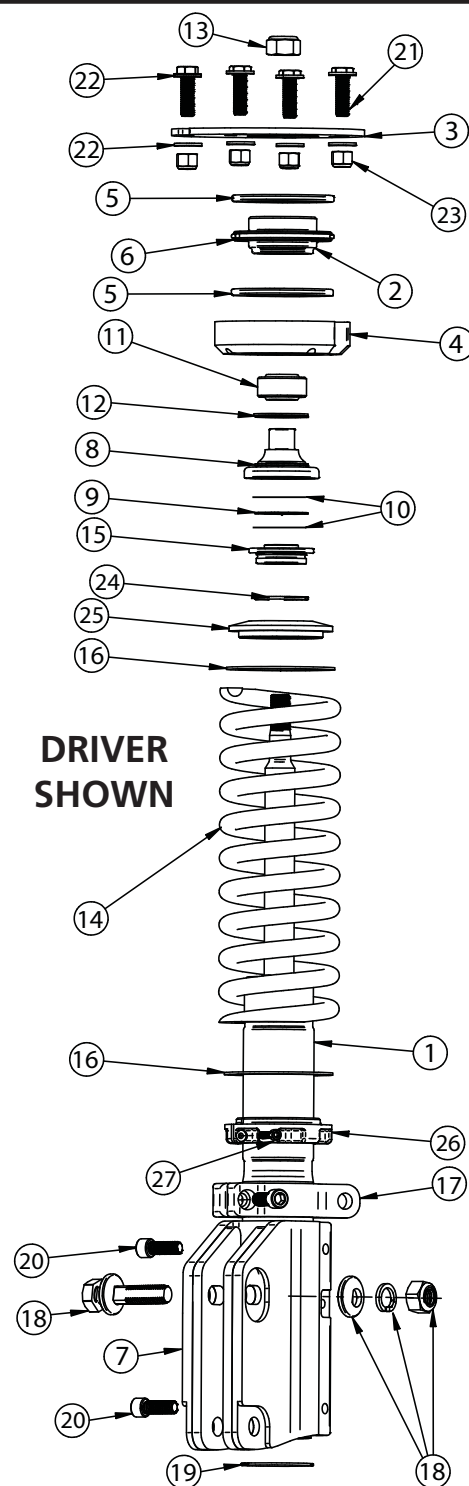
Page 2.....	Included components
Page 3.....	Disassembly and Getting Started
Page 4.....	Strut Assembly and Upper Mount Assembly
Page 5.....	Assembly
Page 6.....	Final Assembly and Spring Adjustment and Preload
Page 7.....	Strut Adjustment





Included ComponentsIn the box

Item #	Part #	Description	QTY
1	986-10-055	Strut Cartridge	2
2	90002642	Bearing Retaining Mount	2
3	70012797	Upper Mounting Plate	2
4	90002641	Strut Mount Retaing Ring	2
5	90002639	Strut Mount Rubber Isolator	2
6	70012801	O-Ring	2
7	70010943	Strut Extrusion	2
8	90002368	Thrust Bearing Adapter	2
9	70010987	Thrust Bearing	2
10	70010988	Thrust Bearing Washer	4
11	90001042	Upper Mount Bearing	2
12	90000805	Upper Bearing Snap Ring	2
13	99562003	9/16"-18 Nylok Nut	2
14	59100325	10" 325lb CoilSpring	2
15	90002365	CoilSpring to Bearing Adpater	2
16	70010828	Delrin Washer	4
17	90002372	Sway Bar Link Mount	2
18	90000803	Eccentric Bolt	2
19	038-01-035	Strut Retaining Ring	2
20	99371042	3/8"-16 x 1" SHCS	6
21	99371004	3/8"-16 x 1 1/4" Hex Bolt	8
22	99373003	3/8" Flatwasher	16
23	99372002	3/8'-16 Nylok Nut	8
24	803-00-199kit	CoilSpring Cap Retaining Ring	2
25	803-00-199kit	CoilSpring Cap	2
26	803-00-199kit	CoilSpring Adjuster Nut	2
27	803-00-199kit	Adjuster Nut Locking Screw	2
	99311029	5/16"-18 x 1" FHSC (Not Shown)	8
	90000695	Posilink Spacer (Not Shown)	2
	90002573	12mm 90 Degree PosiLink	4



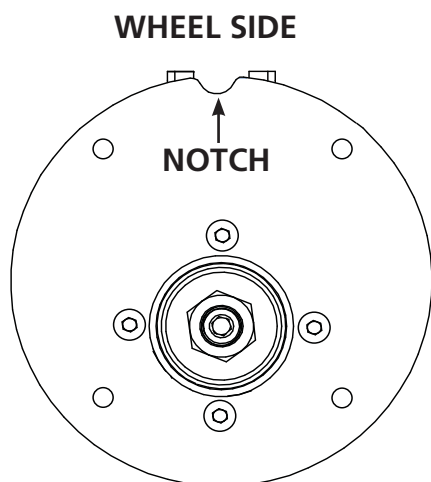


Disassembly

1. Remove the front struts by first disconnecting the ABS wire and brake line(retain hardware) from the factory strut.
2. Disconnect the swaybar linkage from the strut and swaybar this will be replaced with new linkage.
3. Support the front hub and control arm assembly and remove the (2) struts bolts(retain hardware) that attach the strut to the spindle.
4. Remove the (4) nuts holding the upper strut mount to the car body. **DO NOT REMOVE THE CENTER NUT.**
5. Remove strut assembly from the car.

Getting Started

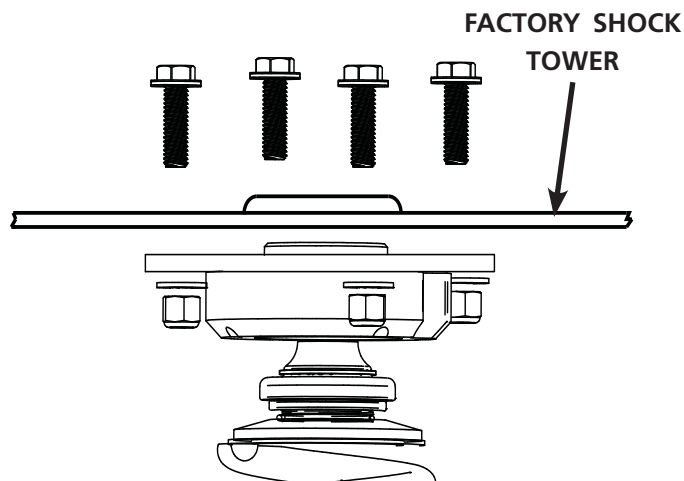
6.



6. The upper strut mount provided in this kit has is designed to aid in tire clearance. The notch on the upper mount is positioned towards the wheel of the car.

NOTE: The Struts are Driver and Passenger, the sway bar mount points to the rear of the car.

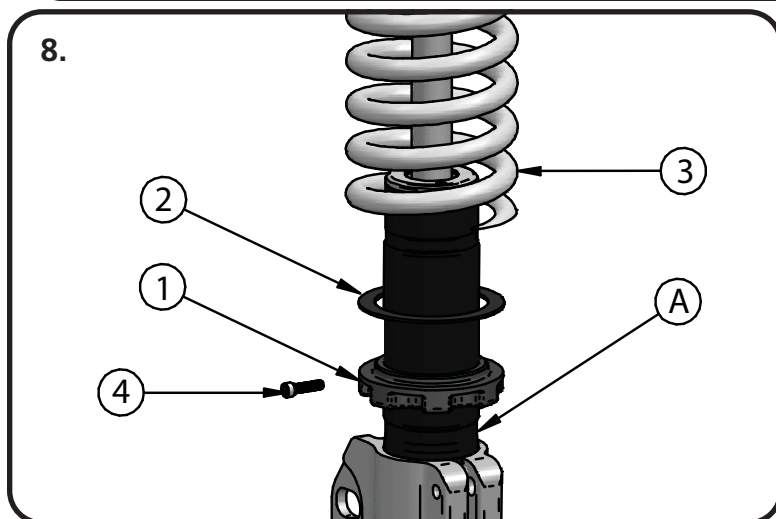
7.



7. Bolt the upper mount into the car positioning it to the inside of the car. The camber adjustment will be done on the bottom of the strut using the supplied camber bolt. The plate gets bolted in from the bottom side of the strut tower using (4) 3/8"-16 x 1 1/4" bolts. Install a 3/8" washer on the top and bottom and secure it with (4) 3/8" 16 Nylok Nuts. Tighten all (4) down.



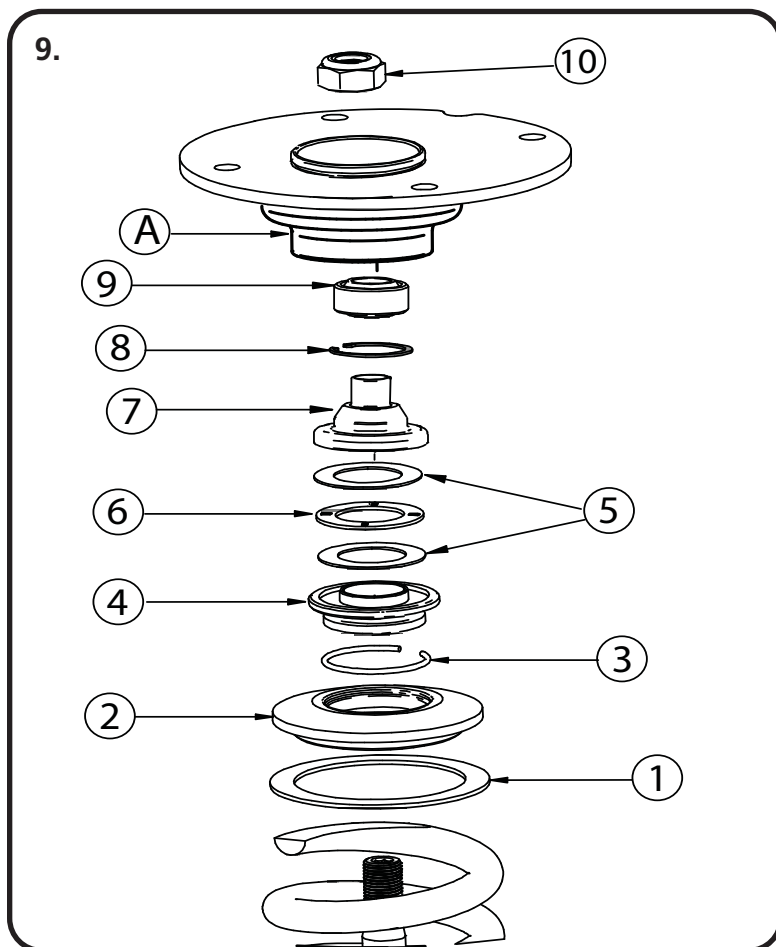
Strut Assembly



8. The Strut comes preassembled, but if you need to disassemble it, refer to Figure 8 & 9 for assembly order. Install the Coilspring on to the Strut (A) according to Diagram #8.

- 1.** CoilSpring Adjuster Nut: thread to bottom of threads for ease of installation of the Strut Assemble.
- 2.** Delrin Washer
- 3.** CoilSpring
- 4.** CoilSpring Adjuster Nut Locking Screw: leave screw loose until final adjustment is completed.

Upper Strut Assembly



9. Remove the Adjuster Knob from the Strut shaft for assembly. With the CoilSpring installed on the Strut, bolt the strut assembly into the upper mount (A), see diagram 11 for assembly order.

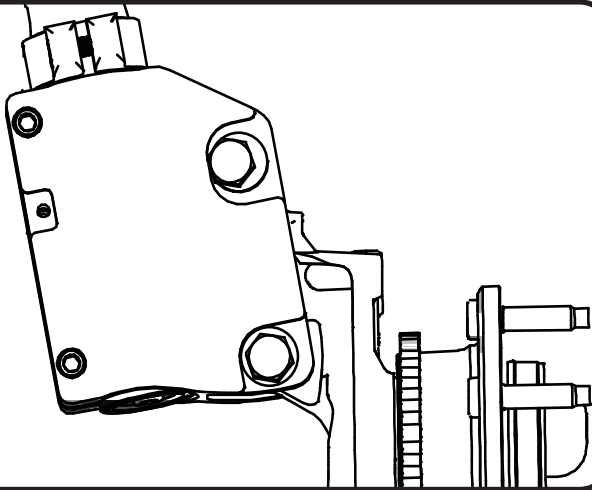
- 1.** Delrin CoilSpring Washer
- 2.** Upper CoilSpring Cap
- 3.** CoilSpring Cap Retaining Ring (Installed On
- #4** CoilSpring to Bearing Adapter)
- 4.** CoilSpring to Bearing Adapter
- 5.** Torrington Bearing Races
- 6.** Torrington Bearing
- 7.** Bearing Adapter (Small Diameter Up)
- 8.** Upper Mounting Bearing Snap Ring
- 9.** Upper Mounting Bearing
- 10.** 9/16" Locknut

Assemble components and install into upper mount tightening upper nut. Reinstall upper adjustment knob.



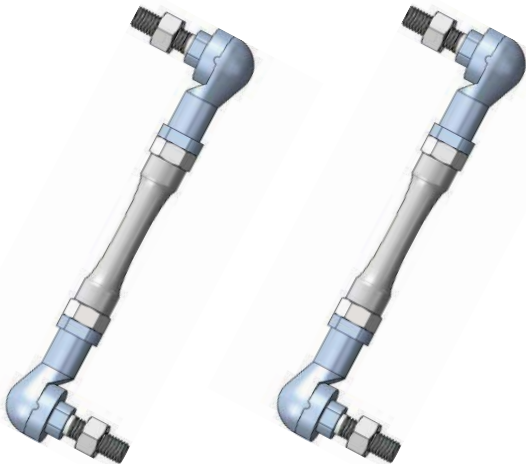
Assembly

10.



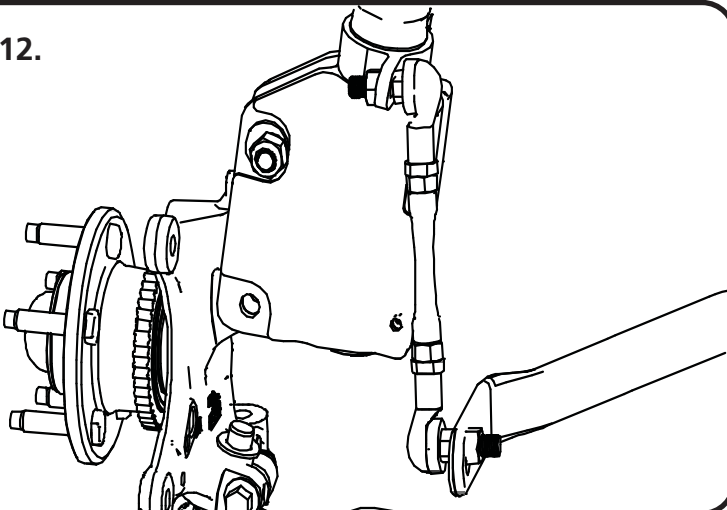
10. Slide the lower strut mount onto the spindle reusing the Factory hardware in the lower mounting hole. Insert the supplied Camber bolt into the top hole.

11.



11. Attach the PosiLinks between the strut and Sway bar using the 12mm Nylok Nut.

12.



12. The Posilink mounts with the stud on the Strut pointing outward, and the stud on the Sway bar pointing in.

Note: Image is viewing the strut from rear of the vehicle.



Final Assembly

13. Attach the brake line to the Strut using the Factory hardware.
14. Route the Airline to the Air Spring. When hooking up the Airline be sure that you can turn the steering from lock to lock with out tugging on the Airline. This situation will eventually cause the line to leak.
15. Repeat previous steps on Passenger side.
16. With Both sides installed, slowly lower the car to the ground to check ride height. It may be necessary to tighten the Adjusting nut (Also known as preloading the CoilSpring) to achieve proper ride height. To do this you will need to loosen the Adjuster Nut Locking Screw and tighten the Adjuster Nut to put PreLoad into the Coil-Spring. Once the correct ride height is achieved tighten the Locking Screw in the lower Adjuster nut. **It may be helpful to read the section pertaining to spring preload and adjustment on Page 9.**

Spring Adjustment and Preload

Ride Height

We have designed most cars to have a ride height of about 2" lower than factory. To achieve the best ride quality & handling, the shock absorber needs to be at 40-60% overall travel when the car is at ride height. This will ensure that the shock will not bottom out or top out over even the largest bumps. Measuring the shock can be difficult, especially on some front suspensions. Measuring overall wheel travel is just as effective and can be much easier. Most cars will have 4-6" of overall wheel travel. One easy way to determine where you are at in wheel travel is to take a measurement from the fender lip (center of the wheel) to the ground. Then lift the car by the frame until the wheel is just touching the ground, re-measure. This will indicate how far you are from full extension of the shock. A minimum of 1.5" of extension travel (at the wheel) is needed to ensure that the shock does not top out. If you are more than 3" from full extension of the shock then you are in danger of bottoming out the shock absorber.

Adjusting Spring Height

When assembling the CoilOver, screw the spring retainer tight up to the spring (0 preload). After entire weight of car is on the wheels, jounce the suspension and roll the car forward and backward to alleviate suspension bind.

- If the car is too high w/ 0 preload then a smaller rate spring is required. Although threading the spring retainer down would lower the car, this could allow the spring to fall out of its seat when lifting the car by the frame.
- If the car is too low w/ 0 preload, then preload can then be added by threading the spring retainer up to achieve ride height. On 2.6" - 4" stroke shocks, up to 1.5" of preload is acceptable. On 5-7" stroke shocks, up to 2.5" of preload is acceptable. If more preload is needed to achieve ride height a stiffer spring rate is required. Too much preload may lead to coil bind, causing ride quality to suffer.



Strut Adjustment

Strut Adjustment 101- Single Adjustable

Rebound Adjustment:

How to adjust your new struts.

The rebound adjustment knob is located on the top of the Strut protruding through the upper mount.

You must first begin at the ZERO setting, then set the shock to a soft setting of 20.



-Begin with the Strut adjusted to the ZERO rebound position (full stiff). Do this by rotating the rebound adjuster knob clockwise until it stops.

-Now turn the rebound adjuster knob counter clock wise 20 clicks. This sets the shock at 20. (settings 21-24 are typically too soft for street use).

Take the vehicle for a test drive.



-If you are satisfied with the ride quality, do not do anything, you are set!

-If the ride quality is too soft increase the damping effect by rotating the rebound knob clock wise 3 clicks.

Take the vehicle for another test drive.



-If the vehicle is too soft increase the damping effect by rotating the rebound knob clock wise 3 additional clicks.

-If the vehicle is too stiff rotate the rebound adjustment knob counter clock wise 2 clicks and you are set!

Take the vehicle for another test drive and repeat the above steps until the ride quality is satisfactory.

Note:

One end of the vehicle will likely reach the desired setting before the other end. If this happens stop adjusting the satisfied end and keep adjusting the unsatisfied end until the overall ride quality is satisfactory.

STILL HAVE QUESTIONS?

Tech line hours

Monday - Friday

8AM - 6PM (EST) 812-482-2932