

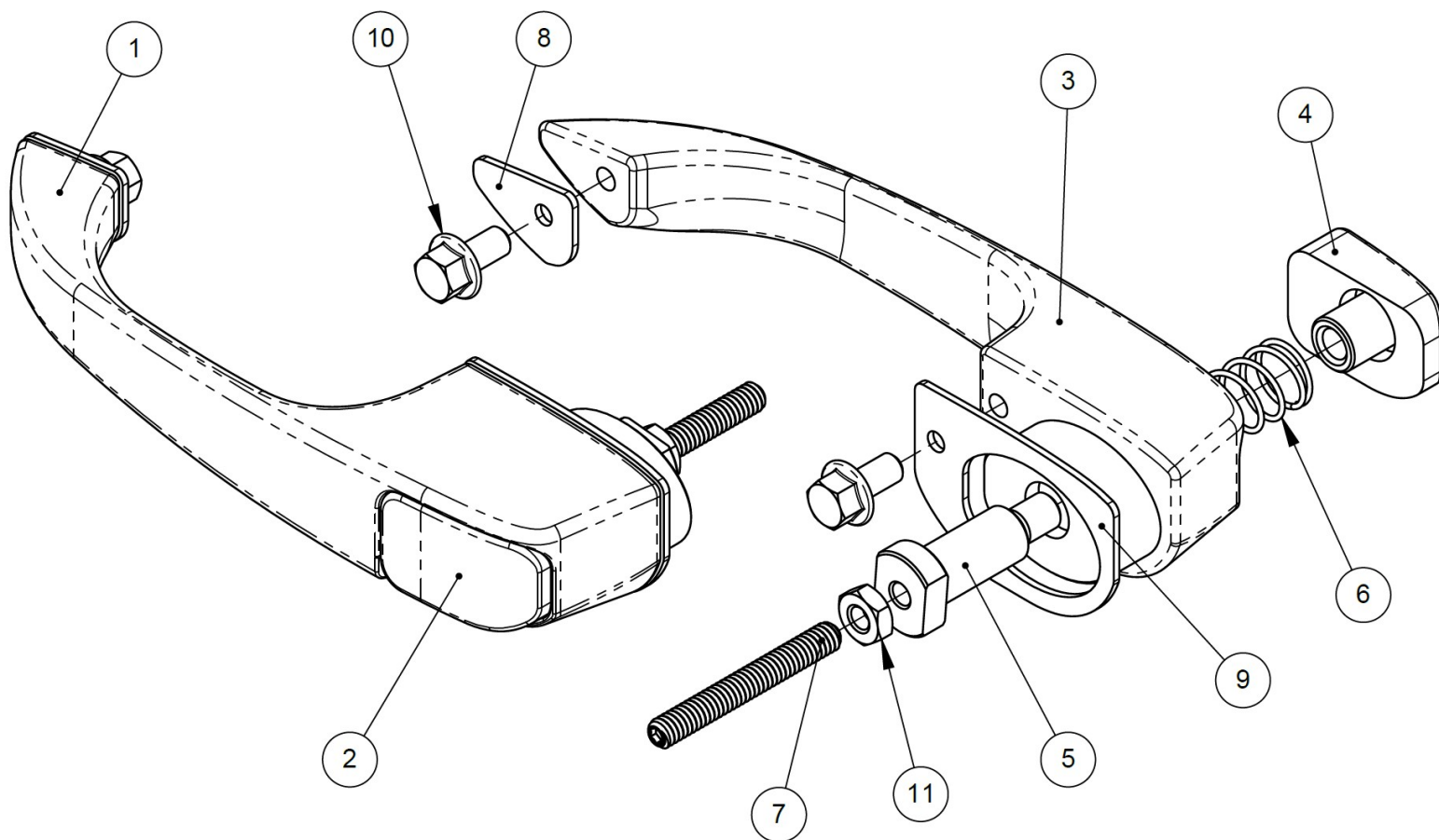
INSTRUCTIONS

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SPEEDWAY
motors®

910-01009 - GM Billet Door Handles

KIT CONTENTS			
Qty	Part #	Description	Item #
1	910-01009.DRV.1	GM Bolt On Handle, Driver Handle	1
1	910-01009.DRV.2	GM Bolt On Handle, Driver Button	2
1	910-01009.PASS.1	GM Bolt On Handle, Passenger Handle	3
1	910-01009.PASS.2	GM Bolt On Handle, Passenger Button	4
2	910-01009.3	GM Bolt On Handle, Spring Post	5
2	910-01009.4	Compression Spring, .60" OD, 6.5 lbs/in	6
2	910-01009.5	1/4"-20x2.00" Cup Point Set Screw	7
2	910-01009.6	GM Bolt On Handle, Gasket, Front	8
2	910-01009.7	GM Bolt On Handle, Gasket, Rear	9
HARDWARE			
Qty	Description	Tool Size	Item #
4	Serrated Flange Hex Head, 1/4"-20x.50"	3/8" Hex	10
2	Jam Nut, 1/4-20, GR-5, Zinc Plated	1/2" Hex	11



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Door Handle Installation Instructions:

1. Count and ensure that all listed parts are included and preassembled in the manner shown above.
2. Prep the driver side door for installation by removing the inner panel and OEM handle if still installed. Clean the handle mounting surface of any dust or residue that may remain.
3. Check that parts 5 and 2 are snugly threaded together. If not, tighten them.
4. With the jam nut (11) loose and the striker (7) threaded all the way in, install the handle onto the door using the factory mounting holes. Tighten the mounting screws until the handle is firmly fastened to the door with the gaskets clamped in place.
5. Adjust the play in the striker by threading it out until it contacts the striker plate of the door latch. On some models, there will be latch play that needs to be taken up by the striker to allow the latch release to function. When adjusting this latch play, you will feel where the latch tightens up and you are beginning to engage the latch spring as well as the return spring. When adjusting the handle to take up this play, always open and close the door multiple times. Ensure that you do not preload the latch with too much engagement that you engage the release. Engage as little play as possible while still being able to reliably operate the latch release.
6. With the striker engagement adjusted, tighten the jam nut (11). A 9/16" wrench can be used to hold the spring post (5) while tightening.
7. Repeat steps 2-6 for the passenger side.

IMPORTANT

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