

INSTRUCTIONS

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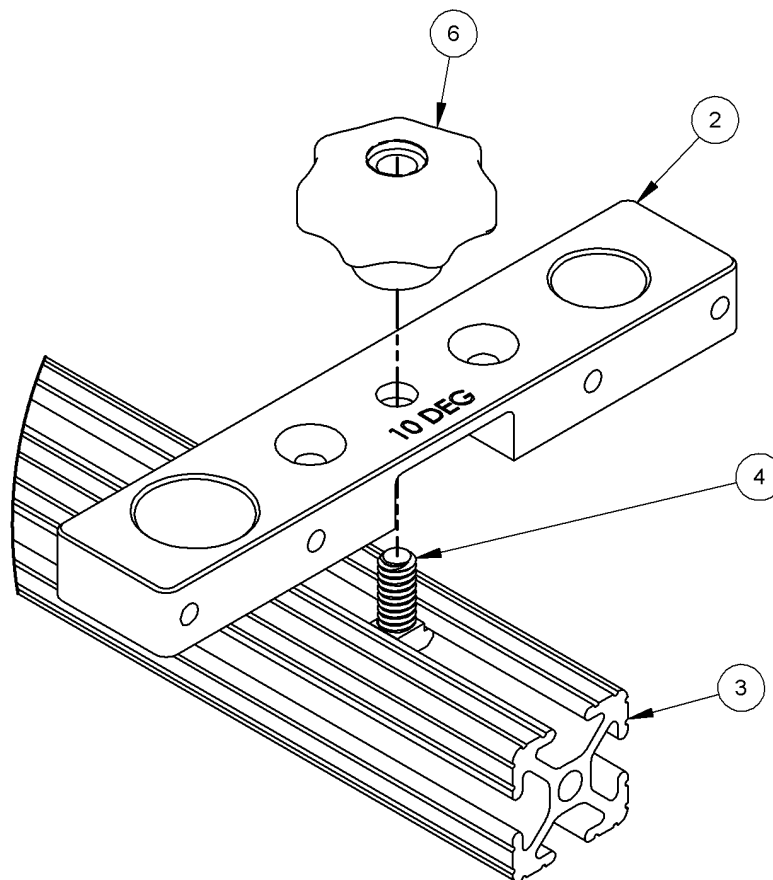
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910-01012 - Universal Tie Rod Setup Tool

KIT CONTENTS			
Qty	Description	P/N	Item #
1	7-Degree Taper Block	910-01012.1	1
2	10-Degree Taper Block	910-01012.2	2
2	T-Slot Rail	910-01012.3	3
2	¼-20 T-Slot Stud	910-01012.4	4
2	Tie Rod End Slider Plate	910-01012.5	5
2	7 Arm ¼-20 Threaded Knob	910-01012.6	6

HARDWARE		
Qty	Description	Item #
4	#10-24 Countersunk Hex Cap Screw	7
4	#10-24x1.5 Hex Head Cap Screw	8

1. Slide one of the 1/4-20 t-slot studs (4) into the t-slot rail (3) and attach a 10-degree taper block (2) with a threaded knob (6) to the rail.

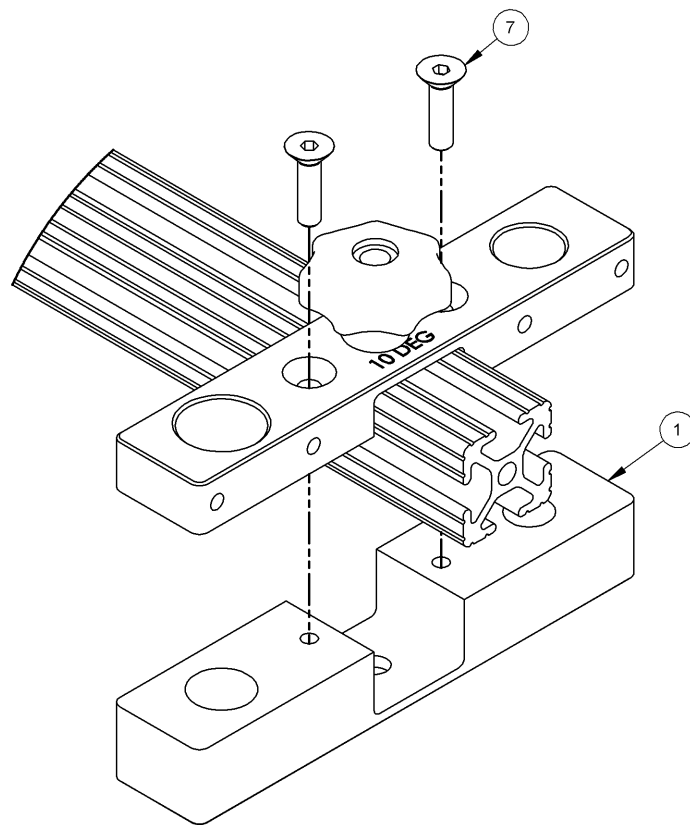


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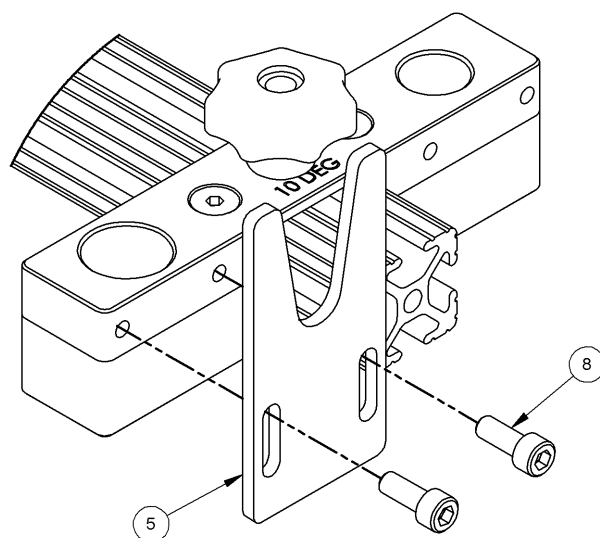
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2. Attach a 7-degree taper block (1) to the 10-degree taper block using two #10-24 countersunk hex cap screws (7). Orient the taper blocks so that the smaller diameter tapers align on the same side.



3. Attach a tie rod slider plate (5) to the 10-degree taper block using two #10-24x1.5 hex head cap screws (8). The screws should be lightly tightened so that the plate can slide up and down.



4. Repeat steps 1-3 for the remaining parts.

5. Your tie rod tool is now complete. Each assembled end block along with its slider plate can be rotated and flipped to fit any tie rod combination.

IMPORTANT

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