

INSTRUCTIONS

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910-15612 - Screw and Lock Nut Hardware Set for Radiator/Shroud/Electric Fan

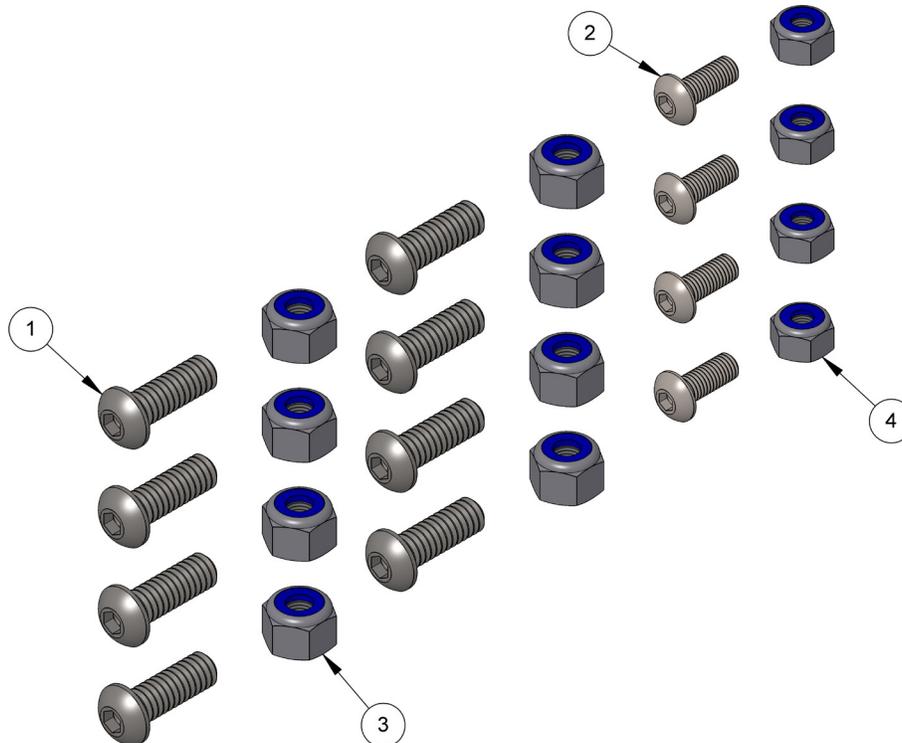
Hardware Pack - 910-15612*

Qty	Part #	Description	Item No.
8	HSSBSCSC-.25-.75	1/4-20 x 3/4" SS Button Screw	1
4	HSSBSCSF-10-32-.50	10-32 x 1/2" SS Button Screw	2
8	HZ5NLNC-.25	1/4-20 Hex Lock Nut	3
4	HZ5NLNF-10-32	10-32 Hex Lock Nut	4

*This kit contains enough 1/4" hardware for two fans.

Suggested Tools

1/4" Drill bit
3/16" Drill bit
5/32" Hex key
1/8" Hex key
7/16" Combination wrench or socket
3/8" Comination wrench or socket
Center punch

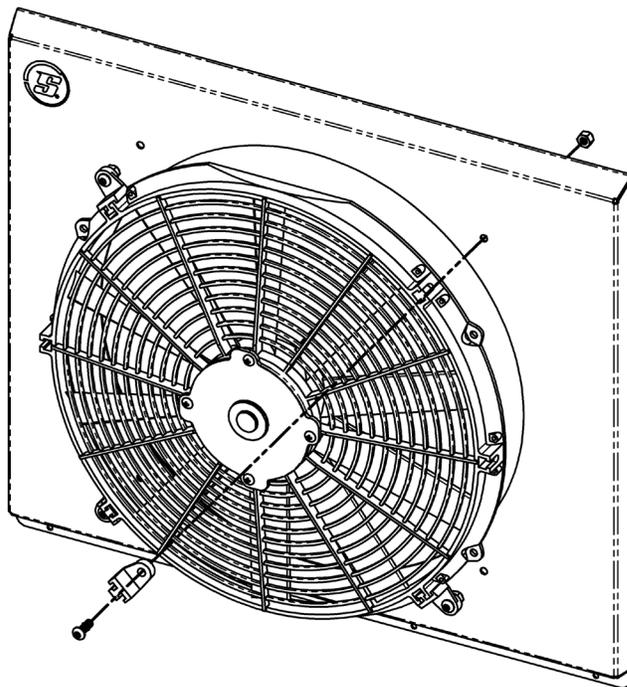


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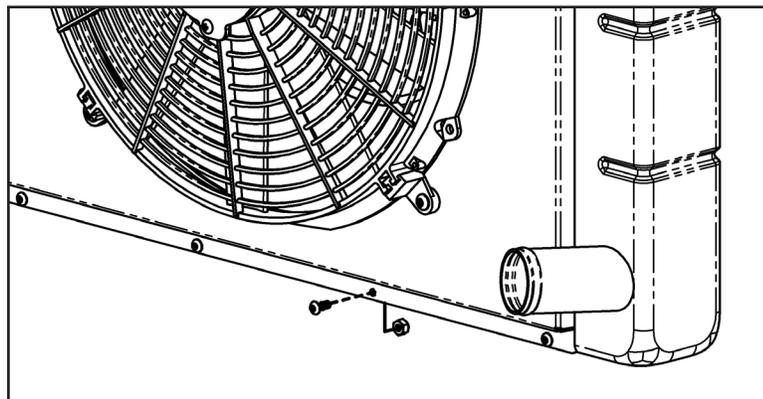
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1. Center the fan on the pre-cut opening on the shroud. Mark desired mounting screw locations and drill using a 1/4" drill bit. Secure the fan shroud in place using the 1/4" hardware. (Contains 1/4" hardware for mounting two fans)



2. Hook the top of the shroud onto the upper lip on the radiator. Mark locations for the 10-32 bolts along the bottom flange allowing room for the nuts on the inner lip. Drill the hole for the 10-32 bolts using a 3/16" drill bit.



3. Double-check all connections and fastenings. Test the fan operation after installation. Confirm that the shroud does not interfere with other engine components.

