

INSTRUCTIONS

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910-15614 - Rubber Flaps Kit for Aluminum Electric Fan Shrouds

Kit Contents	
Part #	Description
910-15613	Radiator Shroud Flap Template
Suggested Tools Required to Complete the Installation:	
Jigsaw and Metal Cutting Blade	
#31 Drill Bit	
3/8" Drill Bit	
Square or Straight Edge Tool	
Masking Tape	
Marking Pen	
Large C-Clamp (Optional)	

Following these detailed instructions and using the specified tools, you can successfully install the radiator shroud flap template 91015613 with accuracy and efficiency.

Installation steps:

1. Preparation:

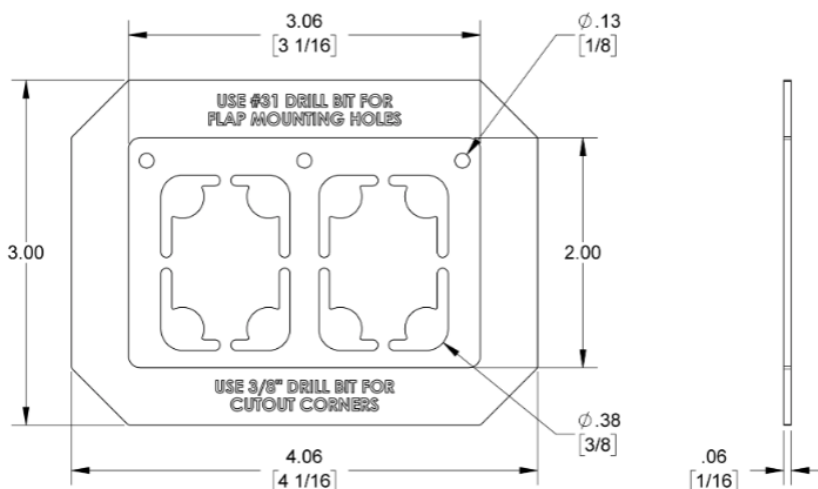
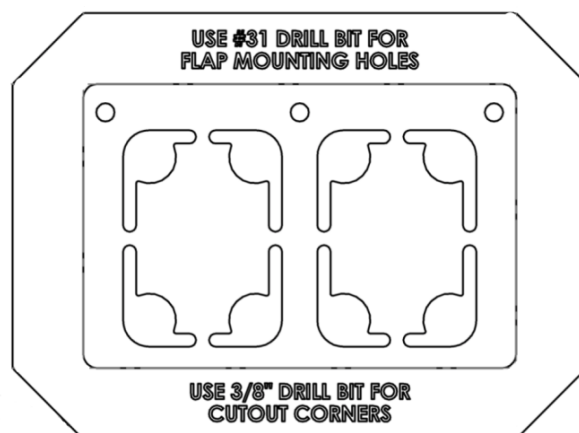
With the radiator shroud installed and mounted in the vehicle, identify, and mark the flap's outer dimensions on the shroud using masking tape or a non-permanent marker. Ensure there's no interference with engine components and the placement optimizes airflow.

2. Template Placement:

Once the desired location is marked, remove the shroud from the vehicle to prevent radiator damage. You may need to disconnect and remove fans for additional clearance during cutting. Securely attach the template onto the shroud, aligning its corners with the designated flap area's edges.

3. Drill Mounting Holes:

Using a #31 drill bit, drill three mounting holes for the flap. These holes will serve as anchors for attaching the flap.



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4. Corner Preparation:

Use a 3/8" drill bit to create rounded corners for the flap cutouts. This step ensures smoother cutting during the next phase.

5. Cut Flap Openings:

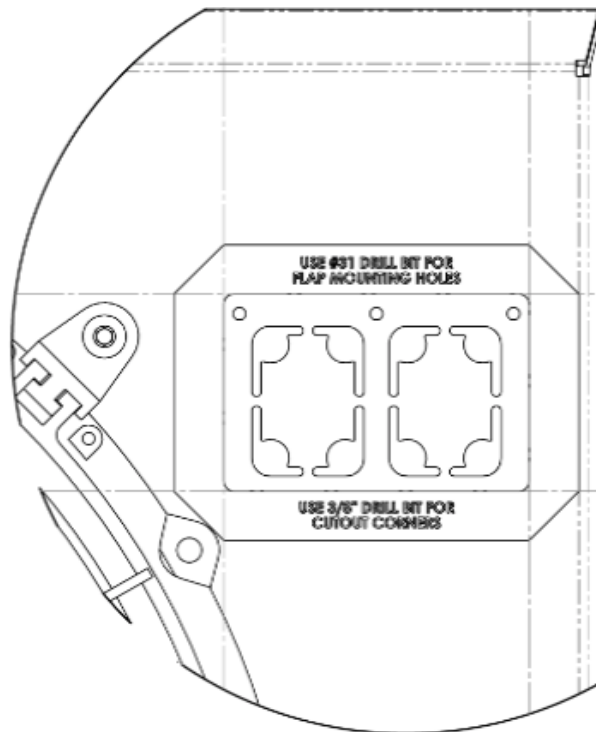
Connect the holes created in the previous step by cutting along the marked lines using a jigsaw fitted with a metal cutting blade or a small cutoff wheel. Exercise extreme caution for precise cutting according to the designated dimensions.

6. Finishing Touches:

After cutting, remove any sharp edges around the flap openings to prevent injuries and ensure a clean finish.

7. Final Installation:

Once all flap openings are prepared and sharp edges removed, securely install the flap onto the radiator shroud. Reassemble the shroud into the vehicle. Before applying power to the fans, verify fitment and clearances to ensure proper functionality.



(guidelines show corners lining up with the flap outer edges)