

INSTRUCTIONS

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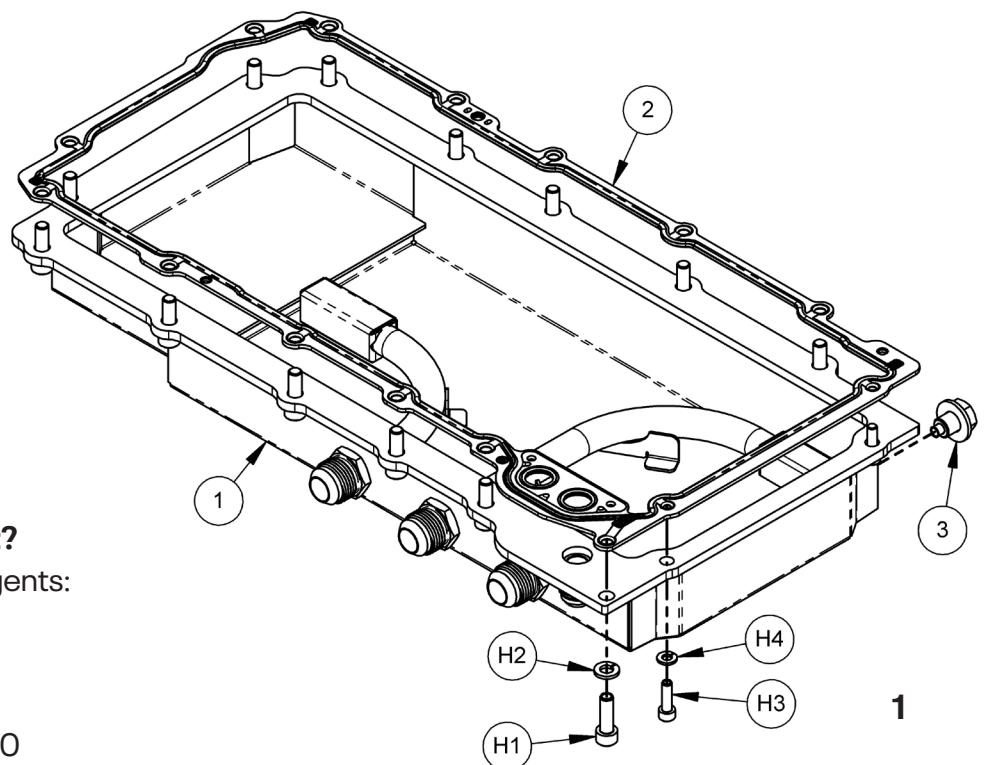
910-17600 - GM LS Dry Sump Oil Pan with AN12 Scavenge Ports

Kit Contents			
Qty	Part #	Description	Item #
1	91017600.1.1	Oil Pan, LS Dry Sump	1
1	91017451	LS Oil Pan Gasket	2
1	5500015	Magnetic Oil Plug	3
Hardware			
Qty	Description	Tool Size	Item #
13	Cap Screw 8mm-1.25 X 25mm Long	6mm HEX	H1
13	Lock Washer 8mm		H2
2	Cap Screw 6mm-1.0 X 20mm Long	5mm HEX	H3
2	Lock Washer 6mm		H4

Clean the engine block surface thoroughly, making sure all old RTV is removed and the surface is clean and dry. Position the new gasket (2) on the oil pan and hold it in place with a couple of bolts. Apply a small amount of RTV at the four corner joints where the front and rear covers meet the block.

Carefully set the oil pan (1) in place and start all bolts by hand to avoid cross-threading. Check that the rear of the pan is flush with the back of the engine block, keeping it within approximately 0.010 inch to prevent alignment issues.

Once everything is seated, torque the pan bolts to 18 ft-lbs., working from the center outward.



Need Help with This Product?

Talk to one of our Tech Support Agents:

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