

INSTRUCTIONS

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- 3.** Install the pushrod extension, jam nut, and the 5/16" rod end to the pushrod of the master cylinder, leaving approximately half of the threads exposed to allow plenty of adjustment in each direction. Do not fully tighten at this time (Final adjustment will be required after complete installation). Temporarily mount the master cylinder to the firewall plate using the included 5/16-24 x 1-1/4" long hex bolts and nuts supplied in the kit. The boot is not necessary at this time. Mount the pedal arm spacer to the rod end using the included 5/16"-24 x 1" hex bolt. With the pedal fully retracted and the pushrod straight out from the master cylinder, mark on the side of the pedal arm where the hole will need to be drilled for the pushrod spacer mount bolt.
- 4.** Remove the clutch pedal assembly from the truck and drill the 25/64" hole in the clutch pedal arm for the pushrod spacer mount bolt. Reinstall the pedal assembly and fasten the pedal spacer to the clutch pedal arm using the remaining 3/8"-24 x 1-1/4" hex bolt. Check for full travel clearance with all components installed. When satisfied that all looks good, remove the clutch master cylinder and bench bleed before final assembly. Be sure to install the clutch master cylinder boot at this time before reinstalling the assembly to the firewall.
- 5.** Install the hydraulic throw-out bearing or slave cylinder system as required. Plumb all hydraulic lines and bleed the entire system thoroughly. Inspect the entire system for leaks and proper clutch actuation.
- 6.** With the rear axle supported safely on jackstands, elevating the tires off the ground and the front wheels securely chocked to prevent movement, place the vehicle in the neutral position and start the vehicle. With the vehicle running, press the clutch fully and attempt to put it into first gear. Slowly let off the clutch to check engagement. If you find it is hard to get into or out of gear, you may need to adjust the pedal pushrod length outward, resulting in more force being applied to the throw-out bearing. If that does not work, there may also be air trapped in the system, requiring additional bleeding. Once you feel everything has been adjusted properly and seems to be working as it should, lower the vehicle to the ground and take a short test drive. Additional adjustments may be necessary.
- 7.** It is always a good practice to double-check for leaks and re-tighten all hardware as needed once you have driven some miles with the project.

IMPORTANT

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DAMAGE CLAIMS Please inspect all packages upon delivery and in the presence of the delivery driver when possible. The driver must note any visible damage and provide procedures for handling damage claims. To allow for a claims process, please retain original box, packing material and damaged merchandise. Contact Speedway Motors for instructions regarding damage claim within 5 days of receipt. Speedway Motors assumes no liability after this period.

SHORTAGES Please check the contents of your delivery to ensure that all parts ordered are received. Refer to your invoice to cross check all items received and inspect all packing materials for contents of small items. Retain original shipping box and packing materials. Orders may be split into multiple boxes which can be delivered on different days. Contact Speedway Motors for instructions regarding shortage claim within 5 days of receipt. Speedway Motors assumes no liability after this 5 day period.

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WARRANTY CLAIMS If the item is used or installed and a warranty claim request is submitted, warranty work is done by the manufacturer and may take up to 30 days for processing. Speedway Motors will be required to follow the manufacturer's warranty instructions to allow for a credit refund or exchange when specified.

RETURNS We want you to be satisfied with your purchase. If you are not satisfied, you may return your new, unused item within 60 days for refund or exchange.

All exchanged or returned merchandise must be in original factory condition with no modifications or alterations. Returned merchandise must include original packaging materials, warranty cards, manuals, instructions, etc. If the returned item requires repackaging, your refund / exchange will be subject to a repackaging charge. Return/Exchange transactions less than \$99 are excluded from the free shipping offer.

HOW TO RETURN AN ITEM Please re-pack the item in a sturdy box, include a copy of your invoice and completed return form. Returns must be shipped prepaid. CODs are not accepted. Shipping costs for exchanged merchandise will be charged to your credit card.

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