

INSTRUCTIONS

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SPEEDWAY
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910-26300 - C10 Trailing Arm Exhaust Cut Out

Kit Contents

Qty	Part #	Description	Item #
2	91026300.1	C10 Trailing Arm Exhaust Cut Out	1
1	91026300.2	Template	2

Tools

Qty	Description	Size	Item #
8	Oval Lock Nut, 5/8-18 X 1, GR-8, Zinc	15/16	3
8	Hex Cap Screw, 5/8-18 X 1, GR-5, Zinc	15/16	4

1. Locate the provided template. In the template, there will be four 1/4" holes and one 5/8" hole. Use the 5/8" hole to align it with one of the existing lower holes in the frame. Depending on which hole you use, this will determine if your exhaust cutout is positioned slightly more toward the inside or the outside of the frame.

2. Use one of the provided 5/8" bolts and nuts to secure the template to the frame. Using the other three 1/4" holes around the outside of the template, mark and drill these holes to 1/4" for the time being.

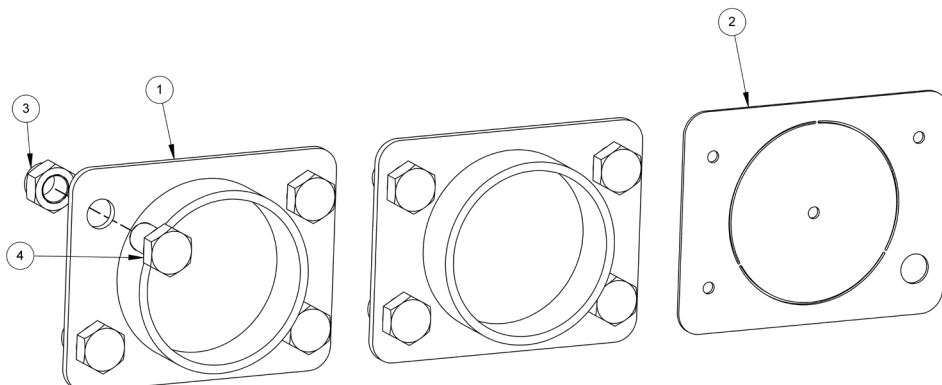
3. Now cut out the large center hole to 4.0". Depending on your preferred cutting method, you can use the thin circular-shaped cutouts to scribe your cut lines or use the center 1/4" hole as a pilot for a hole saw.

NOTE: If using a hole saw, first drill the pilot hole from the side that the template is mounted, then remove the template or drill partially through from the backside to prevent drilling through the template, as you will need it for the other side.

4. With the template removed, you can now drill out the three 1/4" perimeter holes to 5/8".

5. Once the three new 5/8" holes are drilled and the center 4.0" hole is cut out, you are ready to install the trailing arm exhaust cutouts. Insert the center tube of the trailing arm exhaust cutout through the large center hole you created. Align the holes in the trailing arm exhaust cutout with the original factory hole and the three new 5/8" holes you created and use the provided 5/8" bolts and nuts to secure the trailing arm exhaust cutout to the frame.

6. Repeat these steps on both sides.



Need Help with This Product?

Talk to one of our Tech Support Agents:
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