

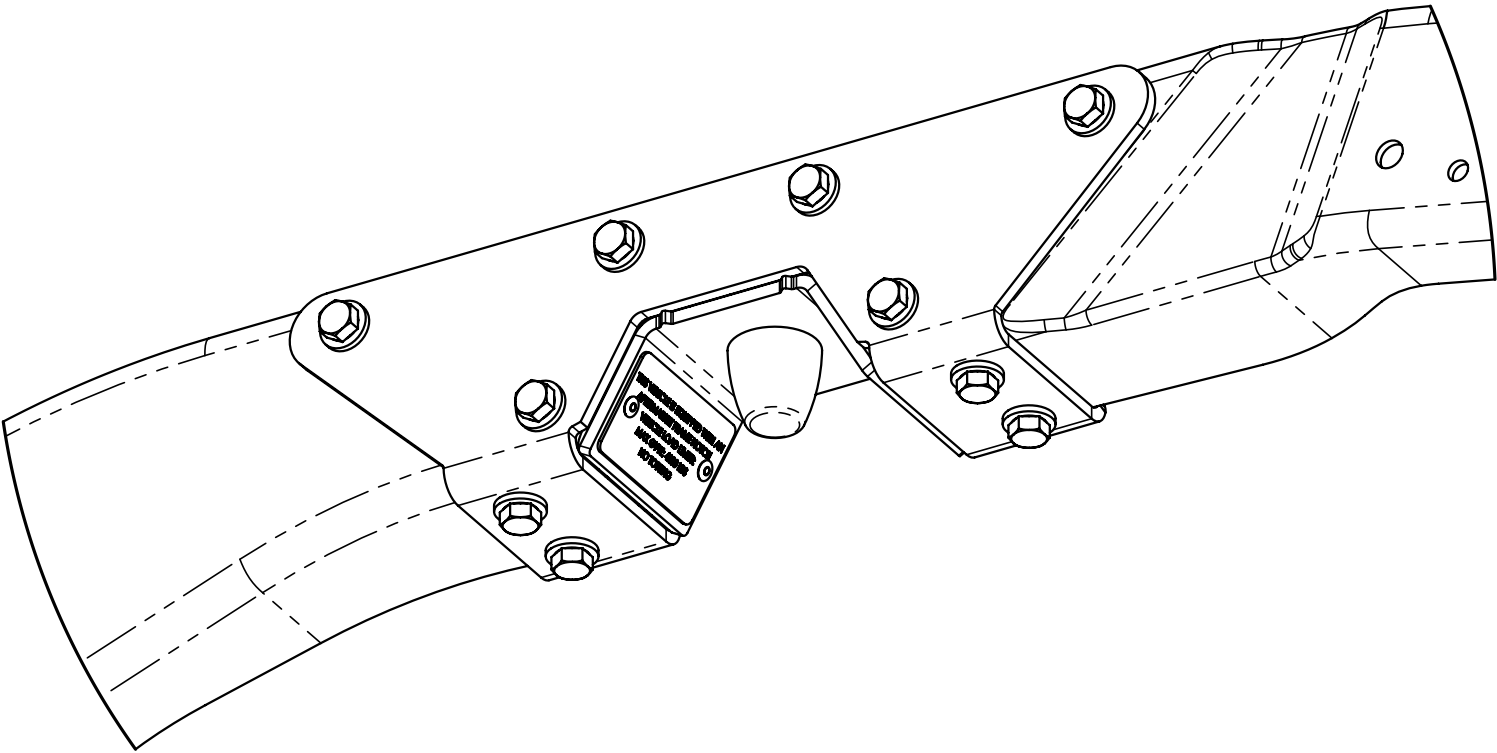
INSTRUCTIONS

© 2026, Speedway Motors, Inc.



910-27386 - LevelSet™ 1973-87 C10/C15 Pickup Frame Bolt-In C-Notch Kit

Kit Contents		
Qty	Part #	Description
2	91027386R or 91027386B	C-notch
1	91027386.T	GVW Tag Kit
1	910351317	Bump Stop Kit, Pair
Hardware Kit		
Qty	Description	
20	7/16-20 x 1.25, Hex Cap Screw	
40	7/16, Flat Washer	
20	7/16-20, Oval Lock Nut	

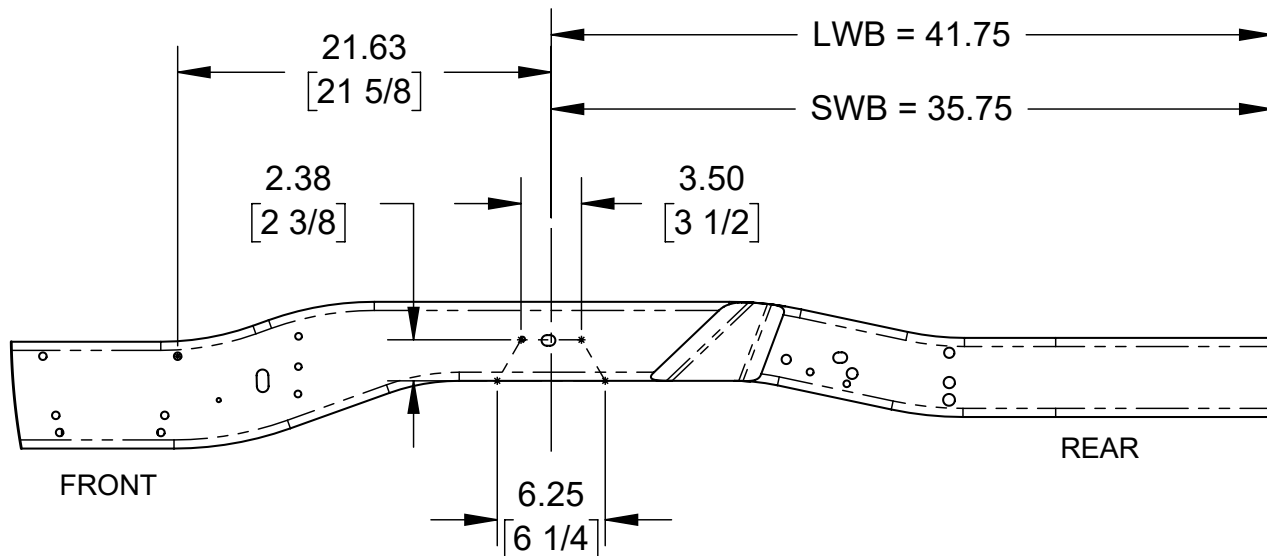


INSTRUCTIONS

© 2026, Speedway Motors, Inc.



1. With a score tool or marker, mark the centerline for your new C-notch on your chassis by measuring 21-5/8" from the center of your rearmost top rivet on the front leaf spring mount. Be sure to measure straight. It is recommended that you use a T-square or straightedge to extend the centerline completely from top to bottom of the frame rail. On short-bed trucks this will be approximately 35-3/4" from the rear of the frame and on long-wheelbase trucks this will be approximately 41-3/4" from the rear of the frame.



2. Using your marked centerline as a reference, measure out 3-1/8" on each side of the centerline and mark the bottom of the frame rail. Measure up 2-3/8" from the bottom of the frame rail and mark a horizontal line approximately 4" long evenly split by the centerline. Measure out 1-3/4" on each side of the centerline along your 4" horizontal line and mark the intersection points. Using a straightedge connect your four intersection points to form a trapezoid as shown above.
3. Using a cutoff wheel, reciprocating saw, or plasma cutter, remove the section of frame marked by your trapezoid to make room for your new C-notch. You may find it easiest to first drill out your upper two corners before cutting so that you do not accidentally remove too much material.
4. With your frame rails cut, test-fit your C-notches to ensure enough material was removed and adjust if necessary. Once your notches fit properly, it is recommended that you clean and prep the surface around the notch and paint it to prevent corrosion underneath the notch.
5. Clamp your notches in place centering them in your cutout and clamping tightly to both the outside and bottom of the frame rail. Use a 7/16" drill bit to drill the bottom holes.
6. Install the bottom four 7/16" bolts on each side and adjust your clamps if necessary. Make sure that the bottom of each notch is pulled tight to the bottom of the frame rail before again clamping the sides of each notch.

INSTRUCTIONS

© 2026, Speedway Motors, Inc.



7. Finish drilling the six side-profile 7/16" holes on each frame rail and install the rest of your 7/16" hardware.
8. Tighten all bolts.
9. Install the GVW tag on the inside of each notch using the supplied 3/16" rivets.

Installation Note: Following this installation, the vehicle's **Maximum GVW (Gross Vehicle Weight) is 4,200 lbs.** GVW includes the vehicle, fuel, occupants, cargo, accessories, and any installed equipment. The total vehicle weight must not exceed 4,200 lbs., and **Towing is not permitted.** Failure to follow these restrictions may compromise vehicle safety.

10. Install the supplied bump stops. Congratulations, your new C-notches are now installed, giving your truck increased suspension travel.

NOTE: It is recommended that all C-notch hardware be inspected and re-torqued after the first 500 miles of driving to ensure the fasteners remain properly secured.

Need Help with This Product?

Talk to one of our Tech Support Agents:
Mon–Fri, 8am – 5pm (CST)

U.S.: 800.979.0122

Canada: 855.313.9180

International: 1.402.323.3200