

# INSTRUCTION

## 910-32000 11" BRAKE KIT: 1954-56 FORD

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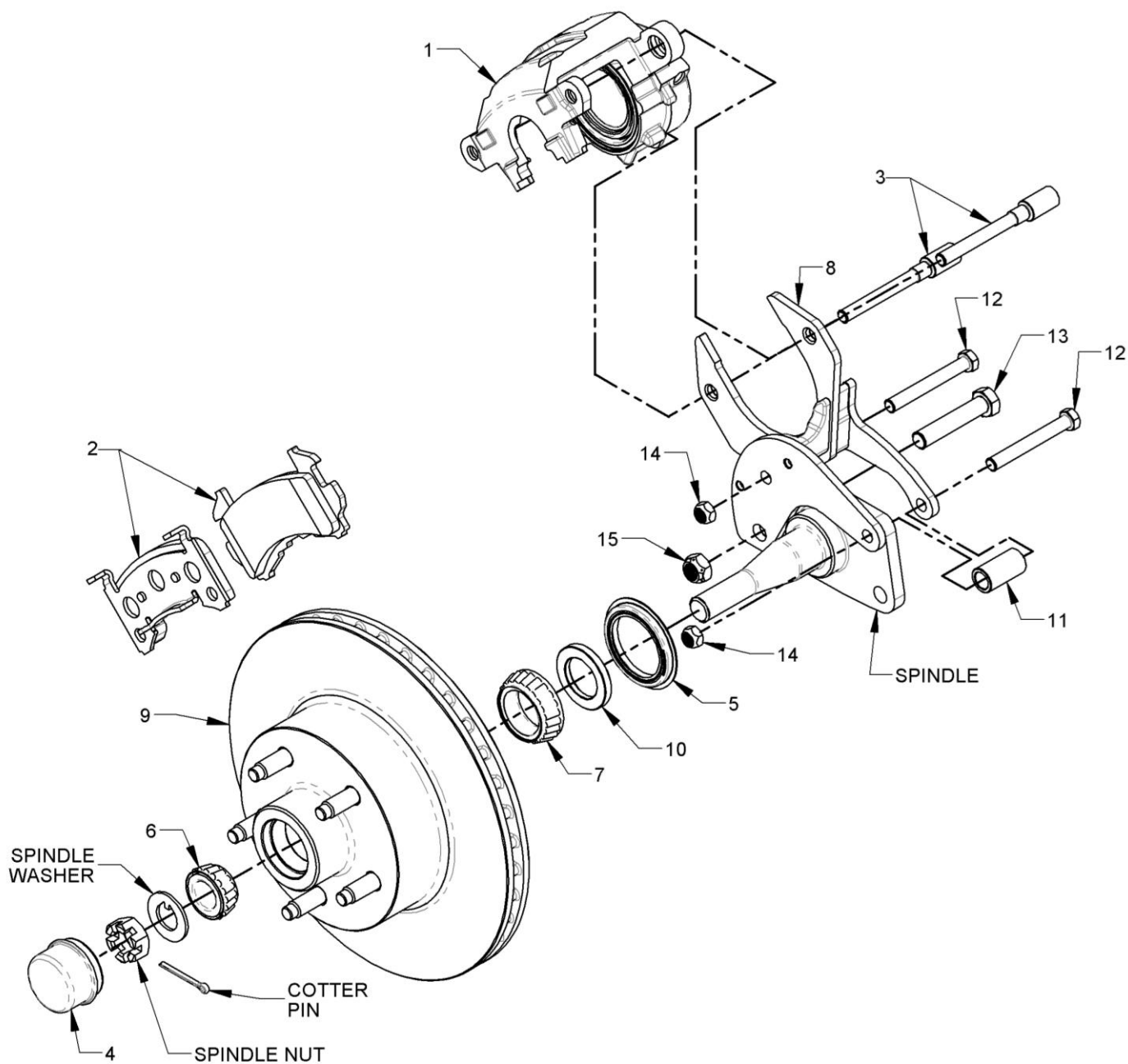
### Parts List

| Index #   | Description                            | Part #           | Quantity |
|-----------|----------------------------------------|------------------|----------|
| 1         | Metric Caliper, Right                  | 91031045-R       | 1        |
| Not shown | Metric Caliper, Left                   | 91031045-L       | 1        |
| 2         | Pads, Metric Brake Caliper             | 9193381          | 1        |
| 3         | Slide Bolt, GM Caliper                 | 8352300542       | 4        |
| Not shown | Hoses, Rubber Brake Line, Pair         | 6178568          | 1        |
| Not shown | Washer, Crush, 5 Pack                  | 6173513          | 1        |
| Not shown | Retaining Tab, Rubber Brake Line, Pair | 91031311         | 1        |
| 4         | Dust Cap, Wheel Hub, Pair              | 91031071         | 1        |
| 5         | Seal, Hub                              | 912S19221        | 2        |
| 6         | Bearing, Outer Cone                    | 912TLM11949      | 2        |
| 7         | Bearing, Inner Cone                    | 912TLM67048      | 2        |
| Not shown | Bracket, Brake Caliper, Left           | 91032000.1-L     | 1        |
| 8         | Bracket, Brake Caliper, Right          | 91032000.1-R     | 1        |
| 9         | Rotor, 54-56 Ford                      | 91032000.2       | 2        |
| 10        | Spacer, Bearing                        | 91032000.3       | 2        |
| 11        | Spacer, Bracket                        | 91032000.4       | 2        |
| 12        | Bolt, 3/8-24 x 3" lg.                  | HZ5HCSF-.38-3.00 | 4        |
| 13        | Bolt, 1/2-20 x 2-1/2" lg.              | HZ5HCSF-.50-2.50 | 2        |
| 14        | Lock Nut, 3/8-24                       | HZ8HLNF-.38      | 4        |
| 15        | Lock Nut, 1/2-20                       | HZ8HLNF-.50      | 2        |

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1. Using the parts list supplied double check that you received all the parts in this kit. If there are any missing parts, please contact the customer service department.
2. Support the car on jack stands or hoist. Remove the front tires and brakes.
3. Install the caliper bracket so the caliper mounts behind candlestick. Bolt the caliper bracket to the inside of the spindle using 3/8" x 3" lg. bolts (#12), nuts (#14) and spacer (#11). Install steering arm and supplied 1/2 x 2-1/2" lg. bolt (#13) and nut (#15).
4. Carefully press the bearing spacer (#10) onto the spindle, **making sure the large ID chamfer goes towards the spindle.** Make sure the adapter is fully seated against the spindle.

5. Pack inner bearing (#7) with grease and install into rotor (#9). Install the hub seal (#5).
6. Install rotor (#9) on spindle, pack outer bearing (#6) with grease and install.
7. Install spindle washer and nut. Tighten nut and adjust bearing preload as normal. Install cotter pin and press on dust cap (#4).
8. Install caliper (#1) and brake pads (#2) on to the bracket (#8). Attach with slide bolts (#3).
9. Install new brake line, crush washer, and retaining tab. Make sure brake line has clearance through the entire suspension travel and turning radius.
10. Repeat instructions #1 through #9 for the other side. Bleed the system as normal.
11. Before operating the vehicle test the vehicle under a controlled condition. Make several stops in a safe area from low speeds and gradually working up to operating speeds.



# IMPORTANT

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**Speedway Motors Inc.,  
P.O. Box 81906 Lincoln, NE 68501  
800.979.0122 SpeedwayMotors.com**



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