

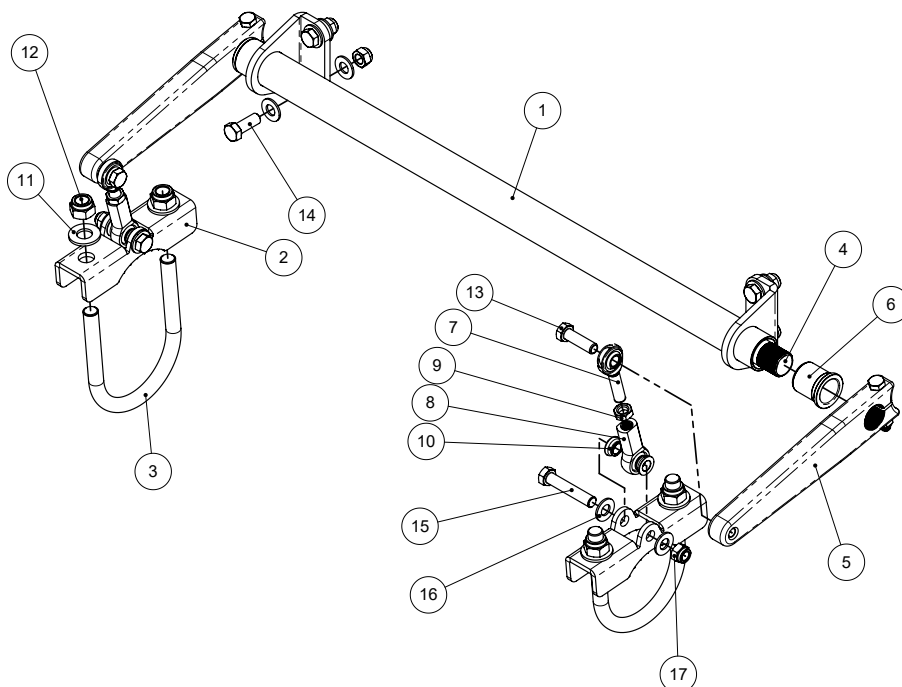
INSTRUCTIONS

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910-39314 - LevelSet™ 1973-87 C10 Rear Sway Bar Kit

Kit Contents			
Qty	Part #	Description	Item #
1	91039314.1	Sway Bar Housing	1
2	91039314.2	Sway Bar Axle Mount	2
2	91039314.3	4.5" X 3" ID U-Bolt	3
1	622875126-650	26" Torsion Bar	4
1	350402.1	Sway Bar Arm Assembly, Pair	5
1	350403	G-comp Bushing Kit	6
Hardware			
Qty	Part #	Description	Item #
2	1750103	3/8-24 RH, Male Rod End	7
2	1750203	3/8-24 RH, Female Rod End	8
2	1750243	3/8-24 RH, Hex Jam Nut	9
4	9600604	3/8, Cone Spacer	10
4	HZ2SFW-SAE-.50	1/2, Flat Washer	11
4	HZ90LNF-.50	1/2-20, Lock Nut	12
2	HZ8HCSC-.38-1.25	3/8-16x1.25, Hex Cap Screw	13
4	HZ8HCSF-.38-1.00	3/8-24x1.00, Hex Cap Screw	14
2	HZ8HCSF-.38-2.00	3/8-24x2.00, Hex Cap Screw	15
12	HZ2SFW-SAE-.38	3/8, Flat Washer	16
6	HZ90LNF-.38	3/8-24, Lock Nut	17



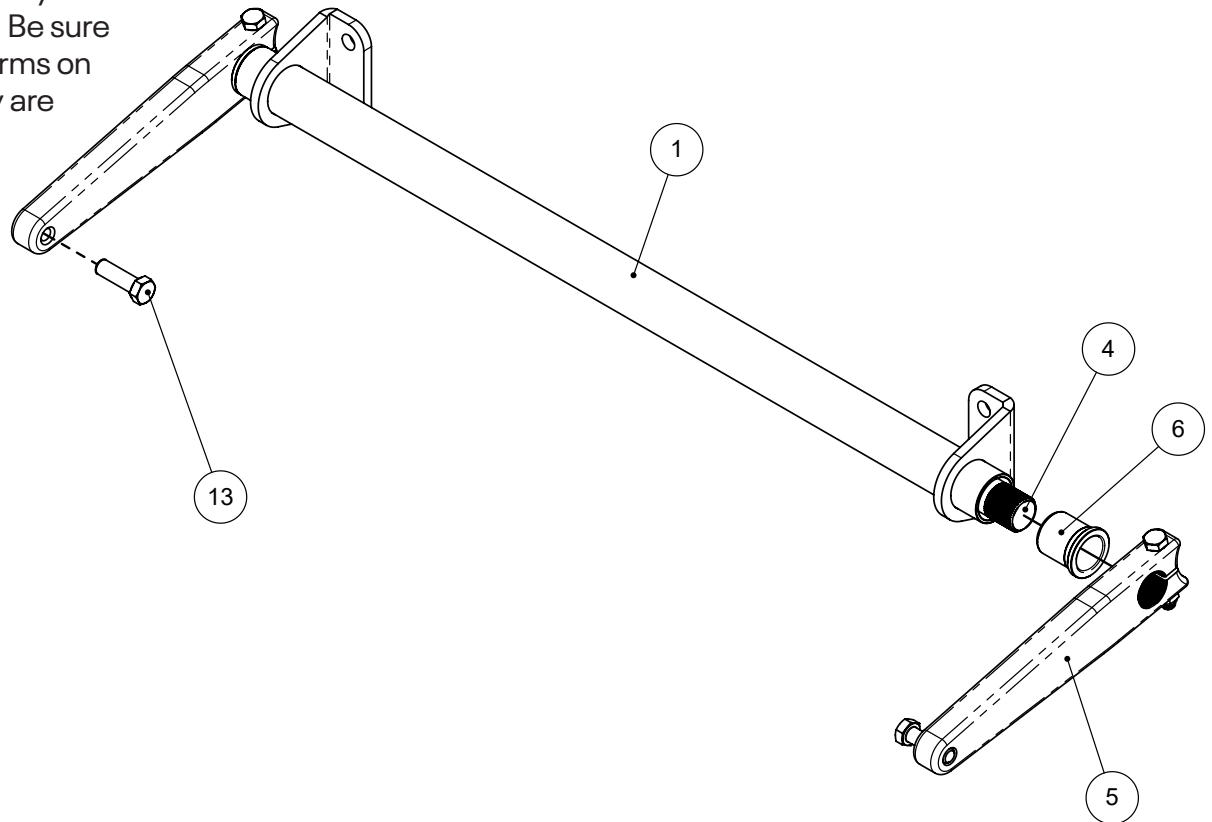
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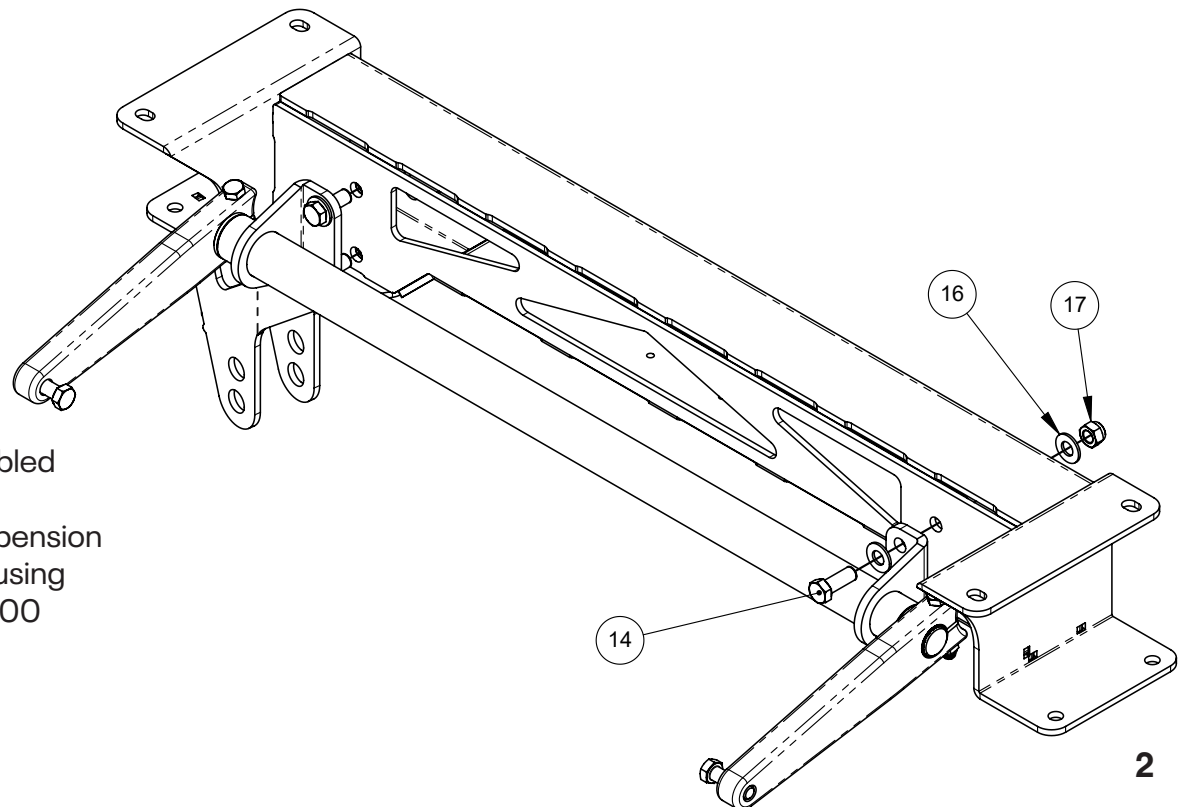
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Sway Bar Instructions

1. Preassemble your sway bar components as shown. Be sure to install the sway bar arms on the same spline so they are timed correctly.



2. Install the preassembled sway bar to the main crossmember from suspension kit 91039312 as shown using the supplied 3/8-24 x 1.00 bolts.

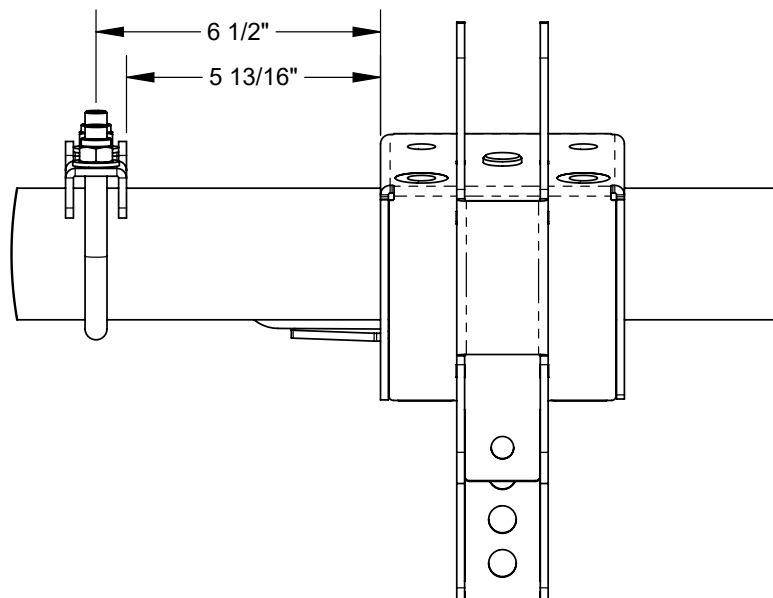
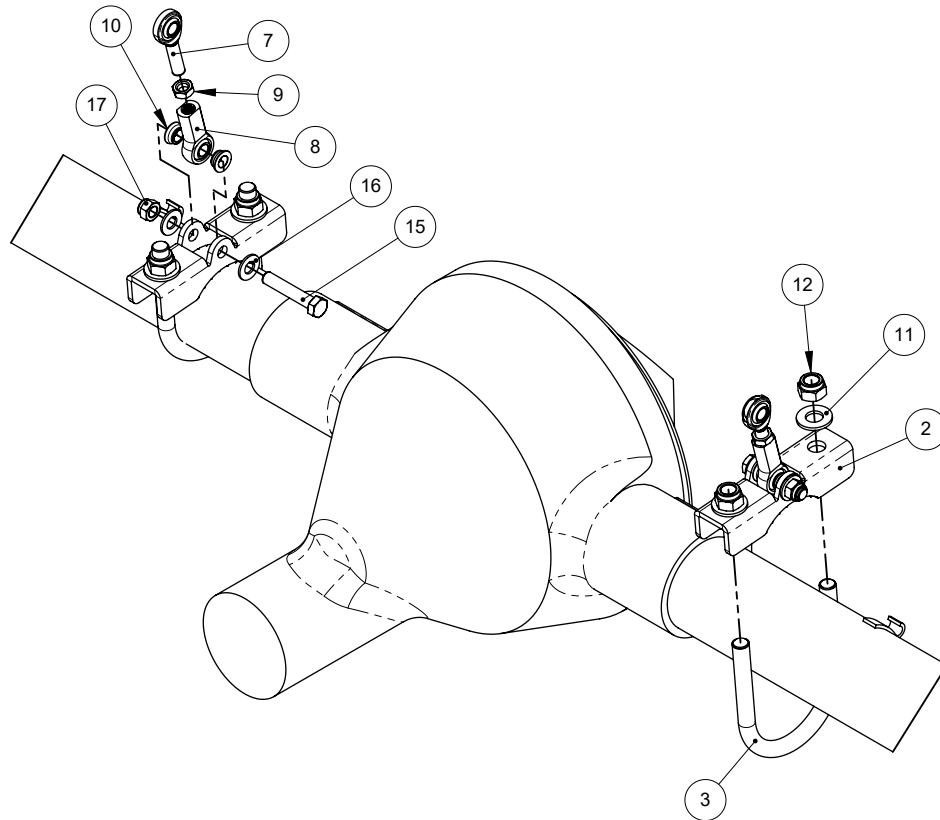


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3. Assemble the rear axle with the supplied axle mounts and U-bolts as shown. Orient the mounts so that they are leaned forward approximately 5 degrees at ride height and spaced approximately 5-13/16" inside the rear axle seats. Leave the U-bolts loose enough that they can still be rotated and adjusted with some drag. At this time also assemble the sway bar links and install them with the female rod ends mounted to the axle mounts.

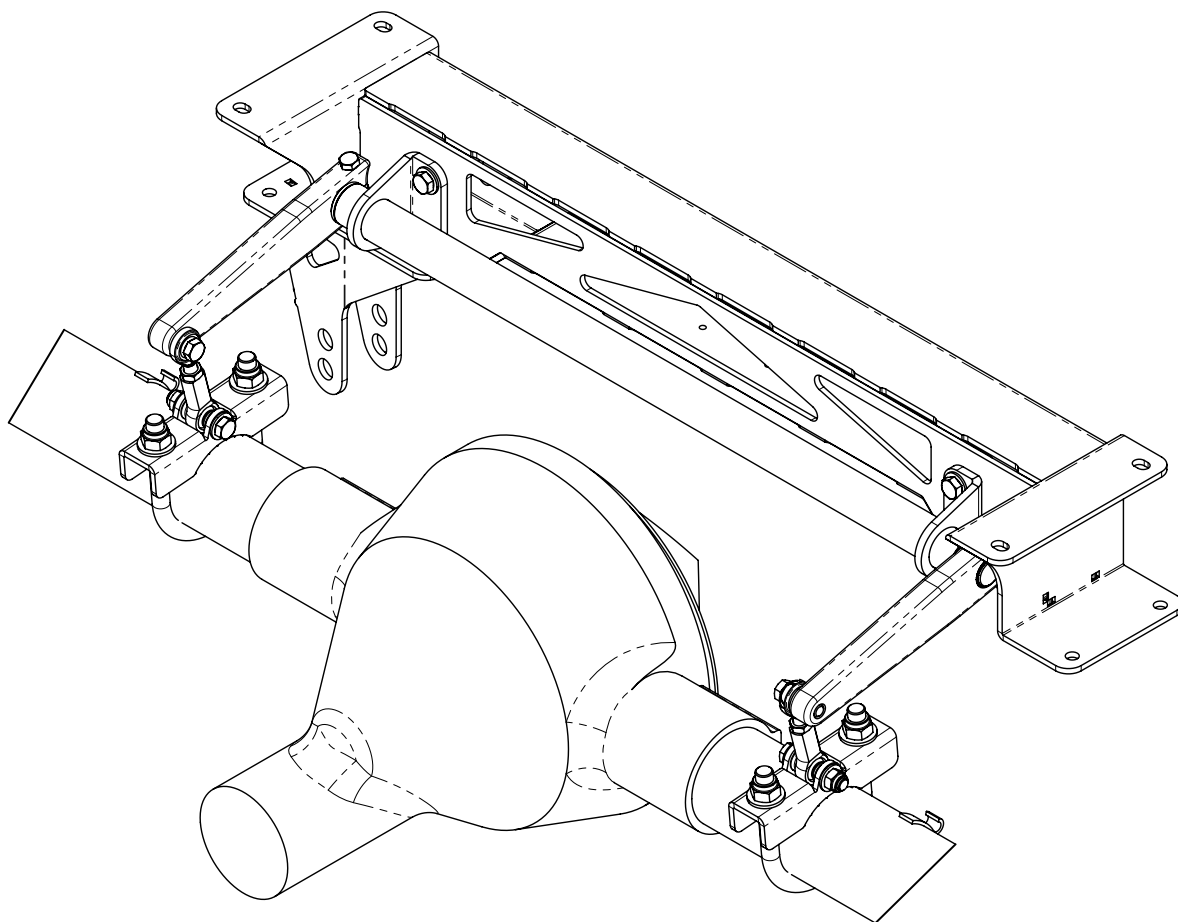


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4. Fasten your sway bar links to their respective sway bar arms. Adjust the lengths of the links as needed so that the bar has no preload when level at ride height. The links should be angled forward when the sway bar arms are level. After your links have been adjusted, install them on the sway bar arms using thread locker on the 3/8-16 x 1.25 bolts installed into the sway bar arms.



5. Do a complete bolt check and tighten any remaining loose bolts.

Congratulations, your new sway bar kit is now installed.

NOTE: After the first several hundred miles of driving, reinspect the suspension system and verify that all hardware remains properly seated. Retorque all fasteners to the specified torque values as necessary. Periodic inspection of suspension components and hardware is recommended as part of routine vehicle maintenance.

Need Help with This Product?
Talk to one of our Tech Support Agents:
Mon-Fri, 8am – 5pm (CST)

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