

INSTRUCTIONS

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910-89662-HEADS - SBC Mockup Cylinder Heads

KIT CONTENTS			HARDWARE			
Qty	P/N	Description	Qty	Description	Tool Size	Item #
2	910-89662.2.1	Left Cap, 2A	12	Serrated Flange Nut, GR 5, Zinc Plated, 1/4"-20	7/16" Hex	H1
2	910-89662.2.2	Right Cap, 2B	4	Serrated Flange Nut, GR 5, Zinc Plated, 5/16"-18	1/2" Hex	H2
2	910-89662.2.3	Exhaust Mount, 2C	20	Serrated Flange Nut, GR 5, Zinc Plated, 3/8"-16	9/16" Hex	H3
2	910-89662.2.4	Intake Mount, 2D	8	Serrated Flange Hex Head, GR 5, Zinc Plated, 1/4"-20 x 3/4"	3/8" Hex	H4
2	910-89660.2.5	Valve Cover Mount, 2E	14	Serrated Flange Hex Head, GR 5, Zinc Plated, 3/8"-16 x 3/4"	9/16" Hex	H5
1	910-89662.2.6	Hardware Kit				

Mock Cylinder Head Assembly:

1. Count and ensure that all listed parts in the instructions sheet are supplied.
2. Using the 3/8" nuts and bolts, assemble the exhaust mount (2C), intake mount (2D), and both end caps (2A & 2B) as shown below. Leave the bolts finger tight to allow some flexibility.
3. Next attach the valve cover mount (2E) in the desired configuration. The bottom holes correspond to taller heads such as iron vortec heads and the top holes correspond to earlier stock OEM heads.

Note: There are a variety of different cylinder head variations on the market with different port angles, spark plug locations, etc. For tight clearance applications we recommend using genuine cylinder heads when mocking fitment.

4. Tighten all bolts.
5. Repeat steps 1-4 if assembling each head individually.
6. The remaining hardware is to be used to retain any attachments you wish to mock up such as headers, intake manifolds, alternator brackets, etc.

