

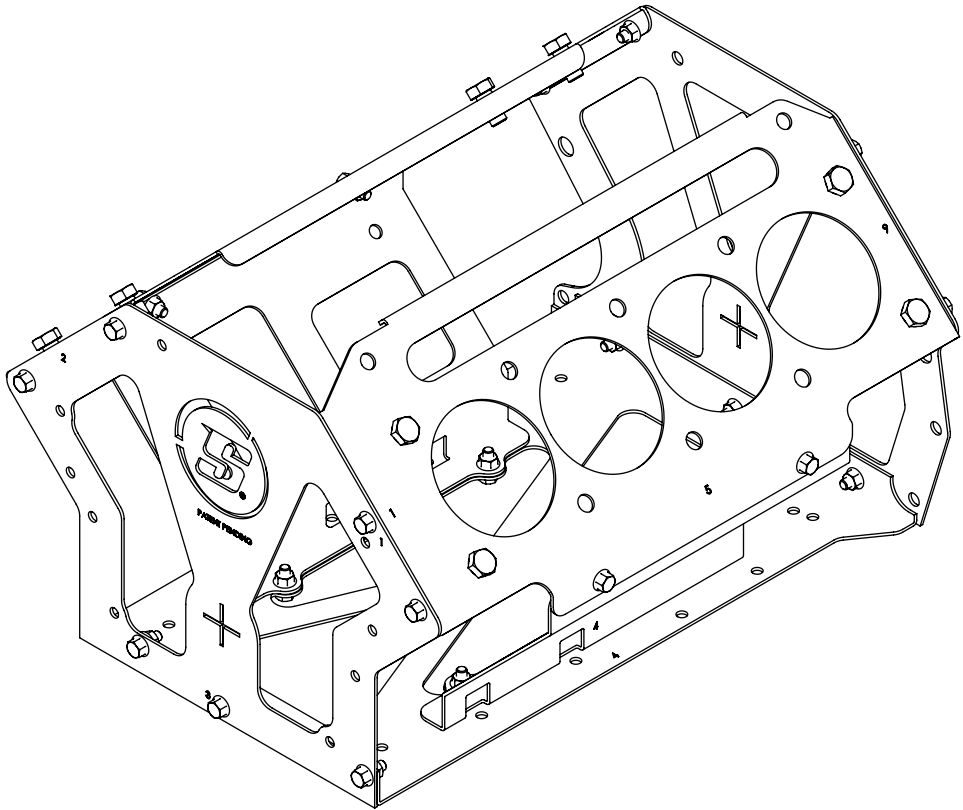
INSTRUCTIONS

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910-89665-SHORT - SoloSwap™ Godzilla 7.3L Ford Mockup Block

Kit Contents		
Qty	Part #	Description
1	91089665.1	Pan Flange
1	91089665.2	Front Panel
1	91089665.3	Rear Panel
1	91089665.4	Left Side
1	91089665.5	Right Side
1	91089665.6	Left Cylinder
1	91089665.7	Right Cylinder
Hardware		
Qty	Description	
22	Serrated Flange Bolt, 5/16-18 x 3/4"	
22	Serrated Flange Nut, 5/16-18	
16	Serrated Flange Nut, M6-1.00	
12	Serrated Flange Nut, M8-1.25	
4	Serrated Flange Nut, M10-1.50	



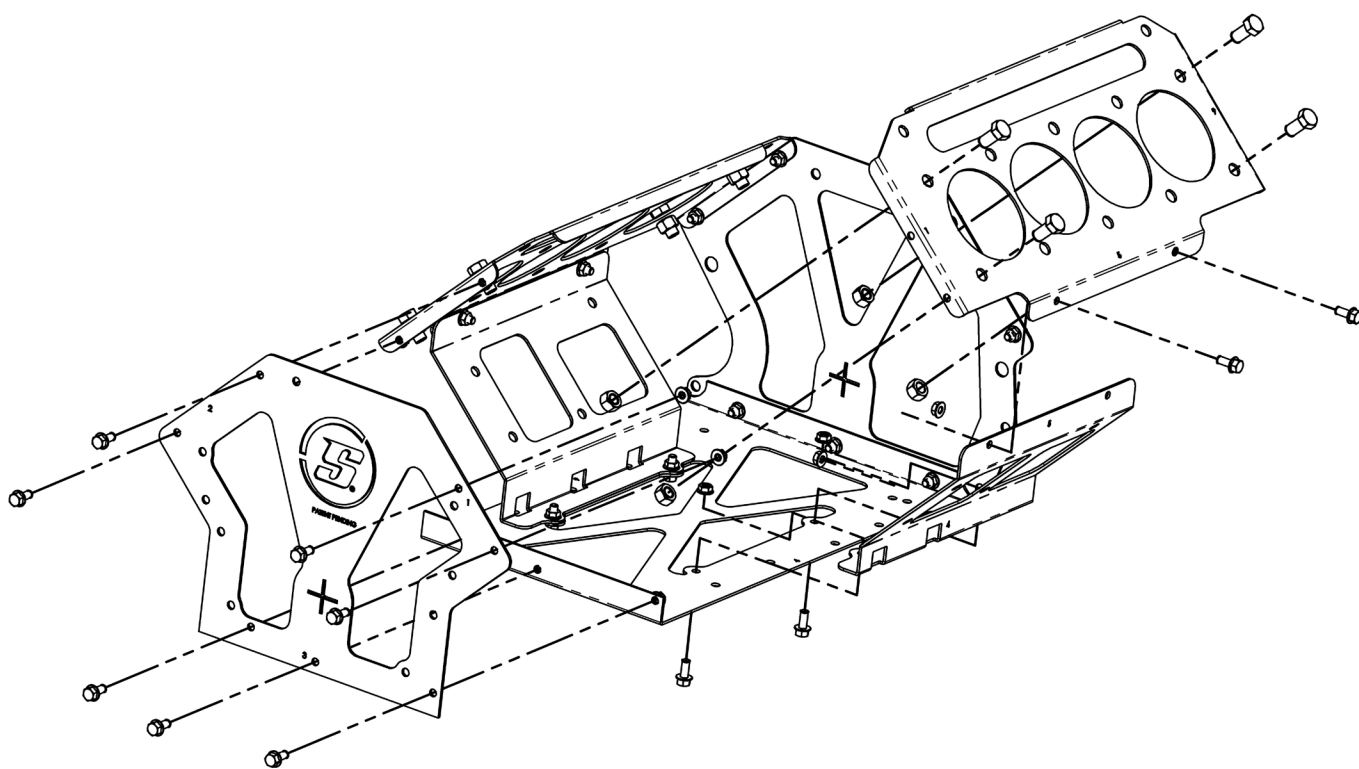
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910-89665-SHORT - SoloSwap™ Godzilla 7.3L Ford Mockup Block

1. Ensure all listed components are supplied.
2. Using the supplied 5/16" flange head bolts and nuts, fasten the panels as shown in the illustration. All panels are marked with numbers for easy alignment as shown. Do not fully tighten fasteners until all panels are attached.



3. The remaining supplied hardware can be used to attach any desired external components such as front cover or oil pan to the mock up block for checking clearance.
4. Tighten all bolts.

INSTRUCTIONS

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910-89665-HEADS - SoloSwap™ Godzilla 7.3L Ford Mock Heads

Kit Contents		
Qty	Part #	Description
1	91089665.11.L	Head Exhaust Flange - Left
1	91089665.11.R	Head Exhaust Flange - Right
1	91089665.12.L	Intake Flange - Left
1	91089665.12.R	Intake Flange - Right
1	91089665.13.L	Front Cap - Left
1	91089665.13.R	Front Cap - Right
1	91089665.14.L	Rear Cap - Left
1	91089665.14.R	Rear Cap - Right
Hardware		
Qty	Description	
16	Serrated Flange Bolt, 1/4-20 x 3/4"	
16	Serrated Flange Nut, 1/4-20	
8	Hex Head Cap Screw, 1/2-20 x 1.00	
8	Hex Head Cap Screw, 1/2-20 x 2.50	
8	Serrated Flange Nut, 1/2-20 x	

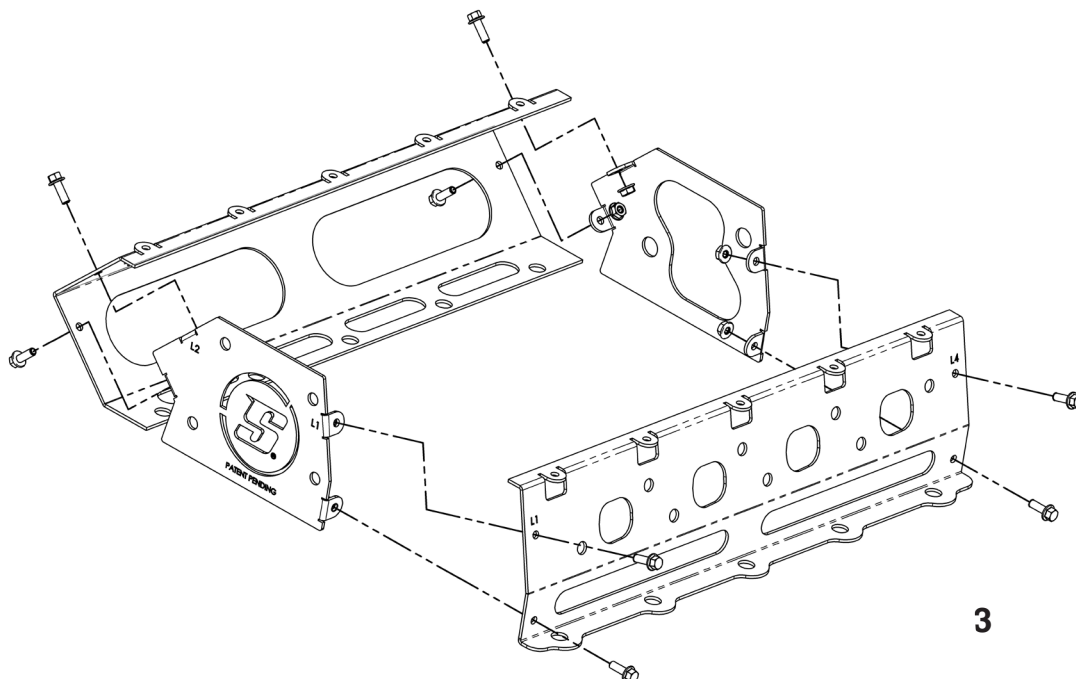
1. Ensure all listed components are supplied.

2. Using the supplied 1/4" flange head bolts and nuts, fasten the front, rear, inner and outer panels for the left hand mock up head as shown. Left hand parts are denoted with L1, L2, whereas right hand parts are denoted with R1, R2. Do not fully tighten fasteners until all panels are assembled.

3. Assemble the right hand head panels. Once all panels are attached, fully tighten all fasteners.

4. The remaining supplied hardware can be used to attach any desired external components such as headers and intake.

5. Tighten all bolts.



INSTRUCTIONS

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910-89665-LONG - SoloSwap™ Godzilla 7.3L Ford Mock Heads

1. Attach the mock up heads to the block using the supplied 1/2" x 1" bolts and nuts (4 each per head). The Speedway Motors logos go toward the front of the block.
2. If using OEM heads, fasten using supplied 1/2" x 2-1/2" bolts and nuts.

