

INSTRUCTIONS

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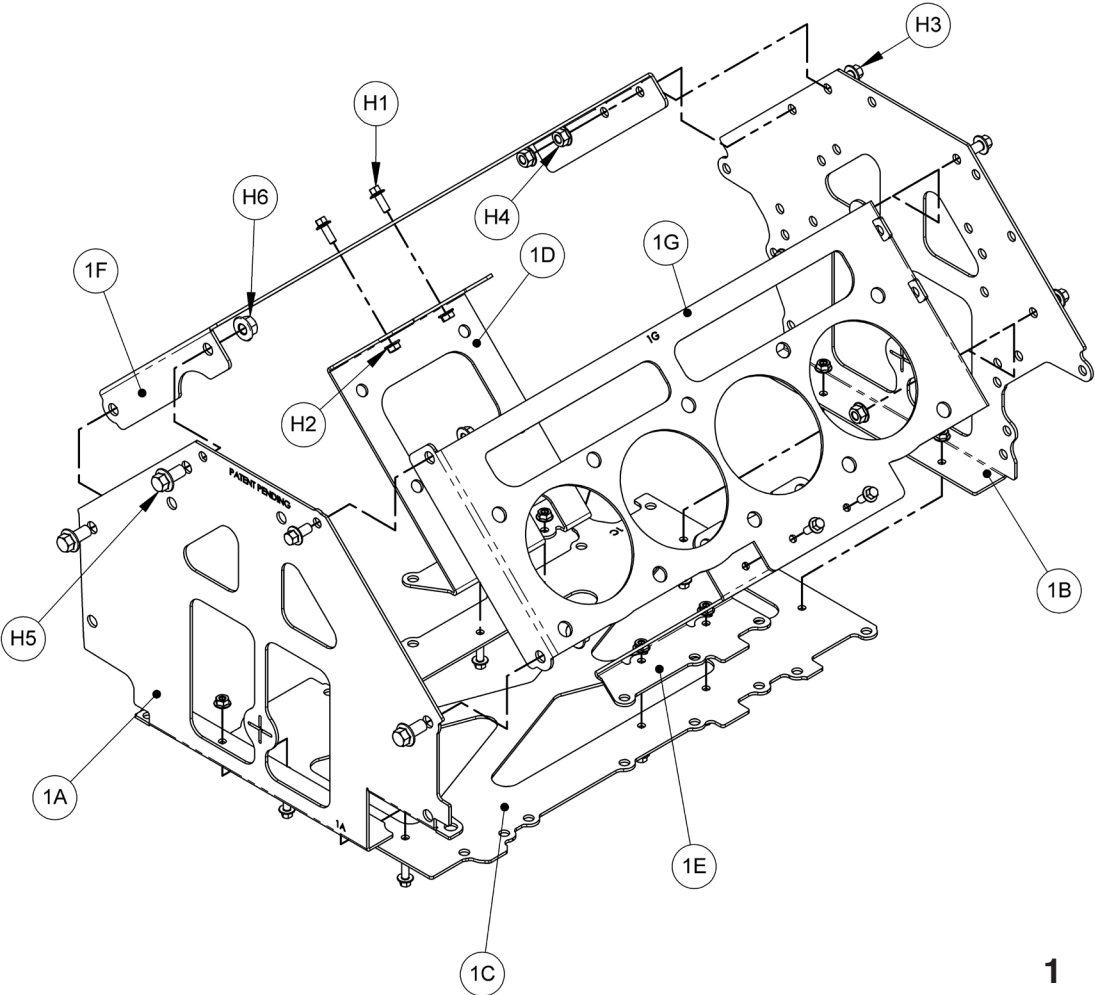
910-89666-SHORT - GEN V LT Mock Up Short Block

KIT CONTENTS			
Qty	P/N	Description	Item #
1	910-89666.1.1	Front Face	1A
1	910-89666.1.2	Bellhousing Face	1B
1	910-89666.1.3	Left Deck	1G
1	910-89666.1.4	Right Deck	1F
1	910-89666.1.5	Oil Pan Mounting Face	1C
1	910-89666.1.6	Right Motor Mount Flange	1D
1	910-89666.1.7	Left Motor Mount Flange	1E
1	910-89666.1.8	Hardware Kit	N/A

HARDWARE			
Qty	Description	Tool Size	Item #
12	Serrated Flange Hex Head, M6-1.00-16	8 MM Hex	H1
12	Serrated Hex Nut, M6-1.00	10 MM Hex	H2
4	Serrated Flange Hex Head, M8-1.25-16	10 MM Hex	H3
40	Serrated Hex Nut, M8-1.25	13 MM Hex	H4
3	Serrated Flange Hex Head, M10-1.50-20	13 MM Hex	H5
17	Serrated Hex Nut, M10-1.50	15 MM Hex	H6
8	Serrated Hex Nut, M12-1.75	17 MM Hex	H7

Mock Short Block Assembly:

- Count and ensure that all parts listed in the instruction sheet are supplied.
- Using the supplied 8mm and 10mm hardware, fasten the front face (1A), bellhousing face (1B), oil pan mounting face (1C), and both block decks (1F & 1G) together as shown. Leave bolts finger tight.
- Using supplied 6mm hardware, fasten each motor mount to its correct side, 1D to 1C and 1F, 1E to 1C and 1G.
- Tighten all fasteners.
- The remaining hardware can be used to retain any accessories you wish to mockup such as intakes, bellhousing, etc.



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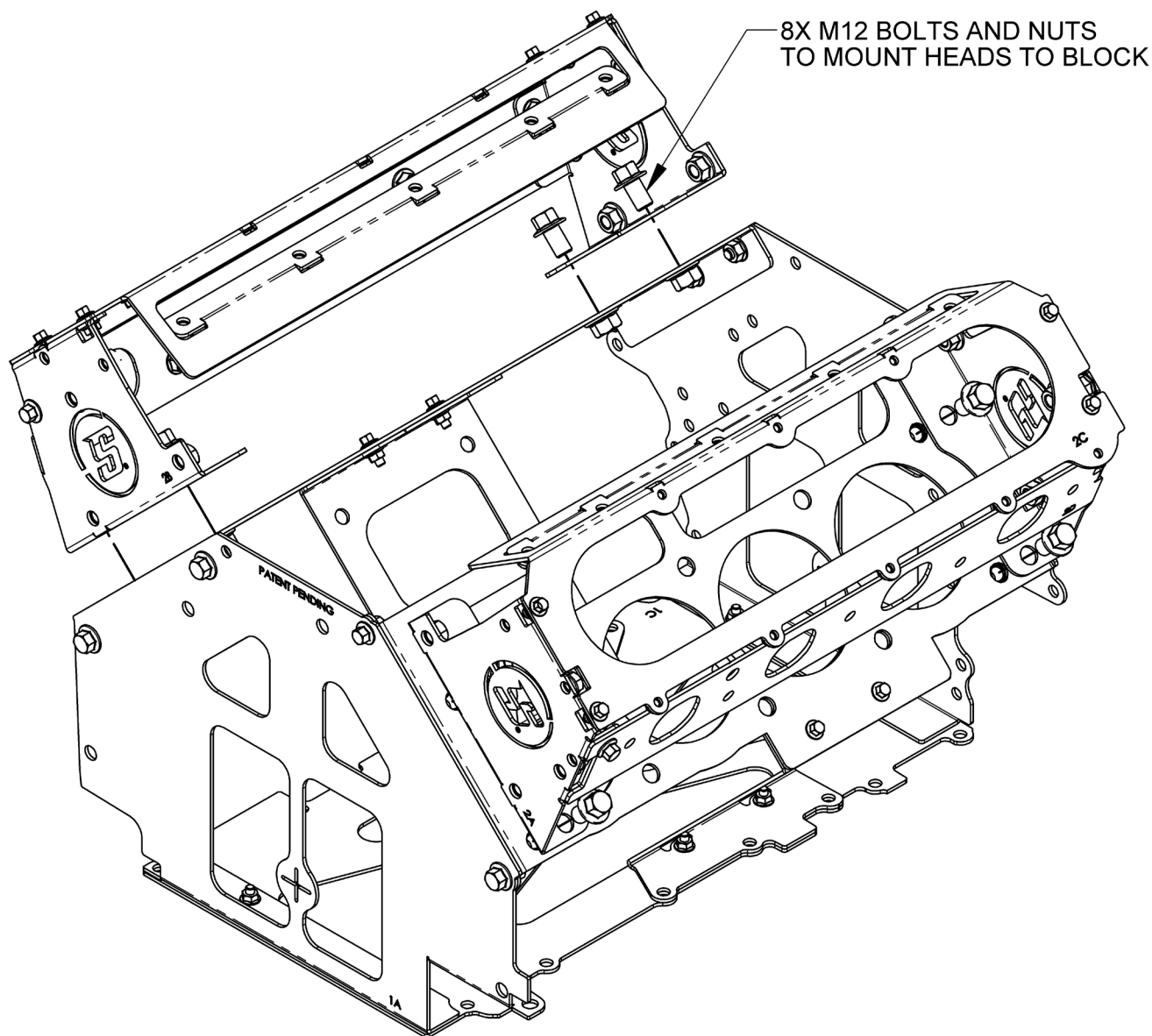
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Long Block Assembly Instructions:

1.A. If using mockup heads, use eight 12mm nuts and bolts to secure your mockup heads as shown below.

1.B. Alternatively, if using genuine cylinder heads, use eight 12mm nuts along with factory head bolts to secure your cylinder heads.



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910-89666-HEADS - GEN V LT Mock Up Cylinder Heads

KIT CONTENTS			
Qty	P/N	Description	Item #
2	910-89666.2.1	Rear Head Face	2A
2	910-89666.2.2	Front Head Face	2B
2	910-89666.2.3	Exhaust Flange	2D
2	910-89666.2.4	Top of Head	2C
1	910-89666.2.5	Head Hardware	N/A

HARDWARE			
Qty	Description	Tool Size	Item #
8	Serrated Flange Hex Head, M6-1.00-16	8 MM Hex	H1
24	Serrated Hex Nut, M6-1.00	10 MM Hex	H2
4	Serrated Flange Hex Head, M8-1.25-16	10 MM Hex	H3
34	Serrated Hex Nut, M8-1.25	13 MM Hex	H4
2	Serrated Hex Nut, M10-1.50	15 MM Hex	H5
1	Serrated Flange Hex Head, M12-1.75-20	15 MM Hex	H6

Mock Cylinder Head Assembly:

1. Count and ensure that all parts listed in the instruction sheet are supplied.
2. Using the supplied 6mm hardware, fasten the cylinder head endcaps (2A, 2B) and the top of the head (2C) together as shown below. Leave the bolts finger tight.
3. Using 8mm hardware, fasten the exhaust flanges to each end of the heads (2A and 2B) as shown below.
4. Tighten all fasteners.
5. The remaining hardware is to be used to retain any attachments you wish to mockup such as headers, intake manifolds, the front cover, etc. block.

