

INSTRUCTIONS

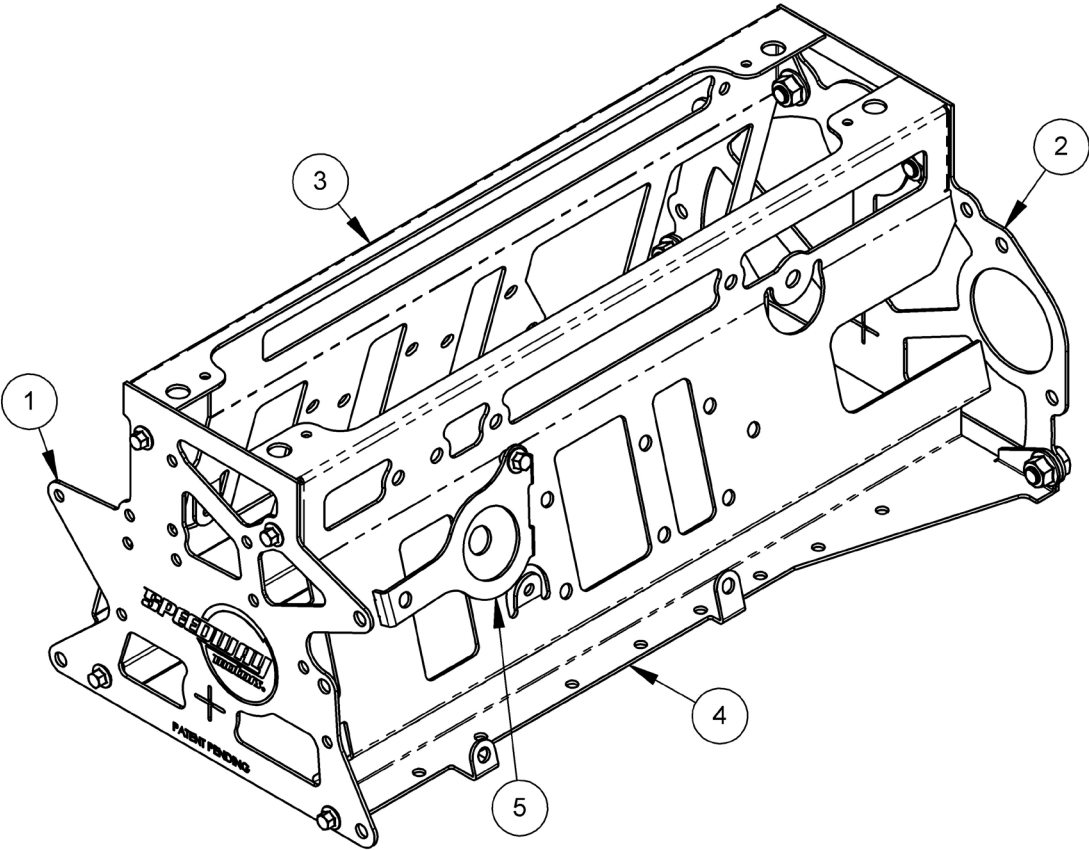
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910-89669-SHORT - SoloSwap™ 2JZ Block Mockup

Kit Contents			
Qty	Part #	Description	Item #
1	91089669.1.1	Front Face, Block	1
1	91089669.1.2	Back Face, Block	2
1	91089669.1.3	Right Side, Block	3
1	91089669.1.4	Left Side, Block	4
1	91089669.1.5	Mount, Oil Filter	5

Hardware			
Qty	Description	Tool Size	Item #
4	Machined Nut, M11-1.25	3/4 Hex	H1
4	Serrated Flange Hex Head, Zinc Plated, M8-1.25 x 16mm	13mm Hex	H2
1	Serrated Flange Hex Head, Zinc Plated, M8-1.25 x 30mm	13mm Hex	H3
5	Serrated Flange Hex Head, Zinc Plated, M12-1.75 x 20mm	19mm Hex	H4
21	Serrated Flange Nut, Zinc Plated, M8-1.25	13mm Hex	H5
29	Serrated Flange Nut, Zinc Plated, M10-1.50	15mm Hex	H6
5	Serrated Flange Nut, Zinc Plated, M12-1.75	18mm Hex	H7



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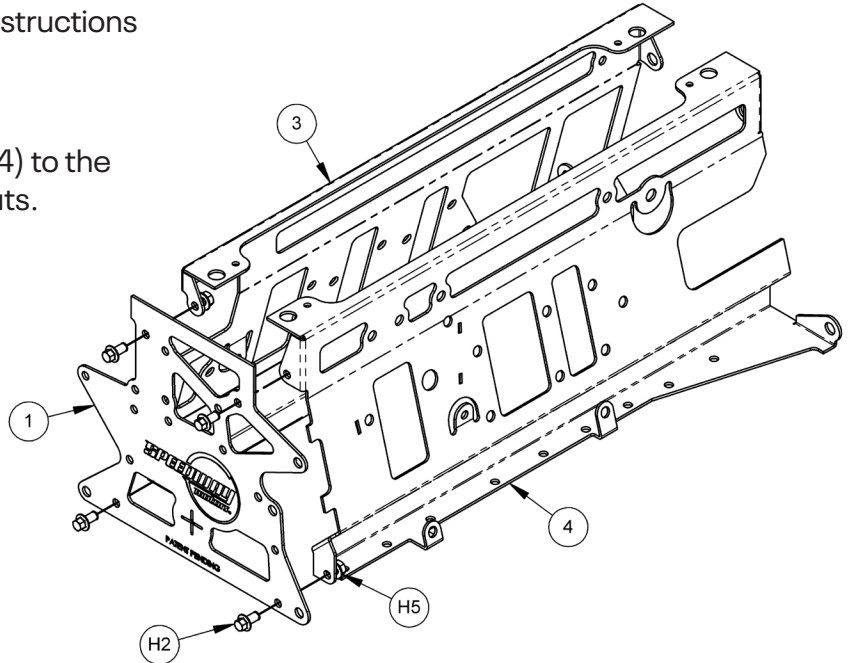
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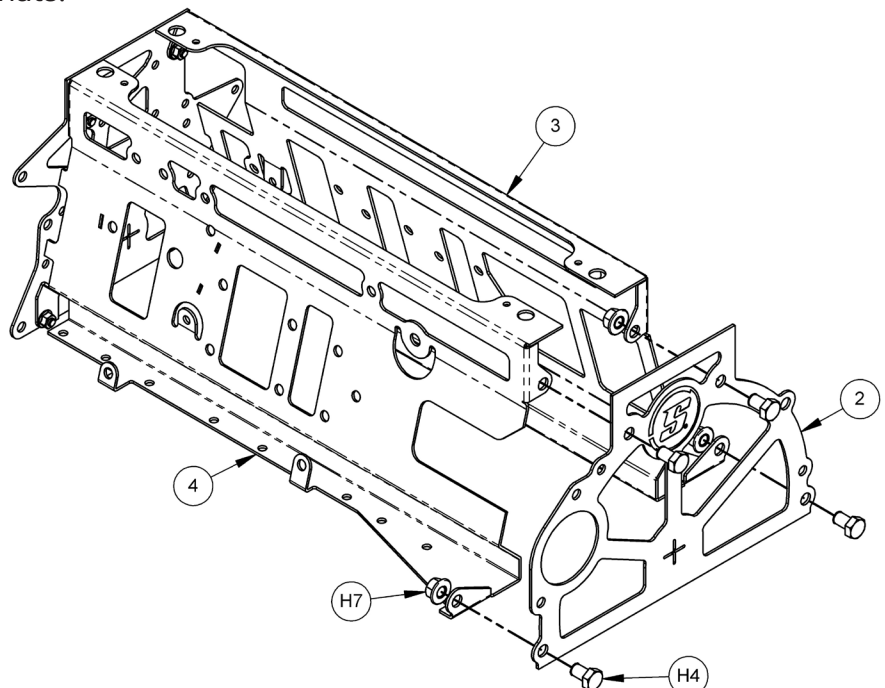
910-89669-SHORT - SoloSwap™ 2JZ Block Mockup

1. Count and ensure that all listed parts in the instructions sheet are supplied.

2. Attach right side plate (3) and left side plate (4) to the front plate (1) using M8-1.25 x 16mm bolts and nuts.



3. Attach right side plate (3) and left side plate (4) to the back plate (2) using M12-1.75 x 20mm bolts and nuts.



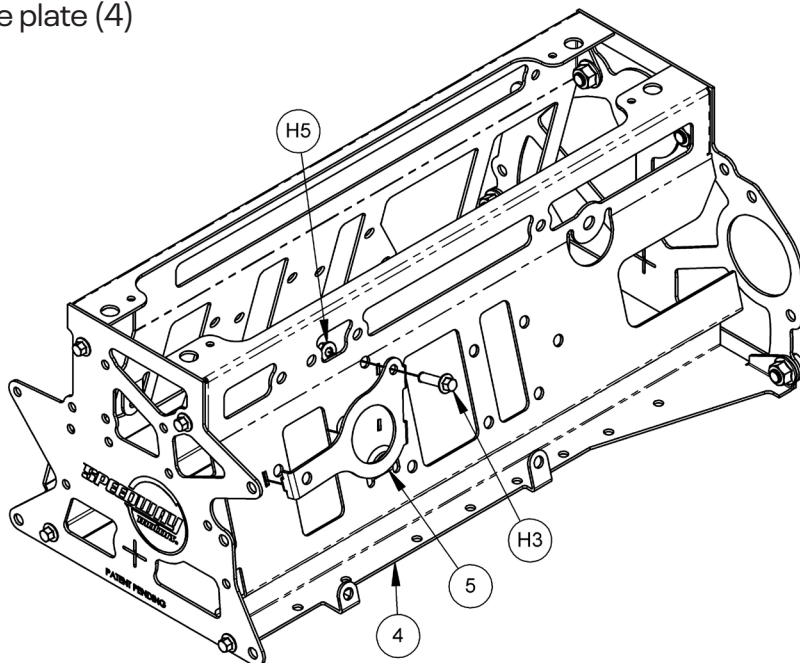
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- 4.** Attach the oil filter mount plate (5) to the left side plate (4) using the M8-1.25 x 30mm bolt and nut.



- 5.** Tighten all bolts.

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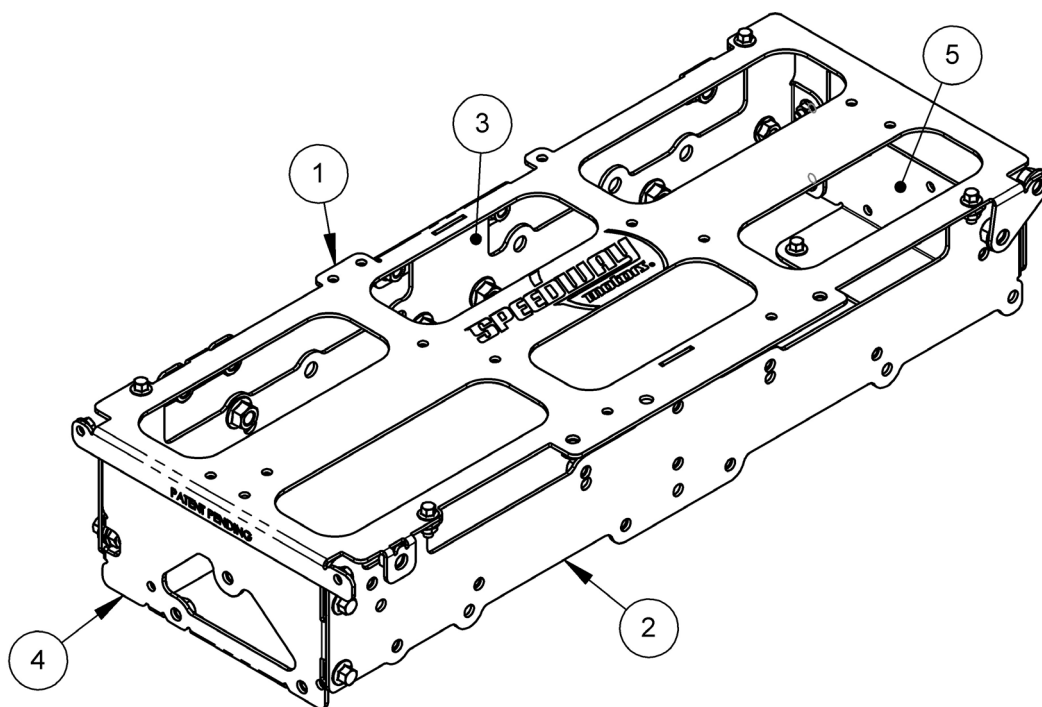
910-89669-HEAD - SoloSwap™ 2JZ Head Mockup

Kit Contents

Qty	Part #	Description	Item #
1	91089669.2.1	Top Face, 2JZ Head	1
1	91089669.2.2	Intake Face, 2JZ Head	2
1	91089669.2.3	Exhaust Face, 2JZ Head	3
1	91089669.2.4	Front Face, 2JZ Head	4
1	91089669.2.5	Rear Face, 2JZ Head	5

Hardware

Qty	Description	Tool Size	Item #
13	Serrated Flange Hex Head, Zinc Plated, M6-1.00 x 16mm	8mm Hex	H1
3	Serrated Flange Hex Head, Zinc Plated, M8-1.25 x 16mm	13mm Hex	H2
29	Serrated Flange Nut, Zinc Plated, M6-1.00	10mm Hex	H3
23	Serrated Flange Nut, Zinc Plated, M8-1.25	13mm Hex	H4
14	Serrated Flange Nut, Zinc Plated, M10-1.50	15mm Hex	H5



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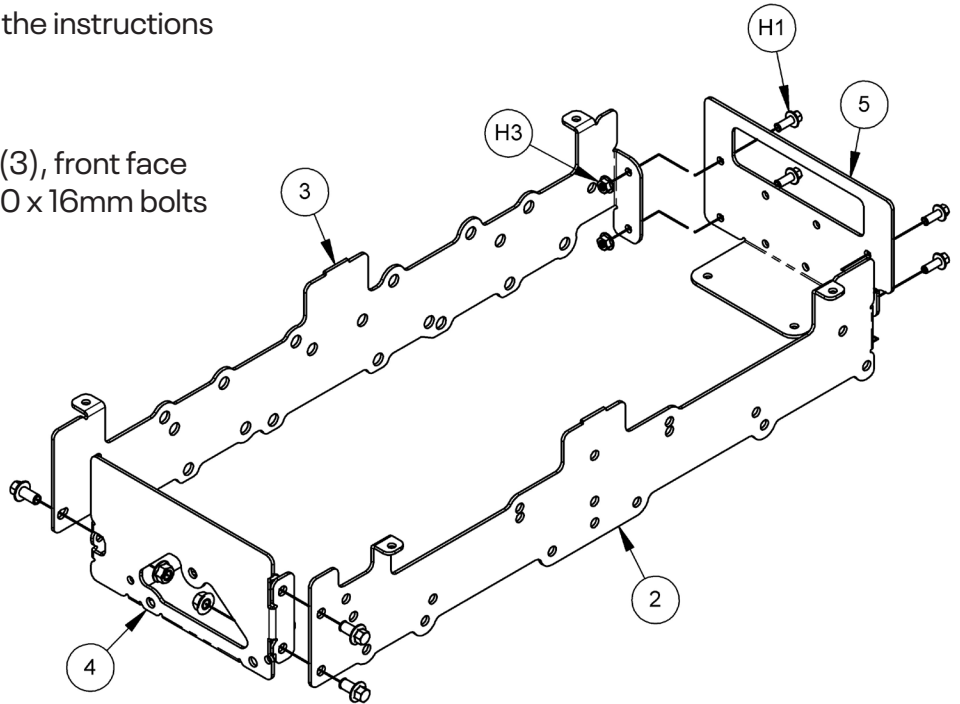
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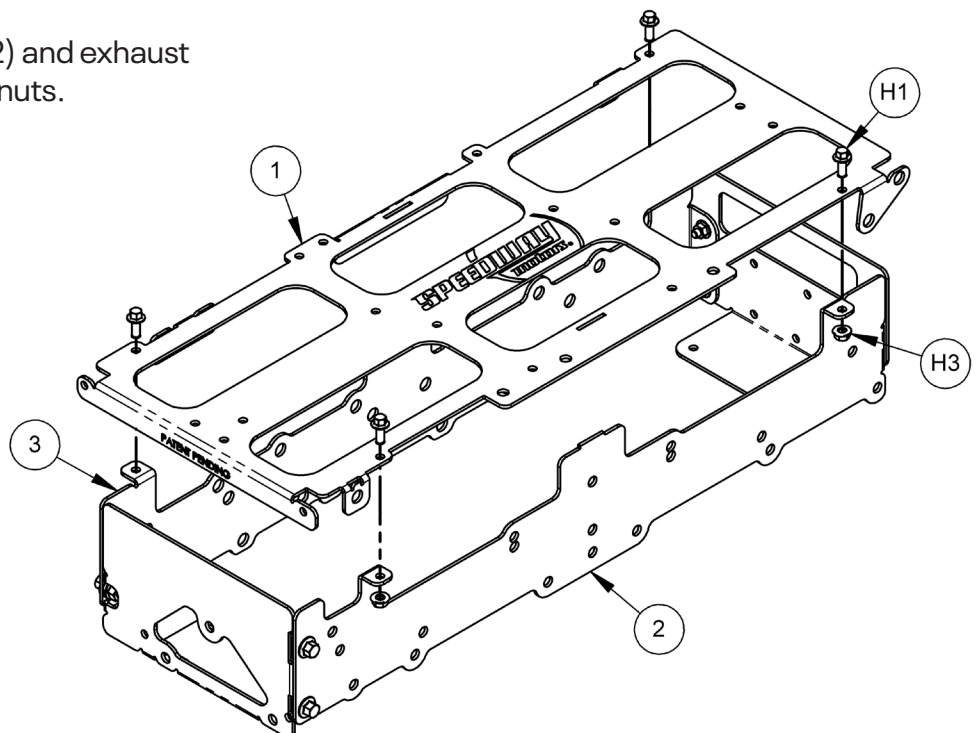
910-89669-HEAD - SoloSwap™ 2JZ Head Mockup

1. Count and ensure that all listed parts in the instructions sheet are supplied.

2. Assemble intake face (2), exhaust face (3), front face (4) and rear face (5) together using M6-1.00 x 16mm bolts and nuts as shown below.



3. Attach top face (1) to the intake face (2) and exhaust face (3) using M6-1.00 x 16mm bolts and nuts.



4. Tighten all bolts.