INSTRUCTIONS

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910-89673 - SoloSwap® GM 6L80E Swap Mock Up Transmission

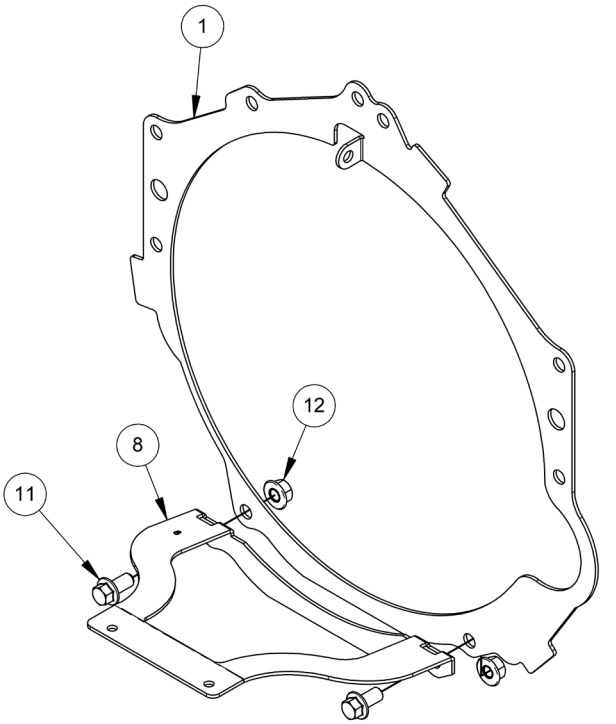
Kit Contents			
Qty	**Part #**	**Description**	**Item #**
1	91089673.1	Bellhousing Mount	1
1	91089673.2	Transmission Centerline	2
1	91089673.3	Transmission Left Edge	3
1	91089673.4	Transmission Right Edge	4
1	91089673.5	Center Section 1 (Front)	5
1	91089673.6	Center Section 2 (Middle)	6
1	91089673.7	Center Section 3 (Rear)	7
1	91089673.8	Bellhousing Bottom Section	8
1	91089673.9	Transmission Pan Mount	9
1	91089673.10	Tail Shaft	10
Hardware			
Qty	**Part #**	**Description**	**Item #**
4	HZ5HHSFM-10-150-20	Serrated Flange Hex Head, M10-1.50-20	11
4	HZ5SHNM-10-150	Serrated Hex Nut, M10-1.50	12
8	HZ5HHSFM-8-125-16	Serrated Flange Hex Head, M8-1.25-16	13
8	HZ5SHNM-8-125	Serrated Hex Nut, M8-1.25	14
8	HZ5HHSFM-6-100-16	Serrated Flange Hex Head, M6-1.00-16	15
8	HZ5SHNM-6-100	Serrated Hex Nut, M6-1.00	16

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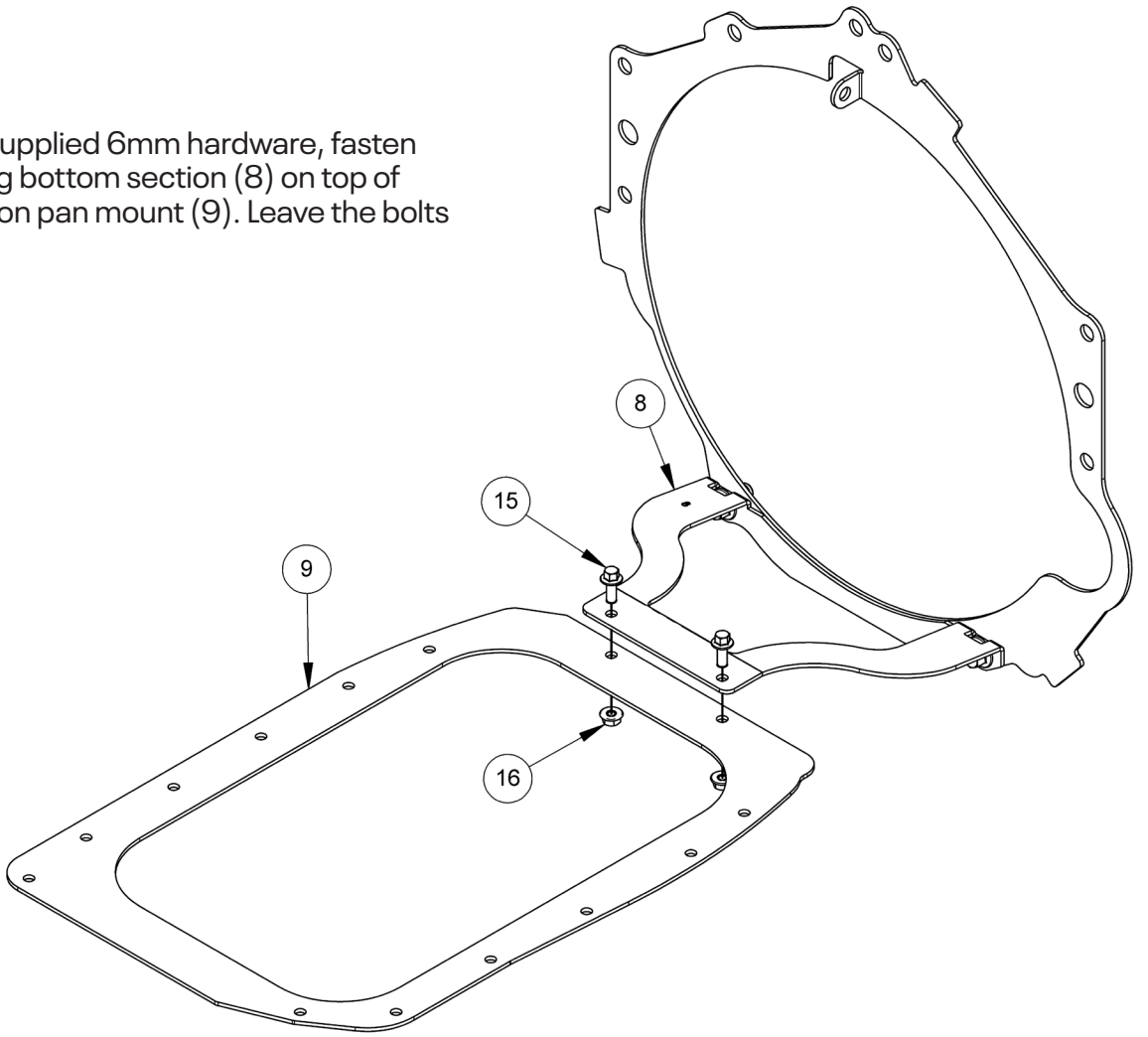
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1. Count and ensure that all listed parts in the instruction sheet are supplied.

2. Using the supplied 10mm hardware, fasten the bellhousing mount (1) to bellhousing bottom section (8). Leave the bolts finger-tight.

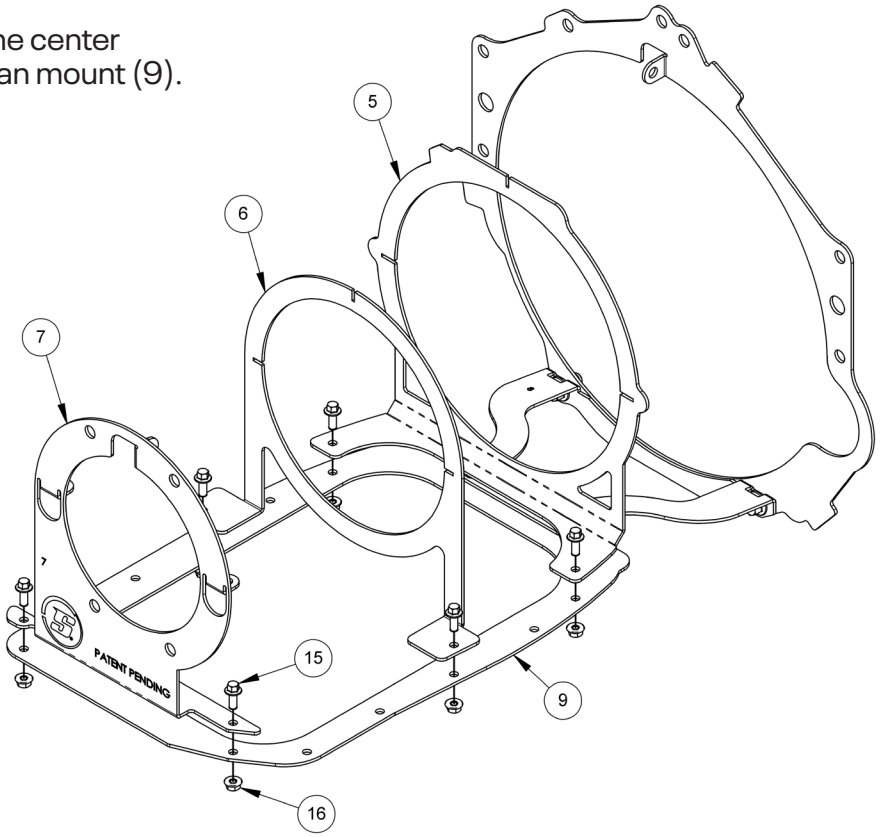


3. Using the supplied 6mm hardware, fasten the bellhousing bottom section (8) on top of the transmission pan mount (9). Leave the bolts finger-tight.

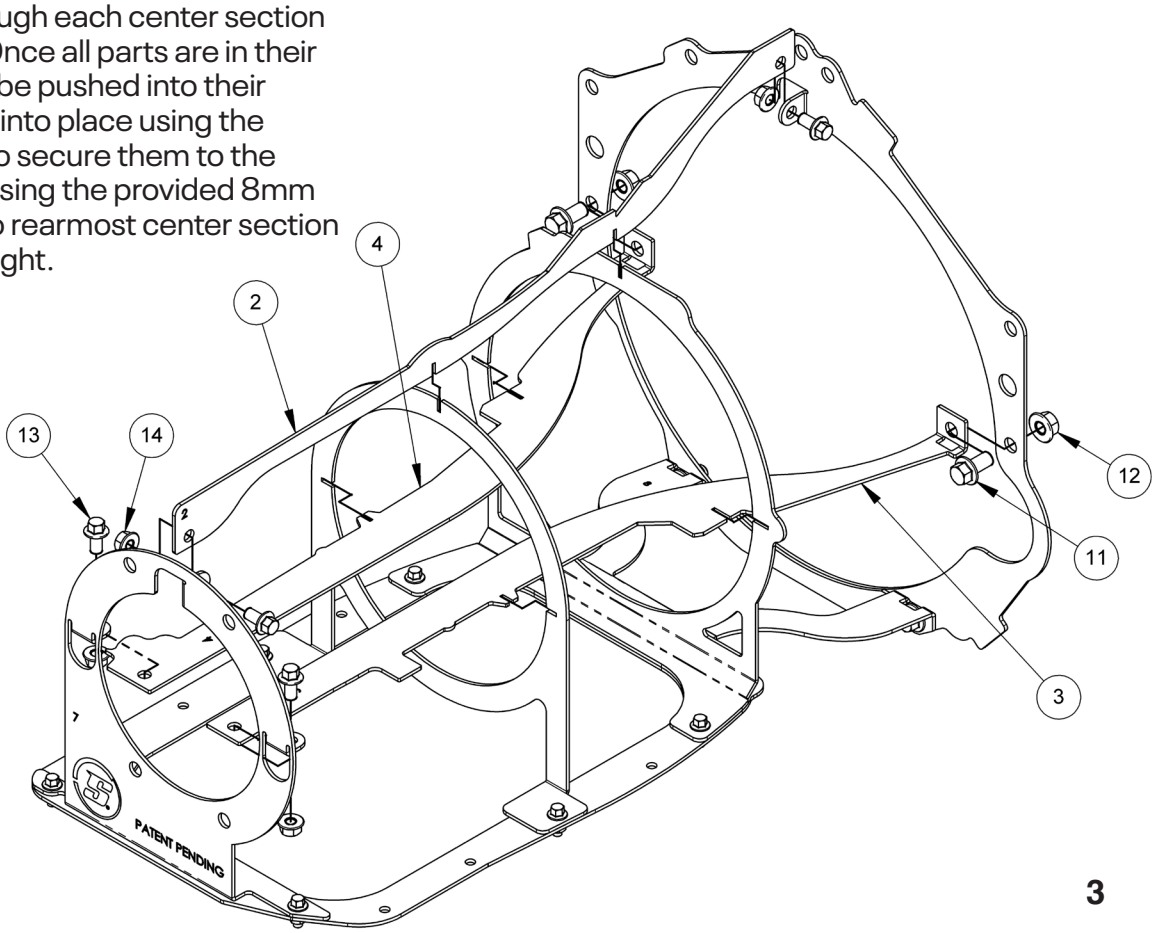


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4. Using the supplied 6mm hardware, fasten the center sections (5, 6, & 7) on top of the transmission pan mount (9). Leave the bolts finger-tight.

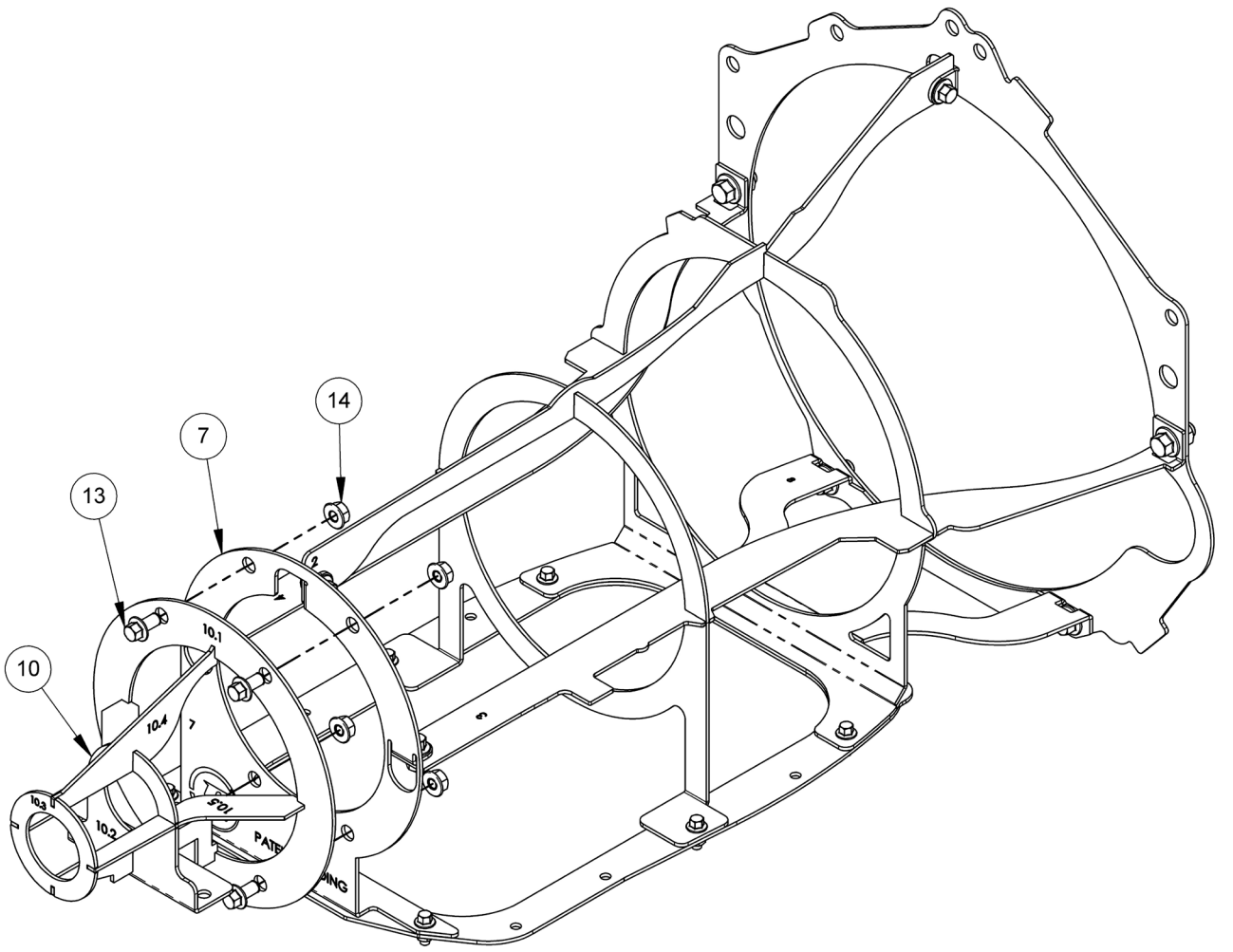


5. Place parts 3 and 4 through each center section in the order shown below. Once all parts are in their relative positions, they can be pushed into their respective slots and bolted into place using the provided 10mm hardware to secure them to the bellhousing mount (1) and using the provided 8mm hardware to secure them to rearmost center section (7). Leave the bolts finger-tight.



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6. Using the supplied 8mm hardware, fasten the tail shaft (10) to the rearmost center section (7) as shown below. Leave the bolts finger-tight.



7. Verify that all parts are properly aligned and fully seated in their respective slots. Gradually tighten all bolts in an alternating sequence until fully tightened.