

INSTRUCTIONS

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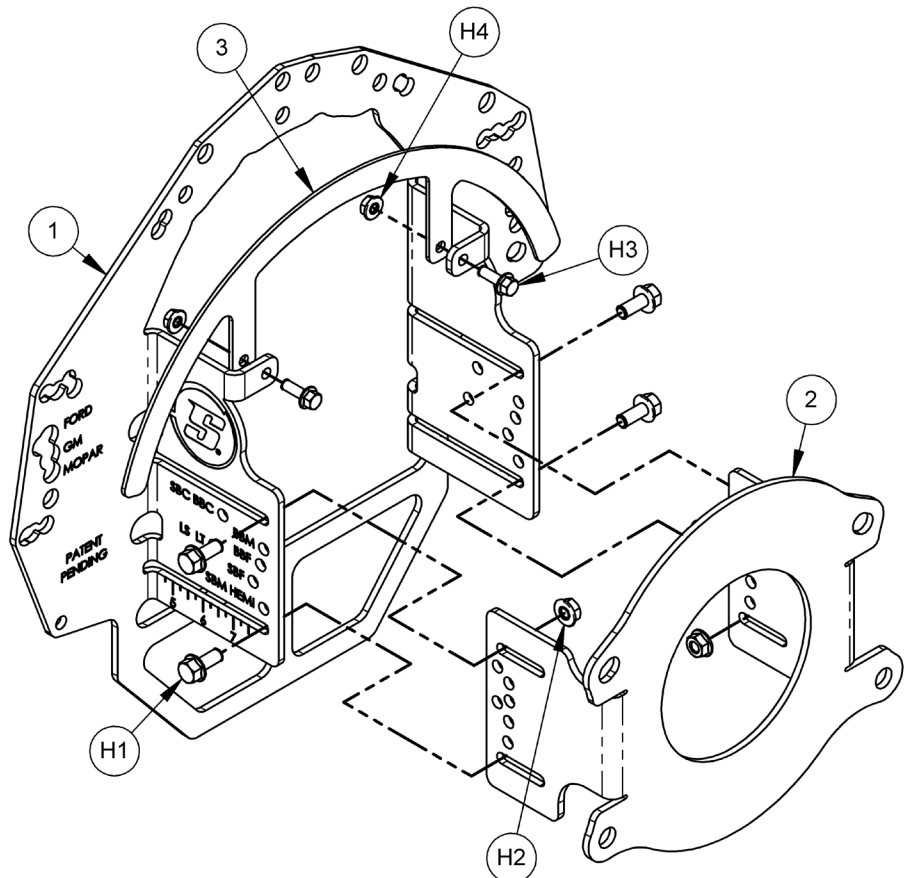
910-89676 - SoloSwap® Tremec TKX Swap Adjustable Mock Up Bellhousing

Kit Contents			
Qty	Part #	Description	Item #
1	91089676.1	Engine Mount Plate	1
1	91089676.2	Transmission Mount Plate	2
1	91089676.3	Bellhousing Arc	3
Hardware			
Qty	Description	Tool Size	Item #
4	Serrated Flange Hex Head, Zinc Plated, 5/16-18 x .75"	1/2"	H1
4	Serrated Flange Nut, 5/16-18	1/2"	H2
2	Serrated Flange Hex Head, 1/4-20 x .75"	7/16"	H3
2	Serrated Flange Nut, 1/4-20	7/16"	H4
4	Serrated Flange Nut, 1/2-13	3/4"	H5

1. Count and ensure that all listed parts in the instruction sheet are supplied.

2. Insert the transmission mount plate (2) in between engine mount plate (1) flanges. Fasten the parts together using the 5/16-18 x 3/4-inch bolts and nuts through the slots. Leave bolts finger-tight.

3. Attach the bellhousing arc (3) to the engine mount plate (1). Fasten the parts together using 1/4-20 x 3/4-inch bolts and nuts.



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4. Determine the bellhousing depth for your application. This can typically be found in the specifications of the bellhousing. The mockup TKX bellhousing does include preset depths. Refer to the chart below.

5. If using preset holes, install 5/16-18 x 3/4-inch bolts and nuts through the desired preset holes when aligned. Tighten all bolts.

6. If not using the preset holes, slide the plates in and out until you reach the correct depth. Tighten all bolts.

Need Help with This Product?

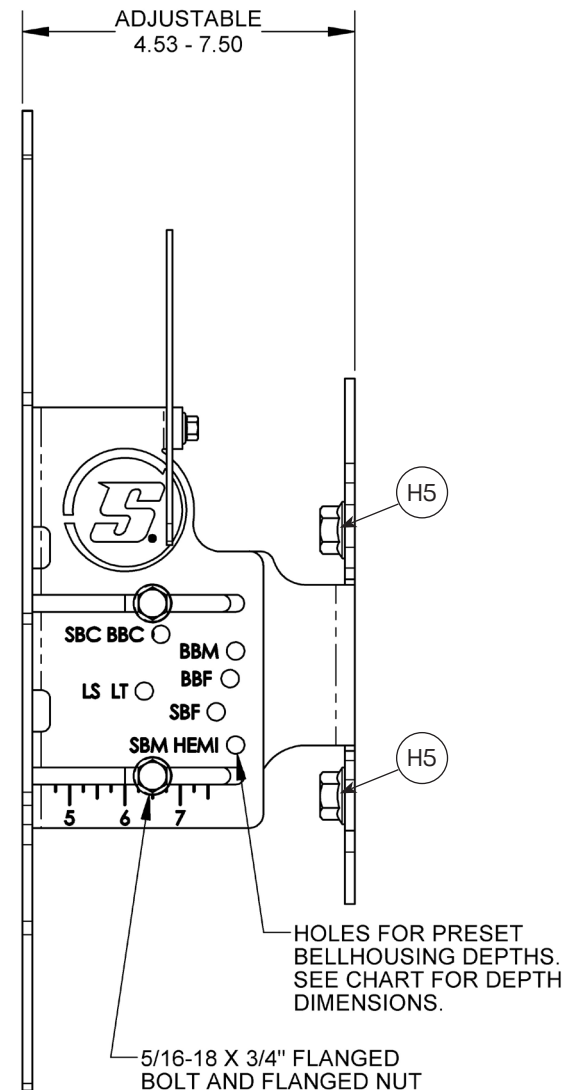
Talk to one of our Tech Support Agents:

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Bellhousing Depth Measurement Guide

Engine Manufacturer	Engine Type	Bellhousing Depth	Fitment Notes
Chevrolet	Small Block Chevy (SBC)	6.29"	Gen I - 265ci to 400ci (1955-1998) / Gen II - LT1/LT4 series (1992-1997)
Chevrolet	Big Block Chevy (BBC)	6.29"	Gen I thru Gen IV 348ci to 496ci (1958 -2010)
Chevrolet	Chevy LS (LS)	6.00"	Gen III - 4.8L to 6.0L (1996-2007) / Gen IV - 5.3L to 6.2L (2005-Present)
Chevrolet	Chevy LT (LT)	6.00"	Gen V - 6.2L (2013-Present)
Ford	Small Block Ford (SBF)	6.925"	SBF - 289/302/351W (1966-2000)
Ford	FE - Big Block Ford (BBF)	7.15"	FE Series - 332ci to 428ci (1958-1976)
Ford	MOD - Modular (FORD)	6.925"	Modular/Coyote/Godzilla - 4.6L to 7.3L (1991-Present)
Chrysler (MOPAR)	Gen II HEMI (HEMI)	7.300"	Gen III HEMI - 5.7L/6.1L/6.4L (2003-Present)
Chrysler (MOPAR)	Small Block Chrysler (SBM)	7.300"	LA Series - 318/340/360 (1967-2002)