

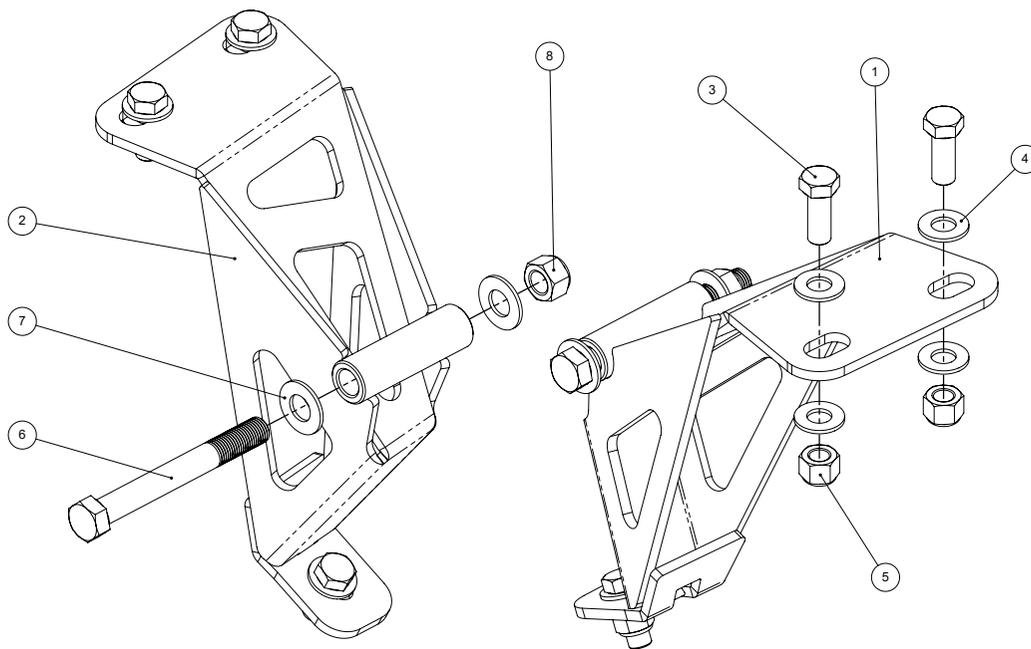
INSTRUCTIONS

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910-98221 - TorqLink™ 1963-72 Chevy C10 SBC Engine Mount Brackets

Kit Contents			
Qty	Part #	Description	Item #
1	91098221.LH	Left, SBC/LS1 Frame Mount	1
1	91098221.RH	Right, SBC/LS1 Frame Mount	2
Hardware			
Qty	Description		Item #
6	Hex Cap Screw, 3/8-24 x 1"		3
12	Flat Washer, 3/8		4
6	Nylon Lock Nut, 3/8-24		5
2	Hex Cap Screw, 7/16-20 x 3-3/4"		6
4	Flat Washer, 7/16		7
2	Nylon Lock Nut, 7/16-20		8



NOTE: These frame mount brackets are specifically designed to work in conjunction with Part # 91018015 - Prothane 7-504-BL Polyurethane S/B or B/B Chevy Motor Mounts or equivalent (sold separately).

1. Begin installation by removing the existing engine and mounts from the chassis. Clean up the engine bay as required and prep for installation of the new mounts.
2. The three slotted holes in the frame mount brackets align with the two existing holes in the upper frame flange near the rear of the center crossmember and the single lower slotted hole towards the front of the chassis crossmember. Loosely bolt the left and right-hand frame mount brackets into the chassis at this time.
3. Bolt the engine mounts (91018015 or equivalent purchased separately) to the engine block. Lower the engine into the engine bay and align the engine mounts with the frame mount brackets.
4. Slide the 7/16 x 3-3/4" long bolts with washers through the brackets and motor mounts and loosely fasten with supplied lock nuts. Center and square the engine in the chassis, then fully tighten all fasteners. **1**