

INSTRUCTIONS

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910-98234-SHORT - 1975-81 GM F-Body Transmission Crossmember

Kit Contents			
Qty	Part #	Description	View #
1	91098234.S.1	75-81 F-Body Crossmemember-Long	1
1	91098007.1	Center Mount, Height Adjustable, Black	2
Hardware			
Qty	Description	Tool Size	Item #
20	Flat Washer, 3/8", SAE, Standard, Zinc Plated	N/A	3
10	Hex Cap Screw, 3/8-24 x 1, GR-5, Zinc	9/16 Hex	4
10	Nylon Lock Nut, 3/8-24, GR-5, Zinc	9/16 Hex	5

1. After the motor and transmission are installed, support the transmission at the correct angle.
2. Place the transmission support on top of the frame rails. Bolt the transmission crossmember into existing frame holes through whichever set of slots best align with your transmission. Use the 3/8" bolts, washers and lock nuts to fasten to both frame rails, be sure to leave these just loose enough to still be able to slide the transmission crossmember forward and backward.
3. With the transmission still at the correct angle install the height adjuster from the bottom of the support until it touches the transmission mount. Determine which hole of the adjuster best aligns with crossmember holes. Fasten the adjuster to the support using the 3/8" bolts, washers and lock nuts.
4. Once crossmember and height adjuster are aligned with the transmission mount tighten the 3/8" bolts securing the crossmember to the frame rails.

HARDWARE TORQUE REQUIREMENT:

Torque all bolts and hardware to specifications using a calibrated torque wrench to prevent damage, failure, or safety hazards.

Need Help with This Product?

Talk to one of our Tech Support Agents:

Mon-Fri, 8am - 5pm (CST)

U.S.: 800.979.0122

Canada: 855.313.9180

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