

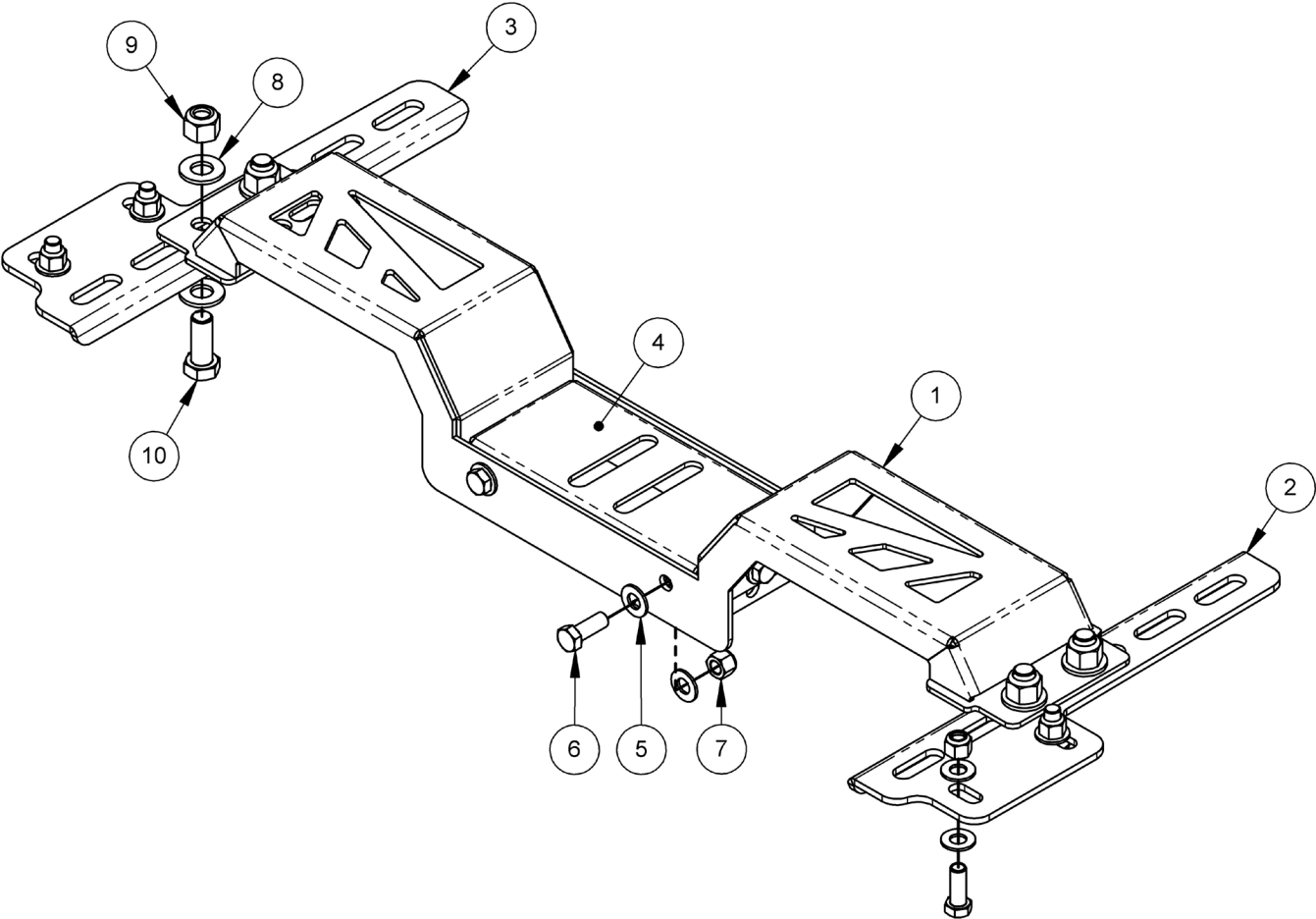
INSTRUCTIONS

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910-98236 - TorqLink™ 67-69 GM F-Body / 1968-74 GM X-Body Transmission Crossmember

Kit Contents			
Qty	Part #	Description	View #
1	91098236.1	Support, Trans, Coated	1
1	91098236.3-L	Adjustment Rails	2
1	91098236.3-R	Adjustment Rails	3
1	910-98230.2	Height Adjuster, Trans, Coated	4
Hardware			
Qty	Description	Tool Size	Item #
20	Flat Washer, 3/8", SAE, Standard, Zinc Plated	N/A	5
10	Hex Cap Screw, 3/8-24 x 1, GR-5, Zinc	9/16 Hex	6
10	Nylon Lock Nut, 3/8-24, GR-5, Zinc	9/16 Hex	7
8	Flat Washer, 1/2", SAE, Standard, Zinc Plated	N/A	8
4	Nylon Lock Nut, 1/2-20, GR-5, Zinc	3/4 Hex	9
4	Hex Cap Screw, 1/2-20 x 1-1/4, GR-5, Zinc	3/4 Hex	10



1. After the engine and transmission are installed, support the transmission at the correct angle.

Setting the Transmission Angle -

Level the Vehicle:

Ensure the vehicle is on a flat, stable surface and supported evenly on all sides.

Measure Transmission Angle:

Use an angle finder on a flat surface of the transmission, such as the pan rail or output shaft housing. The angle should typically be 2-4° down toward the rear.

Check Driveshaft and Pinion Angles:

Measure the driveshaft and pinion angles to ensure proper alignment with the transmission. They should be within 1-3° of each other.

Adjust the Transmission:

Raise or lower the transmission by adjusting the height adjuster to achieve the correct angle. You may need to add spacers or shims to the mount depending on your specific application.

2. Bolt the adjustment rails on top of the frame rails using the existing holes in the frame rails. Use the 3/8" bolts, washers and lock nuts to fasten to both frame rails, be sure to leave these just loose enough to still be able to slide the adjustment rails if needed while installing the transmission support.
3. Slide the transmission support over the top of the adjustment rails and align the transmission support holes with whichever set of slots in the adjustment rails best align with your transmission length. Use the 1/2" bolts, washers and lock nuts to fasten the transmission support to the adjustment rails, be sure to leave these just loose enough to still be able to slide the transmission support in the slots of the adjustment rails.
4. With the transmission still at the correct angle install the height adjuster from the bottom of the support until it touches the transmission mount. Determine which hole of the adjuster best aligns with crossmember holes. Fasten the adjuster to the support using the 3/8" bolts, washers and lock nuts.
5. Once crossmember and height adjuster are aligned with the transmission mount finish tightening the 3/8" hardware securing the adjustment rails to the frame rails, and the 1/2" hardware securing the transmission support to the adjustment rails.

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HARDWARE TORQUE REQUIREMENT: Torque all bolts and hardware to specifications using a calibrated torque wrench to prevent damage, failure, or safety hazards.

Reverify the Transmission Angle:

After installation, it's important to recheck the transmission angle after a few hundred miles of driving. Components can settle over time, which may cause the angle to shift slightly. Adjust as needed to maintain proper alignment.

Need Help with This Product?

Talk to one of our Tech Support Agents:

Mon–Fri, 8am – 5pm (CST)

U.S.: 800.979.0122

Canada: 855.313.9180

International: 1.402.323.3200