

916-03266 - 1946-48 Lincoln Door Button

Kit Contents		
Qty	Part #	Description
2	916-03266.1	Door Button Assembly
2	916-03266.2	Door Button Nut
2	916-03266.3	Rocker Arm Mount
2	916-03266.6	Threaded Rod
1	916-03266.8	Hardware Kit

Kit Contents				
Qty	Description	Location	Tool Size	Thread Lock
2	10-32 x 1/2 Button Head Cap Screw	Rocker Arm Mount	1/8	No
4	1/4-28 Hex Nut	Heim Jam Nut	7/16	No
4	1/4-28 Nyloc Nut	Rod End Stud	7/16	No
2	10-32 Nyloc Nut	Rocker Arm Mount	3/8	No
2	1/4" RH Female Rod End with Stud			
2	Rocker Arm, Button			
2	Gasket, Door Button			
1	Wrench, Crowsfoot, Button			

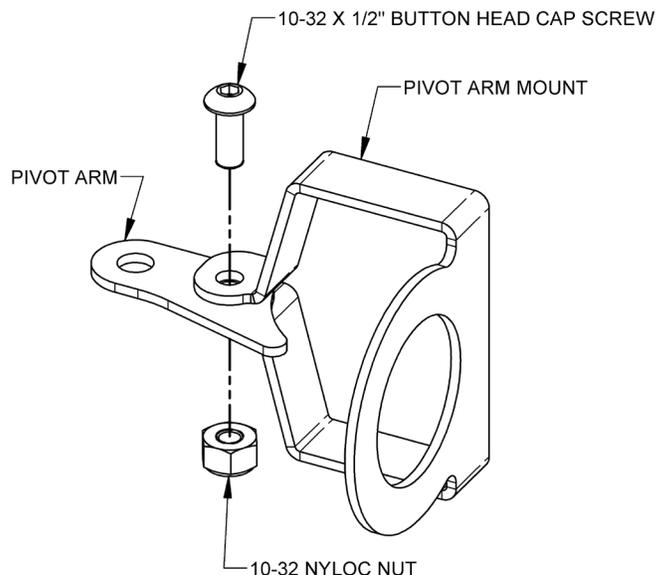
- There are 3 possible ways of installing your Lincoln Door Button.
 - You can cut a hole through the sheet metal and surface mount the button.
 - You can use 916-03266.1 Lincoln Door Button Frenching Panel.
 - If using the Frenching Panel, please see instructions for 916-03266.1 on how to cut the mounting hole.
 - You can cut a hole and then use 91603266.2 Lincoln Door Button Dimple Die set to create the recessed appearance.
 - If using the Dimple Die, please see instructions for 916-03266.2 on how to cut the mounting hole.
- Determine the location you would like to mount the button. Ensure there will be a clear path for the linkage to the door latch.
- If you are using the Frenching Panel or Dimple Die, please see the instructions included with the part on how to cut the mounting hole. If you are surface mounting the button, then drill a 1-1/4" hole at the determined location.

INSTRUCTIONS

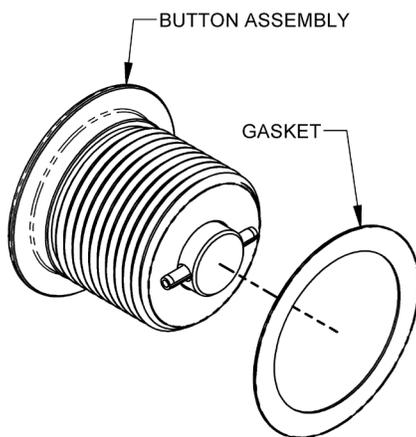
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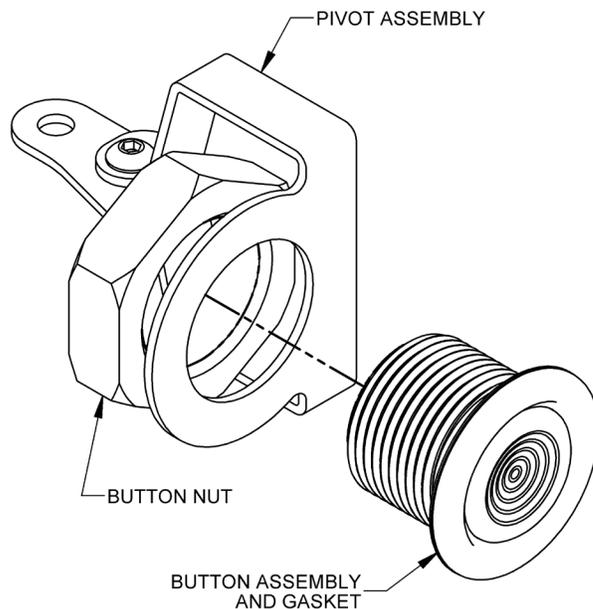
4. Assemble the pivot arm mount. Insert the pivot arm between the two tabs of the mount. Bolt the arm in place using the 10-32 x 1/2" cap screw and lock nut. Tighten the hardware then back the nut off slightly until the pivot arm is free to move.



5. Install the gasket onto the button assembly.



6. Insert the button into the hole. On the inside of the door, slide the pivot assembly onto the threads on the button. Thread the door button nut onto the button before pushing it against the inside of the door skin.



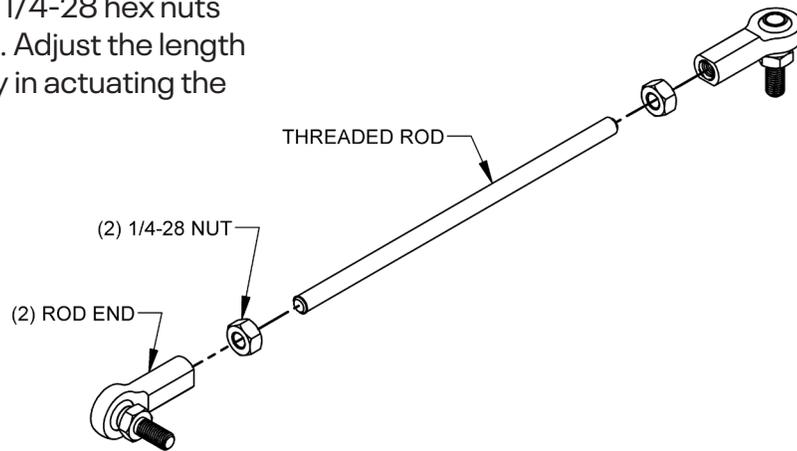
INSTRUCTIONS

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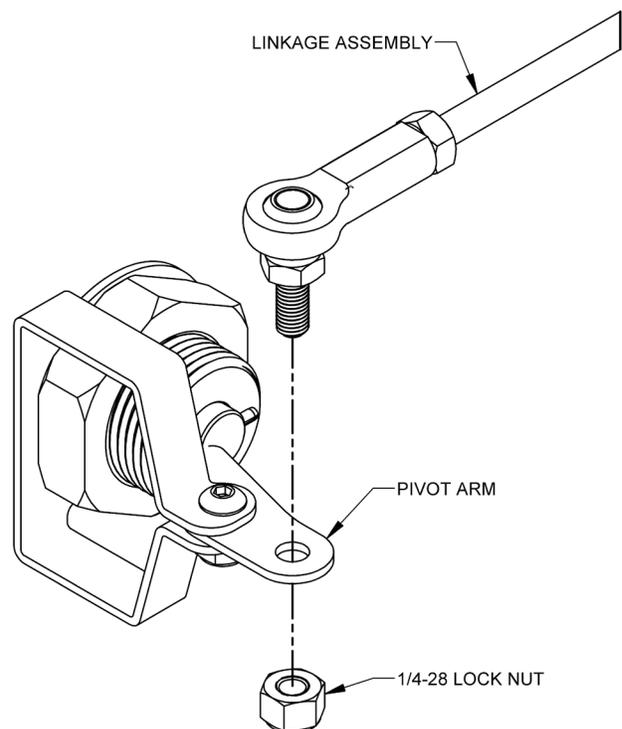
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7. Rotate the pivot assembly so the pivot arm moves in the direction needed to actuate the door latch. Tighten the door button nut using the supplied crows foot wrench.
8. Install the rod ends. Insert the stud of the rod end into the pivot arm and attach the 1/4-28 hex nut. Insert the stud of the rod end into the door latch and attach the 1/4-28 hex nut.
9. Determine the length the threaded rod needs to be cut. Remove the rod ends from the pivot arm and latch. Install the 1/4-28 nut onto the rod just shorter than the cut length. Cut and chamfer the end of the rod. Back the nut off the rod which will clean up damaged threads from cutting.

10. Assemble the linkage. Install the 1/4-28 hex nuts and rod ends onto the threaded rod. Adjust the length of the linkage so that there is no play in actuating the door latch.



11. Insert the stud of the rod ends into the pivot arm and door latch. This time attach the rod ends using the 1/4-28 nyloc nuts.



12. Test the assembly and adjust as needed. Repeat the process for the other side.

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