

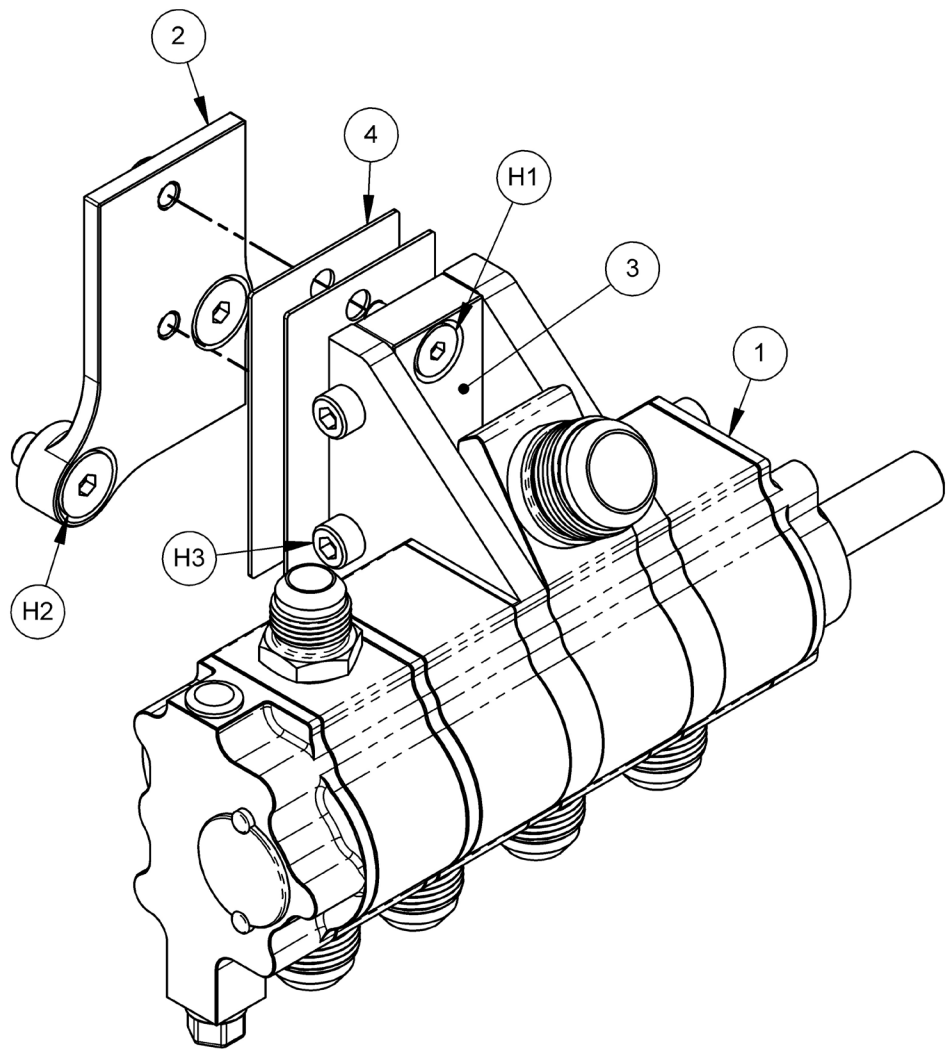
INSTRUCTIONS

© 2026, Speedway Motors, Inc.



916-05002 - GM LS 4-Stage Dry Sump Pump with Mount Bracket

Kit Contents			
Qty	Part #	Description	Item #
1	91605002.1	LS Dry Sump Pump	1
1	91017600.2	Mount, Engine Block	2
1	91017600.3	Mount, Dry Sump Pump	3
1	91017600.5	Shim, Oil Pump	4
Hardware			
Qty	Description		Item #
2	Flat Head Cap Screw, M8 X 1.25 X 25mm LG		H1
2	Flat Head Cap Screw, M10 X 1.50 X 25mm LG		H2
4	Socket Head Cap Screw, M8-1.25 X 20mm LG		H3



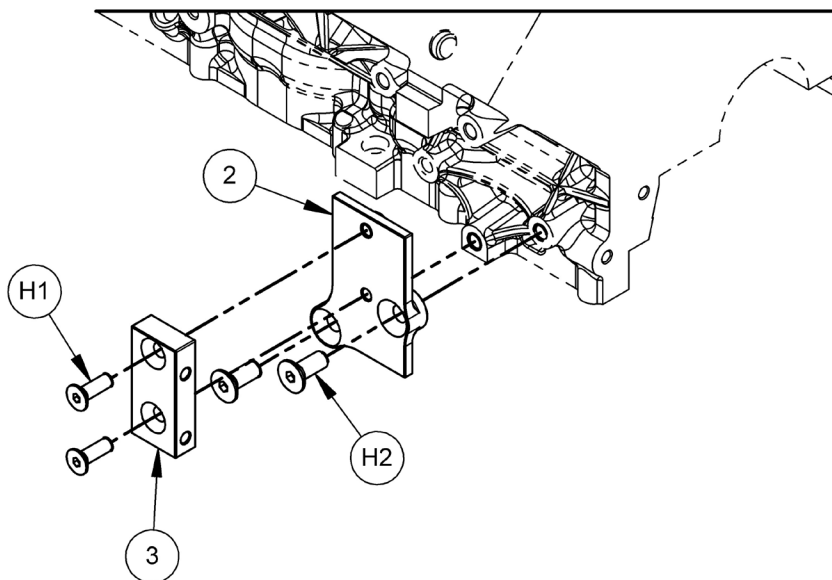
INSTRUCTIONS

© 2026, Speedway Motors, Inc.

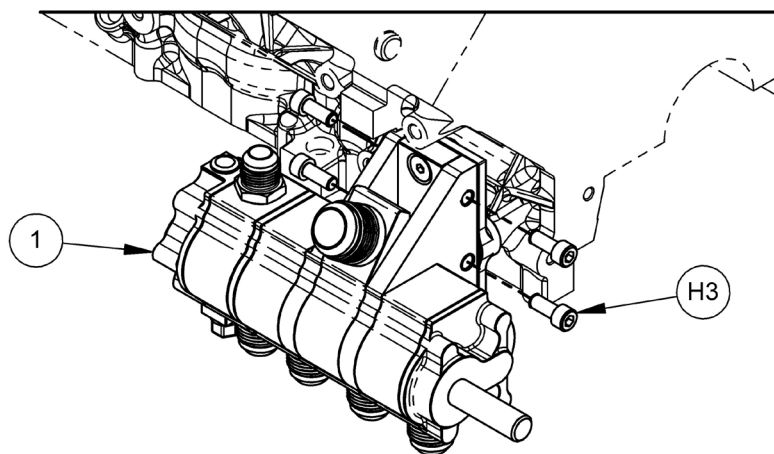


1. Attach the engine mount block (2) to the LS block using M10 x 1.50 x 25mm long flat head cap screws (H2). Apply blue Loctite to the threads before tightening.

2. Attach the dry sump mount block (3) to the engine mount block using M8 x 1.25 x 20mm long flat head cap screws (H1). Do not apply Loctite at this time.



3. Attach the pump (1) to the mounts using M8-1.25 x 20mm long cap screws (H3). Do not apply Loctite at this time.



4. Pulleys and belts are not included with this kit. After selecting and installing the appropriate pulleys and belt, verify the fit and confirm that proper belt tension has been achieved. If additional tension is required, remove the pump and install a shim between the mounting blocks. Once the desired belt tension is obtained, remove the hardware, apply Loctite, and reinstall the fasteners.

Need Help with This Product?

Talk to one of our Tech Support Agents:

Mon-Fri, 8am - 5pm (CST)

U.S.: 800.979.0122

Canada: 855.313.9180

International: 1.402.323.3200