

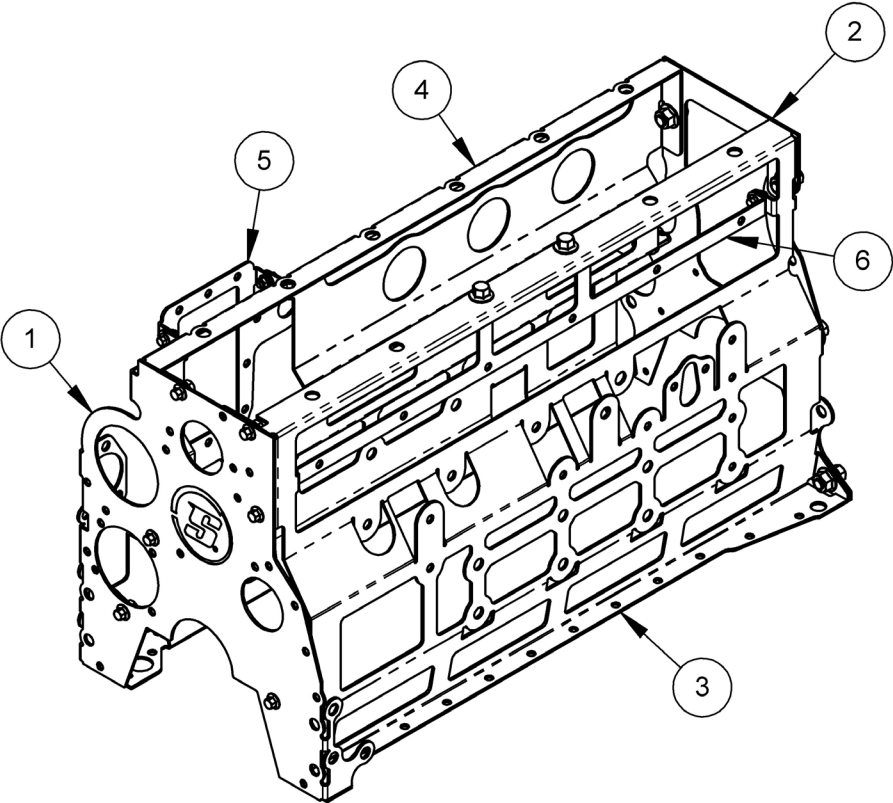
INSTRUCTIONS

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916-06274-SHORT - SoloSwap™ Cummins Block

Kit Contents			
Qty	Part #	Description	Item #
1	91606274.1.1	Front Face, Block	1
1	91606274.1.2	Back Face, Block	2
1	91606274.1.3	Left Side/Driver Side, Block	3
1	91606274.1.4	Right Side/Passenger Side, Block	4
1	91606274.1.5	Filter Mount Plate, Block	5
1	91606274.1.6	Push Rod Mount Cover, Block	6
Hardware			
Qty	Description	Tool Size	Item #
6	Serrated Flange Hex Head, Zinc Plated, M6-1.00 x 16mm	8mm Hex	H1
6	Serrated Flange Hex Head, Zinc Plated, M8-1.25 x 16mm	13mm Hex	H2
8	Serrated Flange Hex Head, Zinc Plated, M12-1.75 x 20mm	15mm Hex	H3
12	Serrated Flange Nut, Zinc Plated, M6-1.00	10mm Hex	H4
64	Serrated Flange Nut, Zinc Plated, M8-1.25	13mm Hex	H5
3	Serrated Flange Nut, Zinc Plated, M10-1.50	15mm Hex	H6
39	Serrated Flange Nut, Zinc Plated, M12-1.75	18mm Hex	H7



INSTRUCTIONS

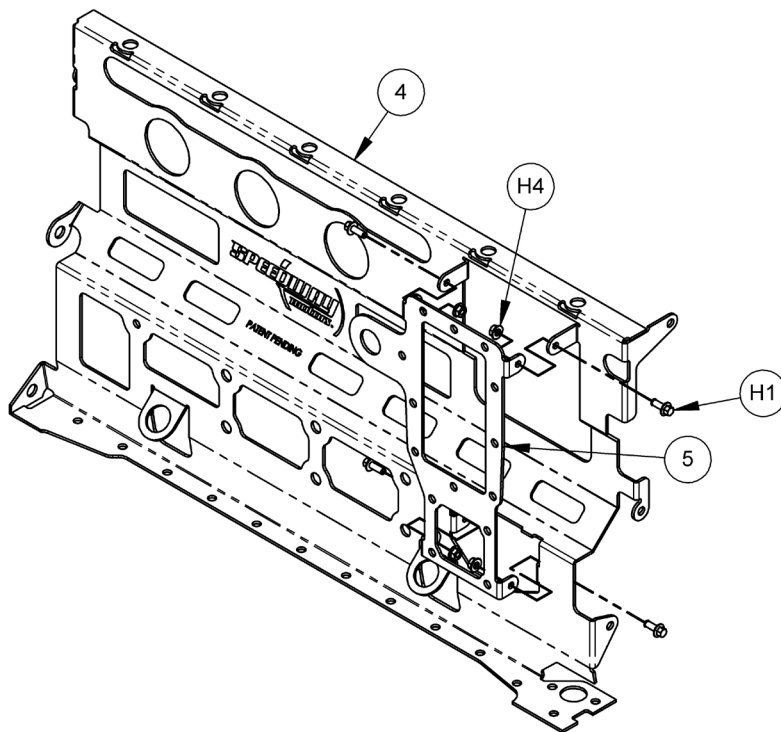
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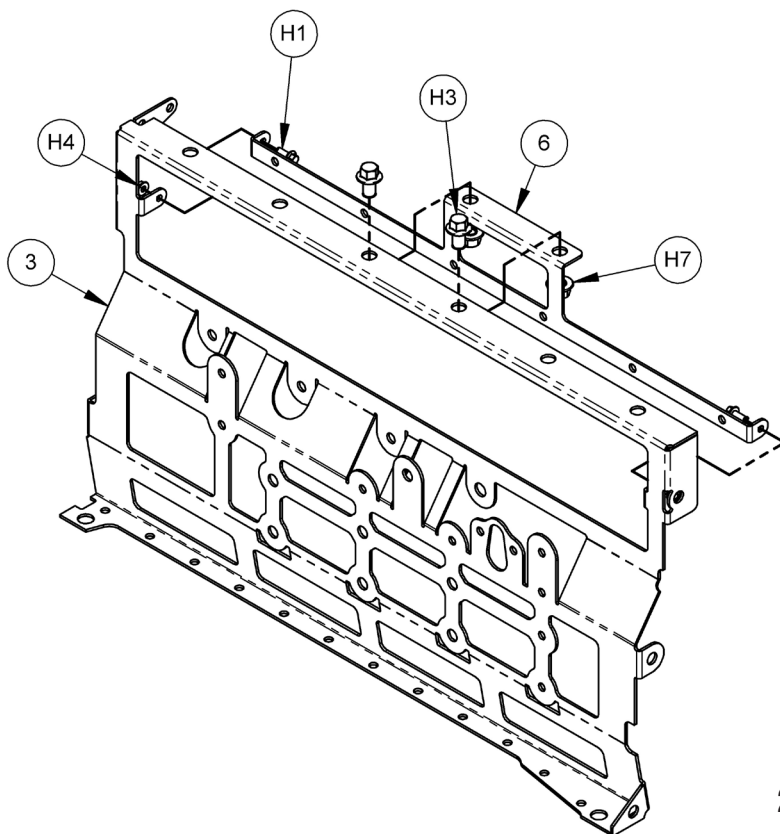
916-06274-SHORT - SoloSwap™ Cummins Block

1. Count and ensure that all listed parts in the instructions sheet are supplied.

2. Attach filter mount plate (5) to the right side plate (4) using M6-1.00 x 16mm bolts and nuts.



3. Attach push rod mount (6) to the left side plate (3) using M6-1.00 x 16mm bolts and nuts on the sides. Use M12-1.75 x 20mm bolts and nuts through the top.



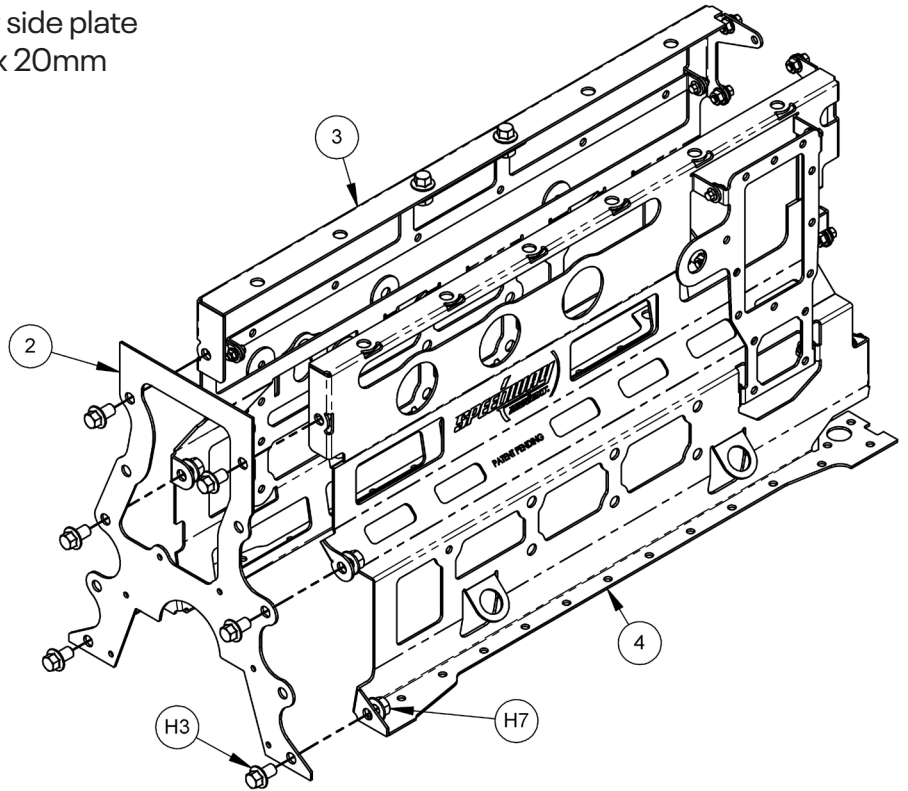
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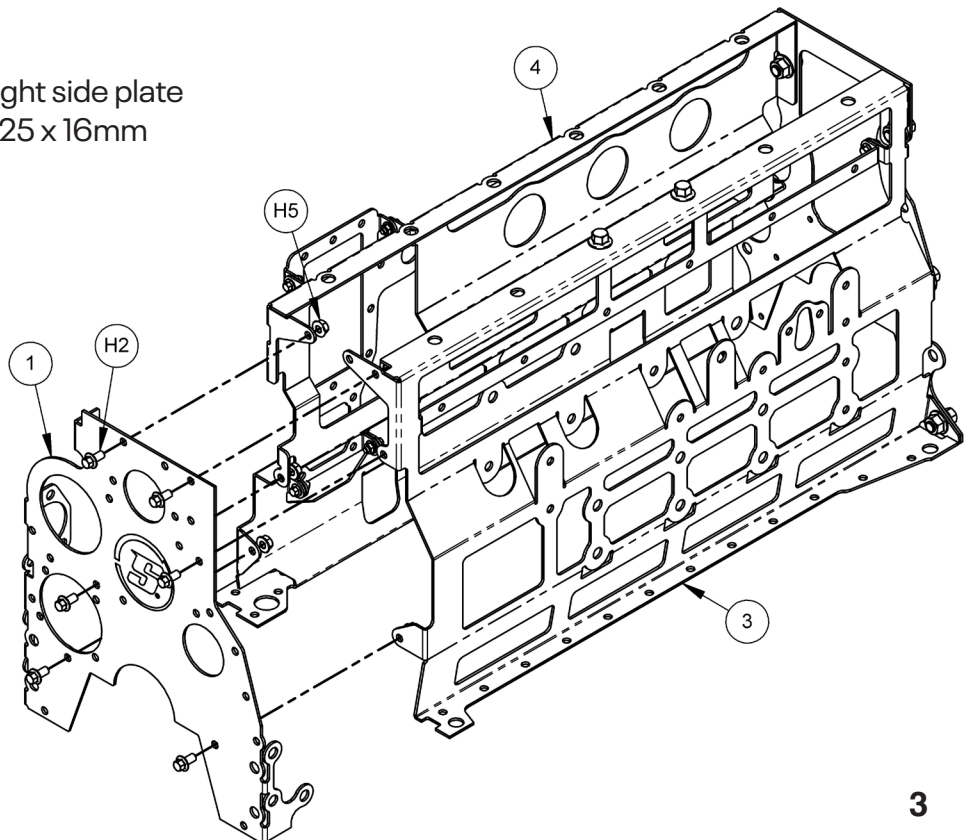
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916-06274-SHORT - SoloSwap™ Cummins Block

4. Attach the back face plate (2) to the right side plate (4) and the left side plate (3) using M12-1.75 x 20mm bolts and nuts.



5. Attach the front face plate (1) to the right side plate (4) and the left side plate (3) using M8-1.25 x 16mm bolts and nuts.



6. Tighten all bolts.

INSTRUCTIONS

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916-06274-HEADV12 - SoloSwap™ Cummins 12V Head Mockup

Kit Contents			
Qty	Part #	Description	Item #
1	91606274.2.1	Top, 12V Head	1
1	91606274.2.2	Right Side/Passenger Side, 12V Head	2
1	91606274.2.3	Left Side/Driver Side, 12V Head	3
Hardware			
Qty	Description	Tool Size	Item #
5	Serrated Flange Hex Head, Zinc Plated, M8-1.25 x 16mm	10mm Hex	H1
3	Serrated Flange Hex Head, Zinc Plated, M10-1.50 x 20mm	13mm Hex	H2
4	Serrated Flange Hex Head, Zinc Plated, M12-1.75 x 20mm	15mm Hex	H3
30	Serrated Flange Nut, Zinc Plated, M8-1.25	13mm Hex	H4
15	Serrated Flange Nut, Zinc Plated, M10-1.50	15mm Hex	H5
4	Serrated Flange Nut, Zinc Plated, M12-1.75	18mm Hex	H6

1. Count and ensure that all listed parts in the instructions sheet are supplied.

2. Attach the left side plate (2) to the to the side of the top plate (1) using M10-1.50 x 20mm bolts and nuts. Use M8-1.25 x 16mm bolts and nuts to attach the left side plate (2) to the front of the top plate (1).

3. Attach the right side plate (3) to the top plate (1) using M8-1.25 x 16mm bolts and nuts.

4. Tighten all bolts.

