

INSTRUCTIONS

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917-5021 and 917-5022 - Fan Shroud Installation Instructions for Hardware Kit 910-15612



917-5021



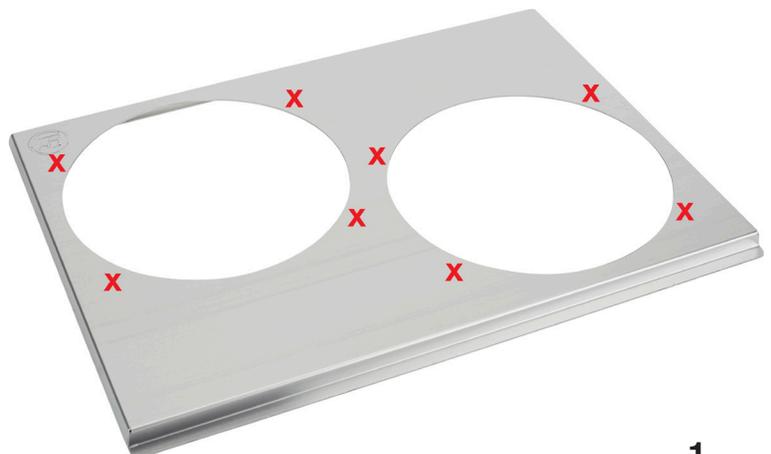
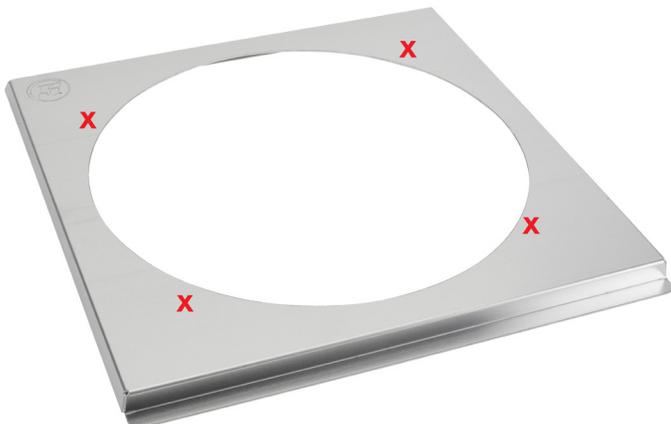
917-5022

1. Place the shroud temporarily on the top side of the radiator core lip while the radiator is still in the vehicle. This positioning helps in checking for any clearance issues and determining the desired mounting location.

NOTE: The shroud is designed to hang over the top lip of the radiator core channel and secure to the bottom radiator core lip using our mounting kit part number 910-15612. It's crucial not to attach the shroud to the radiator tanks, tubes, or core to avoid damaging the radiator.



2. While temporarily positioning the shroud, note, measure, and mark the four fan mounting holes per fan being mounted on the shroud.



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3. Once satisfied with the shroud's location and the marked fan mounting holes, equally space, measure, and mark four mounting holes on the bottom core channel, ensuring they won't interfere with the radiator mount location.



4. Remove the temporarily mounted fan shroud from the radiator and then take out the radiator from the vehicle.
5. Determine the appropriate drill bit sizes for the 1/4" fan mounting hardware and the 10-32 shroud mounting hardware. With the fan shroud removed and placed engine side up on your work surface, drill a small hole through the center of each previously marked fan hub location.
6. Once all the holes are drilled into the shroud, reposition it back onto the radiator. Use the shroud as a template to mark and drill the four holes along the lower radiator core lip to secure the shroud.
7. Remove the shroud from the radiator and use four 1/4" stainless-steel button head bolts and lock nuts to secure the fan to the shroud from the inside outward, ensuring ample clearance between the shroud and the radiator surface.
8. With the fan or fans correctly installed. Reinstall and align the shroud onto the radiator and secure it along the bottom of the radiator core with 10-32 stainless-steel button head bolts and lock nuts.
9. Reinstall the radiator and fan shroud (if possible) as a complete assembly. Ensure all removed parts and hoses are reconnected and replaced and refill the cooling system with the proper coolant.

NOTE: Before starting the engine, check all moving engine components and the engine fan for proper clearances from the new fan shroud assembly and adjust as necessary.