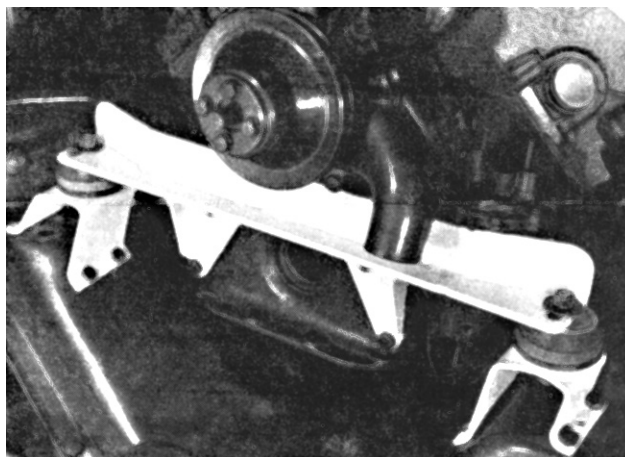
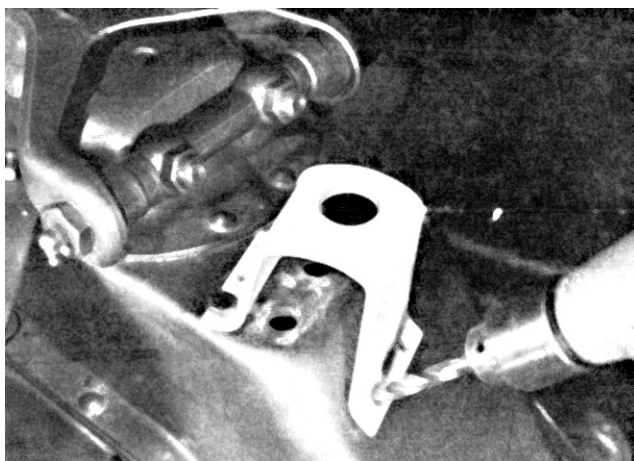


INSTRUCTIONS

(135-3294)

CONVERT '49-'53 FORD AND MERCURY CHASSIS TO ACCEPT SPEEDWAY MOTOR MOUNTS



1. Install Motor Mount on engine.
2. Attach adapters to Motor Mount using Speedway's Universal Through Bolt Cushion Kit.

NOTE: '49-'53 Fords and '52-'53 Mercurys install adapters to lean forward.

'49-'51' Mercurys install adapters to lean toward rear.

The forward outbound hole is not used when adapters are installed leaning forward.

3. Lower the engine to desired position. Transmission should be installed on engine and rear transmission mounting should be completed to assure correct alignment. The forward inboard hole of the adapter should line up with existing holes in the crossmember when adapters are installed in '49-'53 Fords and '52-'53 Mercurys (leaning forward). Fasten the adapters to these holes with 3/8-24x1" hex head cap screws, lockwashers and hex nuts. Spot drill the other holes through the adapter holes using a 13/32" diameter drill. Install a 3/8" cap screw as each hole is drilled to assure alignment. The original Ford back-up plates should be used under the lock washers.

Should the adapter be positioned to the rear, drill the forward outside hole using the adapter as a guide. Fasten adapter at this hole and drill remaining holes. (Install a 3/8" cap screw after each hole is drilled.)

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IMPORTANT

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REFUSALS All refused COD customers will be billed a 15% restocking charge plus freight to and from the destination! If you have questions please contact Speedway's customer service department.

WARRANTY CLAIMS If an item has a manufacturer's warranty as being free from defects we will exchange only. If the item has been used and you are requesting warranty work, this may take up to 30 days as warranty work is done by the manufacturer NOT Speedway Motors. If you have any questions please contact customer service.

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FREE CATALOGS Speedway Motors offers FREE catalogs for Race, Street, Sprint and Midget, Sport Compact and Pedal Car restoration.

****Some items are not legal for sale or use in California on pollution controlled motor vehicles. These items are legal in California for racing vehicles only which may never be used upon a highway.**

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