

1970-1974 GM F-body Front Chassis Brace



P/N 2654

Box Contents

Qty	Part #	Description
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Notes:

Before installation, verify box contents are correct and read through instructions completely.

Always ensure proper support when working under a vehicle. Use approved jack stands when using a floor jack as well as proper technique for securing your car while on a drive-on lift.

Tools required:

SAE wrenches and sockets

Installation

1. Raise car to a comfortable working height using the method of your choice. Follow applicable safety procedures.
2. Locate the existing front sway bar and the front sway bar clamps and bushings.
3. Loosen the two rear bolts that hold both the left and right sway bar bushings (Make sure they have at least 3 or 4 threads left still attached to the frame)

4. Completely remove the two front bolts that hold both the left and right sway bar bushings
5. The sway bar should now be held by only the rear bolts that are loosened (See Figure 1).
6. This allows the open slots in the brace to slide over the rear bolts. The brace slots should be in between the frame and the sway bar bushings (See Figure 2).
7. Loosely install the two front sway bar bolts back through the sway bar bushing clamps and through the holes in the 2654 brace.
8. Tighten all four bolts to about 10 ft-lbs (or moderately tight with hand tools).
9. Installation is complete.



Figure 1) Front bolt removed and rear bolt loosened



Figure 2) Inserting brace slots onto the rear sway bar bolt



Figure 3) Tighten sway bar bolts down once all four bolts are started



Figure 4) Fully Installed



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Installation Instructions

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70-74 GM F-Body Front Chassis brace

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