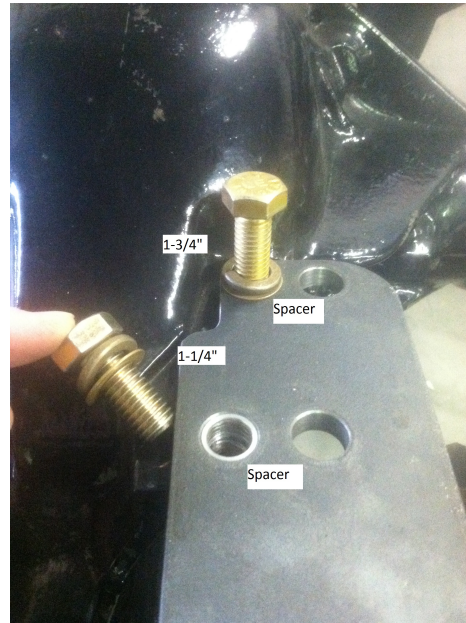


Moser 12-bolt install kit

Item # 2998



This kit is intended to reduce the bushing hole size and adapt the UMI (or other aftermarket torque arm bracket with 5/8" dia holes and 3/8" thickness) to a Moser 12-bolt differential.

1. Insert bushings into holes (four holes) by tapping gently. Powder coat or surface imperfections may be present. Please use your best judgment.
2. Install the fasteners with the 1-1/4" long bolts near the pinion and the 1-3/4" long bolts near the rear cover.
3. As shown in the photo, the lock washer should go on first then the flat washer. The flat washer should touch the bracket.
4. Apply Blue Loctite 242 to the threads of each bolt and torque to 90 ft-lb.
5. If Blue Loctite 242 is not available you may safely use anti-seize to achieve the proper torque. Loctite is preferred.
6. Due to production tolerances and possible bending from use, some modification may be required. Fitment may take some patience and creativity.

Thank you for putting your trust in a UMI Performance product!

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Installation Instructions
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