

## THROATLESS ROTARY SHEAR Model # WFMS

The blade gap is set at the factory and is ready to cut most materials.

The blade gap is adjustable for cutting thin or heavy material by loosening the lock nut and moving the adjustment screw.

When adjusting the blades they should over lap each other about  $1/16''$  -  $1/8''$  and should almost touch each other ( gap).

The greater the gap the easier to cut heavy material but will produce burrs on thin material.

Too close of a gap will make cutting more difficult requiring more effort.

A shim / washer is provided, when installed under the cutter it will allow even more adjustment height.

The shim / washer is also required to compensate for sharpening the cutter.

