

Generic Steering Wheel Modifications for Most 1955 – 1968 GM's with Stock Steering Wheel Mounted on ididit Steering Column (Aluminum Trim and Horn Kit # 2612100040)

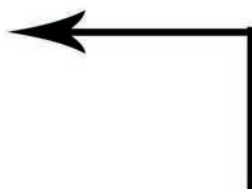


Figure 1

1. Turn wheel over and find two screws that hold a metal or plastic tab to the wheel. This tab is what is used to cancel your turn signals. Remove the two screws and the tab (see Figure 1), you will not be using them with your new column because our columns are self-cancelling.



Figure 2 A



2. You will have to drill a 3/8" diameter hole for the horn cam tube to slide through. Looking at the top center of the steering wheel the hole should reside 3/4" from the center of the splined hole. Place this 3/8" hole as close to 10:30 as possible avoiding any existing holes. After drilling this hole, clean the surface well to remove whatever grease or rust that may have accumulated over the years.

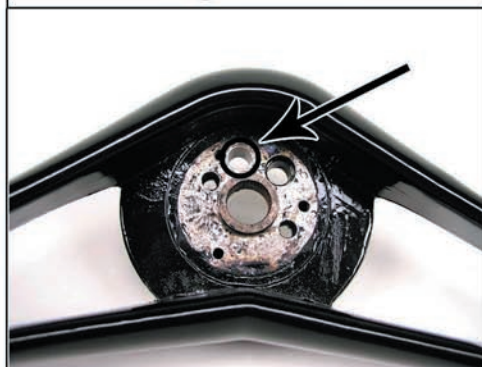


Figure 2 B



Figure 3 A

Figure 3 B

3. The pin in the horn kit is longer than you may need. We recommend that you install the wheel and pin then trim the pin so that it is 1/8 – 1/4 above surface of wheel. (see Figure 3) NOTE: After drilling is completed you will then need to install the spring and assembly in the horn cam as shown.

ididit inc. 610 S. Maumee St. 49286
Tecumseh, MI. PH: 517-424-0577 FAX: 517-424-7293 www.ididitinc.com



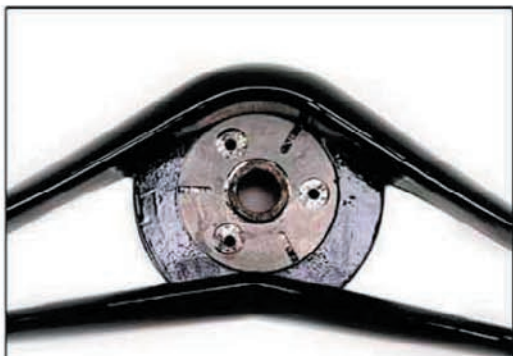


Figure 4

4. You will need to check the spring steel plate that is located under the horn ring assembly if your plate has 9 holes in it you will need to use the contact plate provided with the kit. (see Figure 4) The crown of this washer should be face up!



Figure 5

5. The ring is to be installed and siliconed onto the back of the steering wheel. (see Figure 5) If it doesn't fit on exactly right, use a file or die grinder to trim inside of the ring. If it is way off because of a variation in the wheel, please call us and we may be able to make you something that will fit. You may have to send us the wheel in that case.



Figure 6

6. Now, install the wheel on the column (see Figure 6), if it doesn't want to go on at first, move the horn cam with your thumb and index finger a little bit one way or the other until the wheel drops down fully. This horn cam is what cancels the turn signals, so with this horn cam at 10:30, the steering box is half way between full left and right, and with the road wheels pointed straight ahead, the turn signals will cancel at the right time.

