



**Moroso Vacuum Pump Bracket Motorplate
Applications
P/N 63910
INSTALLATION INSTRUCTIONS**

This kit is designed to mount the MOROSO vacuum pumps (#22640 & #22641) to any motor plate on the passenger side of the car.

PARTS INCLUDED:

- 1 – Anodized Bracket**
- 4 – 3/8-16x1” Countersunk Bolts**

- 1.** Bolt bracket to back of vacuum pump with the four 3/8 bolts included. Flat side of the bracket should face the backside of the pump. Install bracket so the pivot hole is aligned with the inlet port.
- 2.** Hold pump against motor plate with pivot hole being the highest point of pump bracket. Mark pivot position on the motor plate.
- 3.** Drill 3/8 hole in the motor plate and bolt the pump through the pivot hole, to plate.
- 4.** Place belt on pump pulley and engine pulley. By putting tension on the belt by pulling pump away from engine, you can mark the bolt position for the adjustment slot.

It is important that the bracket is used on the passenger side of the car due to design. This product will not work to specification if used on driver side.

**For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time**

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