

INSTRUCTIONS

702-2509

720-2506

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1935-1940 Ford Stainless Steel Front Shock Kit

**PLEASE READ INSTRUCTIONS COMPLETELY
BEFORE STARTING YOUR INSTALLATION**

NOTE: This kit will not work with the stock sway bar.

Parts List

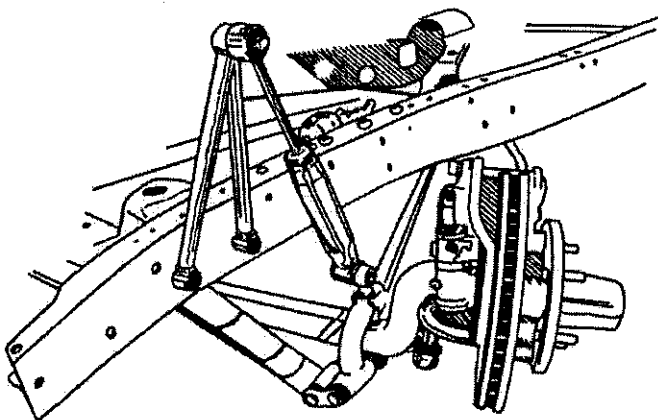
Index no.	Description	Qty.
1	Right upper shock mount	1
1	Left upper shock mount	1
2	Perch with lower shock mount	2
3	Lower conical perch spacers	2
4	5/8"-18 Nylon lock nut	2
5	1/2"-20 x 2" Button head bolts	6
6	1/2" Flat washer	4
7	1/2"-20 Nylon lock nut	4
8	7/16"-20 x 2 1/4" Hex bolts	2
9	7/16" lock washers	2
10	1/2" Cupped shock washers	4
11	1/2" lock washer	2
12	1/2" shock sleeve	2
13	7/16" shock sleeve	2

1. Using the parts list above, double check that you have received all the parts in the kit. Please report any missing parts to our customer service department.
2. Remove the stock front shock absorbers and perch bolts.
3. Using a 1/2" drill, drill out the original square shock bolt holes.
4. Bolt the upper shock brackets to the frame rail using the original shock mounting holes. Slide the 1/2"-20 x 2" button head bolts (#5) through the bracket and into the frame rail securing with a 1/2" flat washer (#6) and a 1/2"-20 nylock nut (#7).

NOTE: Anti-seize must be used on all threaded fasteners to prevent the stainless steel from galling. Torque the 1/2" bolts to 37-57 ft. lbs.

5. Install the new perches so that the inside face of the shock mount is parallel to the frame rail.
Note: If you encounter a problem with the perches turning in the axle it may be necessary to center punch the inside of the wishbone taper in a few places to give the perch a bite.

6. This shock mounting kit uses a 7/16" upper bolt and a 1/2" lower bolt to mount the shocks. Four shock sleeves, two 1/2" and two 7/16" sleeves are provided to mount the shocks. Slide a 7/16" lock washers (#9) over a 7/16"-20 x 2 1/4" hex bolt (#8) followed by a 1/2" cupped washer (#10). Slide the bolt through the upper shock bushing and thread the bolt into the upper shock mount, do not tighten. Slide a 1/2" lock washer (#11) over the 1/2"-20 x 2" button head bolt (#5) followed by a cup washer (#10). Slide the bolt through the lower shock sleeve and thread it into the lower shock mount. Torque the upper 7/16" bolts to 25-37 ft. lbs. and the lower 1/2" bolts to 38-57 ft. lbs. Again making sure to use anti seize on the threads.



IMPORTANT

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