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Part Number 11013699
55-57 Chevy Upper StrongArms

Components:

1	90000541	Driver side upper arm
1	90000542	Passenger side upper arm
2	90000905	Ball joint (includes boot, grease fitting, castle nut & cotter pin)
4	90000907	Cross shaft bushing
4	90000543	Upper cross shaft large sleeve
4	90000544	Upper cross shaft small sleeve

Hardware:

4	99371015	3/8"-24 x 1 1/2" bolts	Upper cross shaft
4	99373005	3/8" lock washers	Upper cross shaft



Installation Instructions



1. Remove the upper control arm and cross shaft. The factory cross shaft will be reused.
2. Place the larger sleeve over the end of the upper cross shaft, slide the cross shaft through the StrongArm. Then press the bushing over the shaft. Insert the smaller sleeve inside the bushing and tighten the assembly with the 3/8" - 24 x 1 1/2" bolts.
3. Install the ball joint into the upper StrongArm also facing down.



4. Bolt the upper StrongArm to the frame and spindle using the factory frame bolts.
5. The upper control arm bump stop is reused.
6. Grease the ball joints.

55-57 Chevy Upper StrongArm

Item #	Description	Qty.
1.	Passenger side arm	1
1.	Driver side arm	1
2.	Ball Joint	2
3.	Upper Cross shaft Large Sleeve	4
4.	Cross shaft bushing	4
5.	Upper Cross shaft Small Sleeve	4

