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Part # 11224499
64-72 GM "A" Body Rear Lower StrongArms

Components:

2	90001026	Lower StrongArm – WW 22"
8	90001089	Poly bushing half – .75" I.D. x 1.5" O.D. x 1.125" long
4	90000516	Bushing sleeve - .5" I.D. x .75" O.D. x 2.375" long
2	90001092	Tube of Lithium grease – to lubrication bushing mounting surfaces

Hardware:

4	99431003	7/16" x 3" USS bolt	Swaybar to lower bars
4	99432001	7/16" USS Nylok nut	Swaybar to lower bars
8	99433002	7/16" SAE flat washer	Swaybar to lower bars
4	99501006	1/2" x 3 1/2" USS Gr. 8 bolt	StrongArms to frame
4	99502001	1/2" USS Gr. 8 Nylok nut	StrongArms to frame

STRONG ARMS™

by Air Ride Technologies

Installation Instructions



1. Remove the sway bar (if equipped) and factory lower trailing arm. Do one side at a time to keep the axle from rotating.
2. Clean bushing mounting surfaces on frame. Lubricate w/ lithium grease supplied.
2. Attach to front on the lower StrongArm to the frame using the ½" x 3 ½" bolts and Nylok nuts supplied.
3. This arm has holes in the tube for sway bar attachment. Mount the bar so that the holes are closest to the axle. New 7/16" x 3" bolts are supplied to reattach the sway bar.



4. Attach to rear of the lower StrongArm to the frame using the ½" x 3 ½" bolts and Nylok nuts supplied.

Note: These polyurethane bushing are lubricated at the factory w/ lithium grease.

Note: Tighten the bolts enough to remove any lateral movement and apply moderate drag on bushings. Over-tightening can cause excessive suspension bind.