NOTICE

TO PROTECT & PRESERVE YOUR BLACK POWDER PAINTED OR CHROME PLATED BRACKETS' FINISH, BE SURE AND APPLY A GOOD QUALITY WAX SUCH AS CARNAUBA, AS NEEDED.

phone **800.979.0122**
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340 Victory Lane • Lincoln NE 68528

www.SpeedwayMotors.com

INSTALLATION
INSTRUCTIONS

1200 Series

Speedway P/N: 916-67982

Bill's Hot Rod P/N: 1204L / 1205L / 1206L

TO MAKE INSTALLATION EASIER, PLEASE READ ALL THE INSTRUCTIONS BEFORE INSTALLING THE BRACKET.

SIDE MOUNT POWER STEERING BRACKET INFORMATION

- Power steering bracket designed for the Small Block Chevy / can ONLY be use used in conjunction with our 1100 Series Brackets.
- For use with the **LONG WATER PUMP ONLY.**
- Positions the Power Steering pump in a location that will allow the alternator belt to clear the power steering pump.

- All bracket hardware is pre-assembled in the proper location as it will need be when installed.
- When installing the bracket, leave all the bolts snug but not tight UNTIL alignment of the belt, belt length and bracket positioning have been verified. If it looks good, go ahead and tighten the bolts and adjust the belt tension.
- Use LOCTITE #242 (blue) on all bolts for final assembly.

TOOLS REQUIRED FOR INSTALLATION:

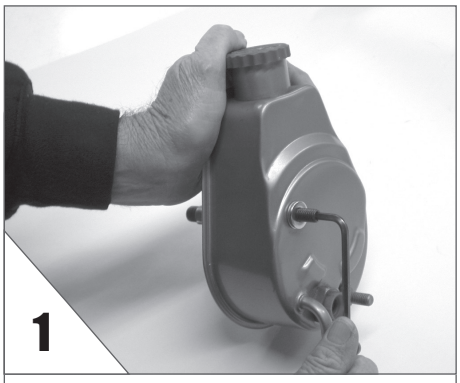
- 3/16" Allen Wrench
- 5/16" Allen Wrench
- 7/32" Allen Wrench
- 9/16" Open End Wrench

POWER STEERING PUMP USED WITH THIS APPLICATION IS:

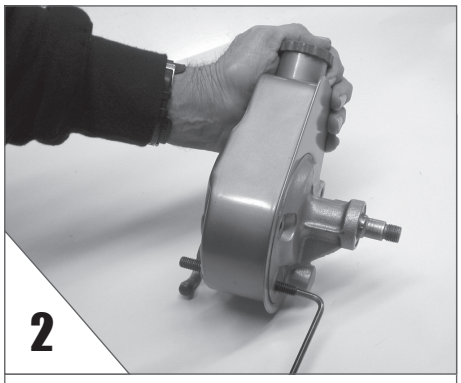
- **G.M. Saginaw Power Steering pump with attached reservoir.** ('71-'74 Camaro **OR** '73-'74 Chevy 6 Cyl Truck are suggested.)

HOW TO INSTALL YOUR NEW POWER STEERING BRACKET

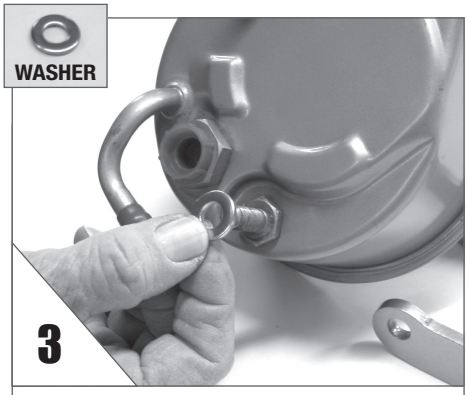
PART # 916-67982L



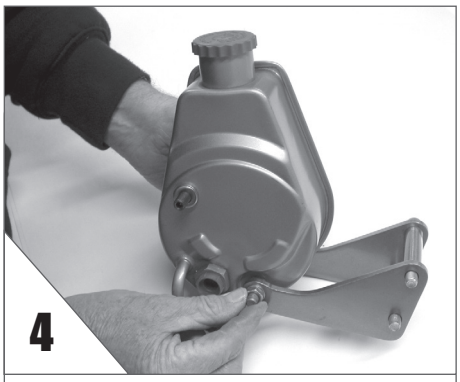
ATTACH the **REAR** upper stud to the pump as show.



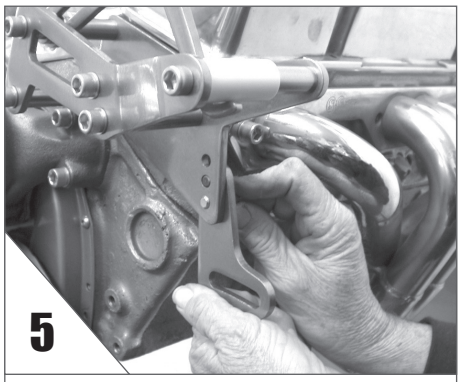
ATTACH the stud to the **FRONT** of the pump as shown.



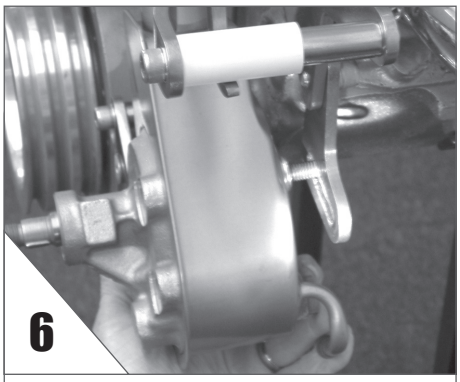
ADD one 1/8" thick washer (inset) on rear stud as shown above.



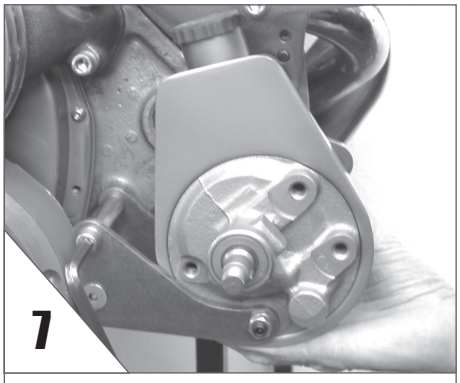
ATTACH the bracket to the pump.



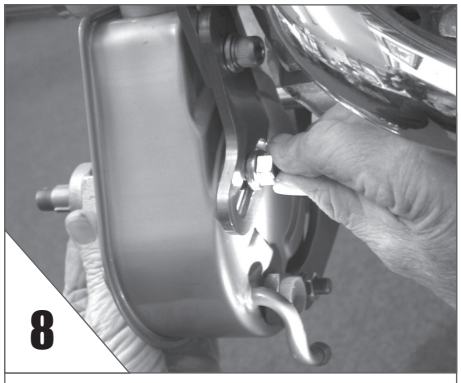
BOLT adjusting plate as shown (PIN goes in the middle hole. Bolt is in the bottom hole).



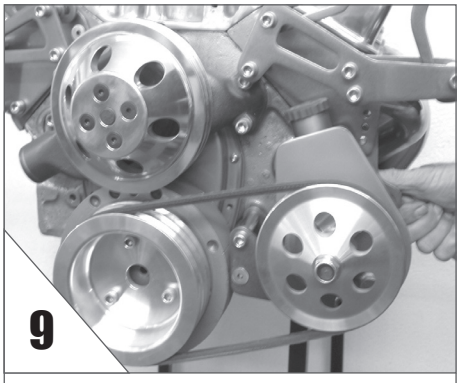
ALIGN pump stud to the adjusting plate...



... and **BOLT THE PUMP** to the block as shown and snug up bolts lightly.



SWING the pump back and forth to center the stud in the adjusting slot. When alignment is good, tighten the bolts in the bracket, and the adjusting plate.



INSTALL the belt, adjust tension and tighten the adjusting bolt.

BELT SIZE SUGGESTIONS

- **POWER STEERING BELT** - Try Gates **7365** (BEST) or **7370** (GOOD)