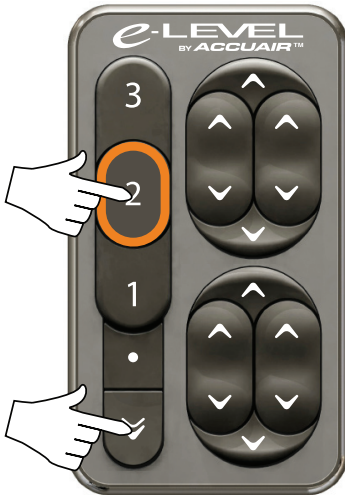


Setup Programming For Corner Reduction:

System Calibration:

Before the system will operate, it must be calibrated to learn the vehicle characteristics. This process should be repeated if any air suspension components get changed or replaced in the future.

When using fewer Ride Height Sensors than 4. The following procedure can be used to make the system operate based on 3, 2, or 1 sensor alone.



⚠ CAUTION: The system will automatically *Raise/Lower* the vehicle in the next procedure. Remove all obstructions and keep clear of vehicle before proceeding.

The vehicle needs to be on level ground with the wheels pointed straight ahead. Leave vehicle running to power the Compressor(s) during this procedure.

With the Ignition ON hold the Position #2 "2" Button & the All-Down "⬇" Button for 3 seconds until all of the Position Indicators strobe up and down.

The system will then begin adjusting the vehicle throughout its total travel. This process requires no user interaction and should take no more than 15 minutes depending on the size of your Compressor(s) and Tank(s).

All of the Position Indicators will continue to strobe throughout calibration. The Position #2 "2" Indicator will be on solid when calibration is complete, indicating that the system is at **Ride Height (Position #2).**

When calibration is complete the positions will be saved as follows:

- Position #1 = **10%** of total suspension travel.
- Position #2 = **50%** of total suspension travel.
- Position #3 = **90%** of total suspension travel.

To re-save these heights to your preference, see page 9 of your e-Level™ Operation Manual.

<u>System Type</u>	<u>Sensor Corner # Used</u>					
3-Corner	—	—	—	—	—	1, 2, 4
2-Corner	—	—	—	—	—	3, 4
1-Corner	—	—	—	—	—	4