

INSTRUCTIONS

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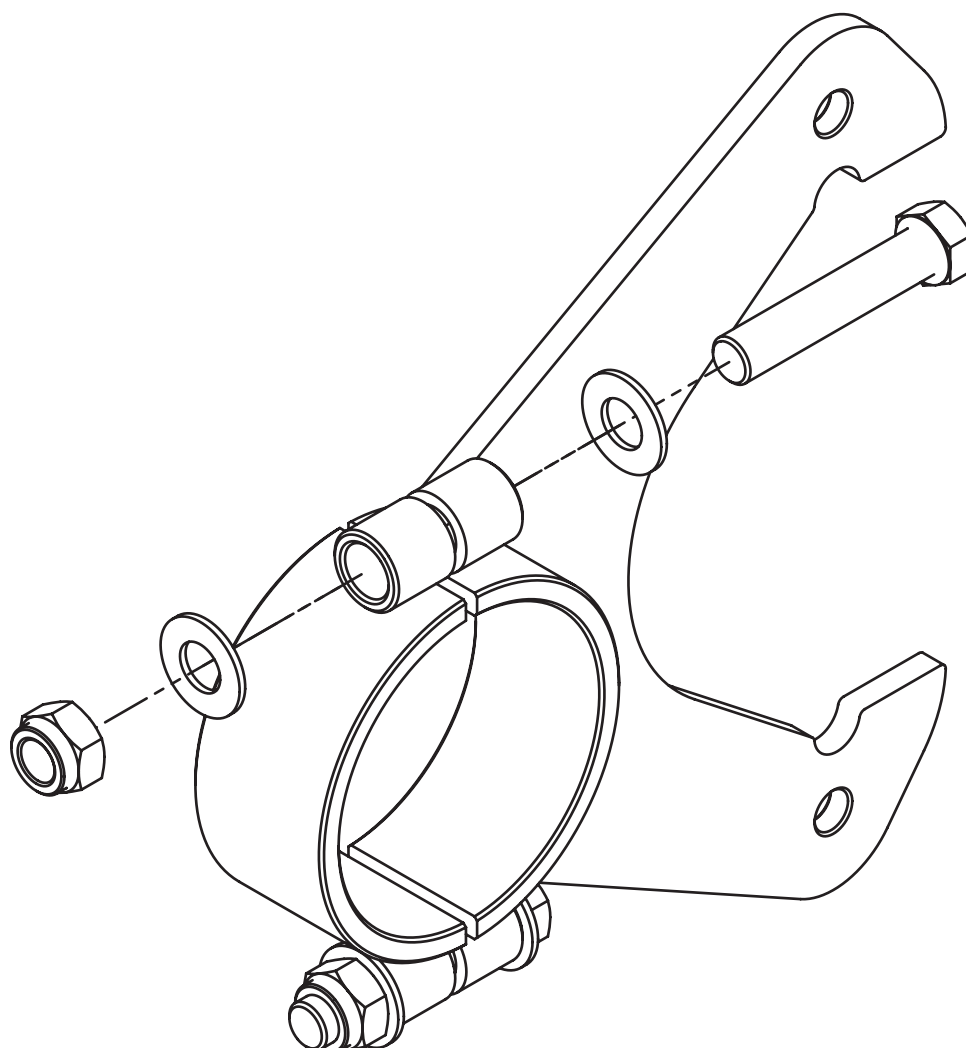
91642006

2-Piece Caliper Bracket

69-77 GM Caliper

Kit Contents	
91642006.1	69-77 GM CALIPER BRACKET (1)
HZ2SFW-SAE-.44	FLAT WASHER (4)
HZ8HCSF-.44-2.25	7/16-20 X 2.25 HHCS, GR. 8 (2)
HZ8HLNF-.44	7/16-20 STOVER LOCK NUT (2)

This kit is designed to be tack welded to axle tube after clamping and is intended for **racing use only**.



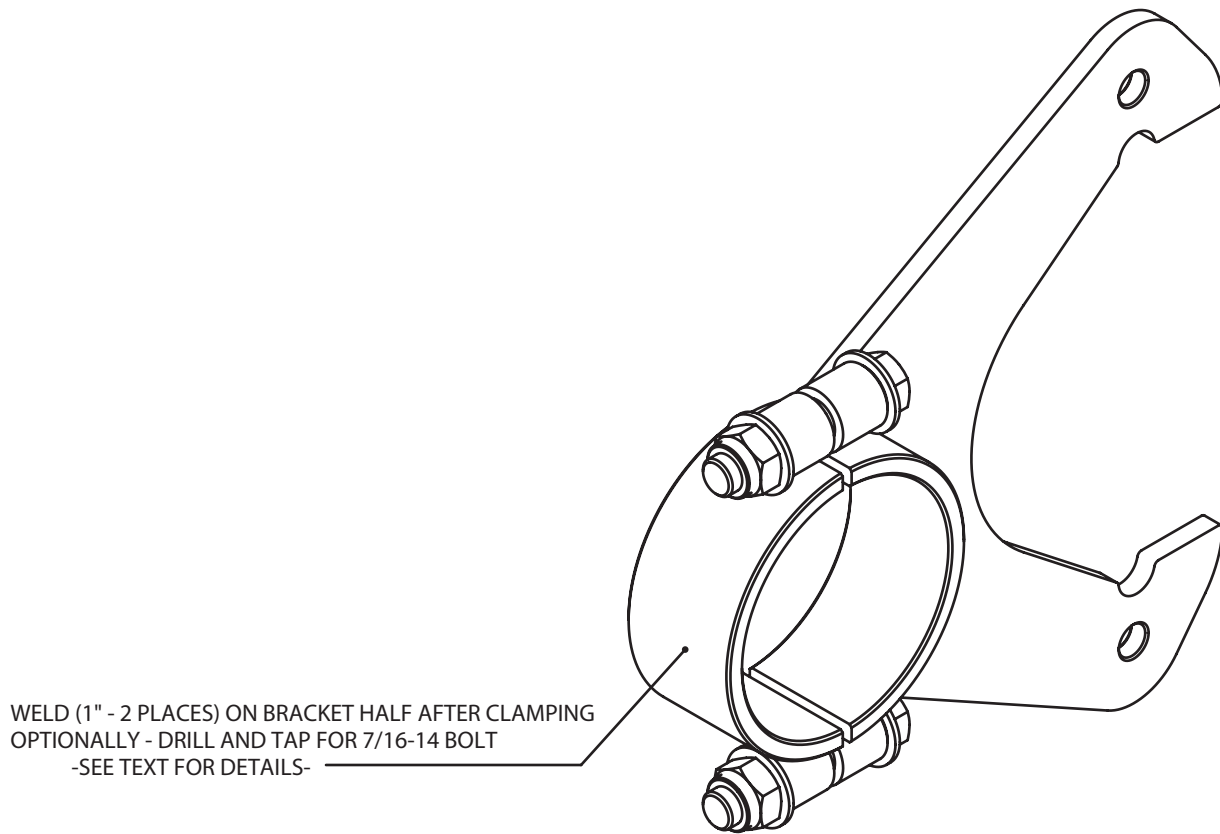
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91642006

2-Piece Caliper Bracket
69-77 GM Caliper



WELD (1" - 2 PLACES) ON BRACKET HALF AFTER CLAMPING
OPTIONALLY - DRILL AND TAP FOR 7/16-14 BOLT
-SEE TEXT FOR DETAILS-

1. Clamp bracket to 3" diameter axle tube. Mock up complete brake kit to confirm alignment and clearances.
2. Adjust bracket location as required.
3. This bracket is designed to be tack welded to axle tube to resist slipping/rotation under heavy braking. It is recommended to add 2 welds (1" long) to the edges of the upper clamp piece, attaching it to the axle tube. Place these welds in a position that can be accessed with a grinder to remove if necessary for repair.
4. Optionally, the lower clamp piece can be drilled and tapped (7/16-14) thru the axle tube wall and bolted in place. Be sure to clean any metal chips from inside of axle tube before reassembly.

IMPORTANT

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Find the above info on our website:

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All exchanged or returned merchandise must be in original factory condition with no modifications or alterations. Returned merchandise must include original packaging materials, warranty cards, manuals, instructions, etc. If the returned item requires repackaging, your refund / exchange will be subject to a repackaging charge. Return/Exchange transactions less than \$99 are excluded from the free shipping offer.

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Items that are returned after 60 days are subject to a 15% restocking charges. Fiberglass items returned will be subject to a 15% restocking charge. We are unable to accept returns on electrical parts, video tapes, DVD's, books, special order or closeout merchandise.

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