

INSTRUCTIONS

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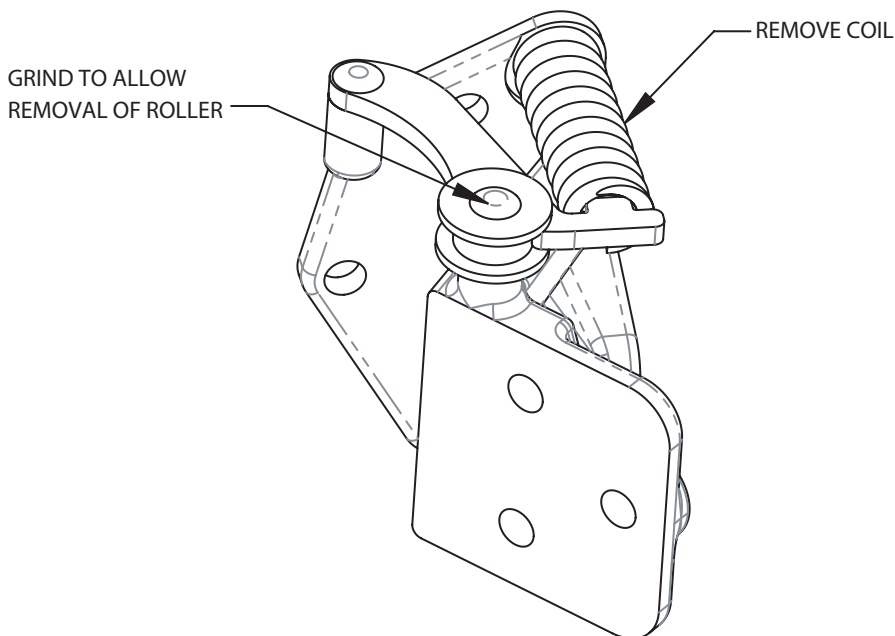
Lower Door Hinge Detent Repair Kit
67 Camaro, 66-67 Chevelle

Kit Contents
DETENT ROLLER (2)
SHOULDER BOLT (2)

Lower Door Hinge Detent Roller Repair Kit for '67 Camaro, '66-'67 Chevelle

These kits are designed for use on Camaro/Firebird/Chevelle door hinges and allow rebuilding of existing hinges for considerably less than the cost of replacement hinges. If you prefer new hinges, these are also available from Speedway as part number 92617670 and 92617671.

1. Start by removing the hinge assembly from vehicle.
2. Remove coil spring from hinge assembly.
3. Locate roller and shaft assembly. Carefully grind off the top of the roller pin to allow removal of the roller.



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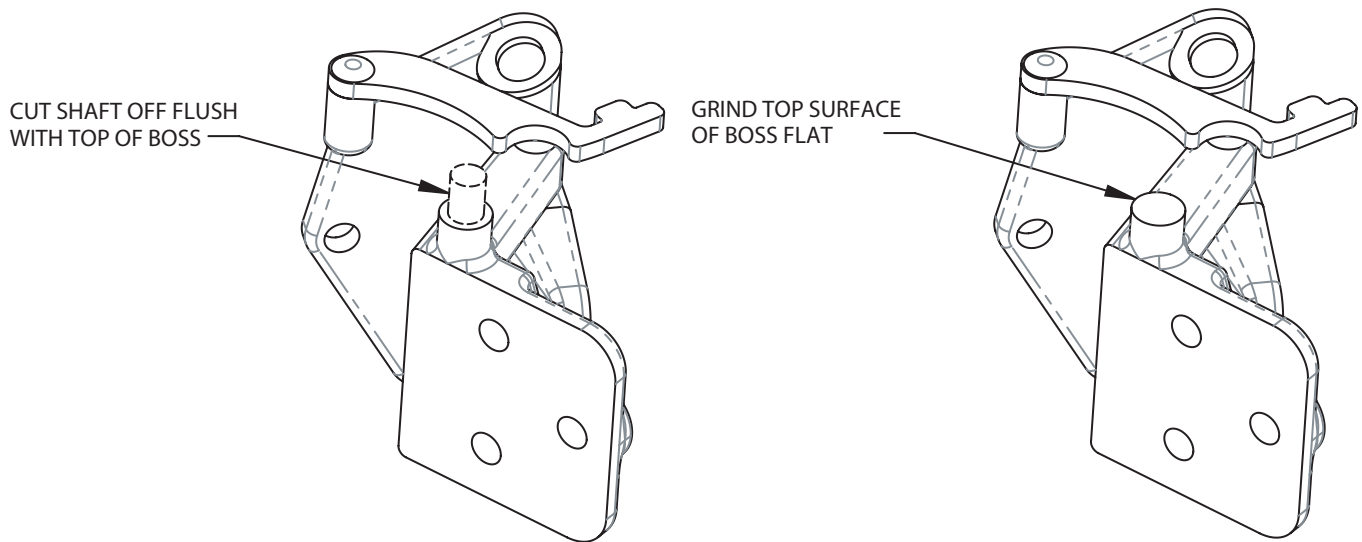
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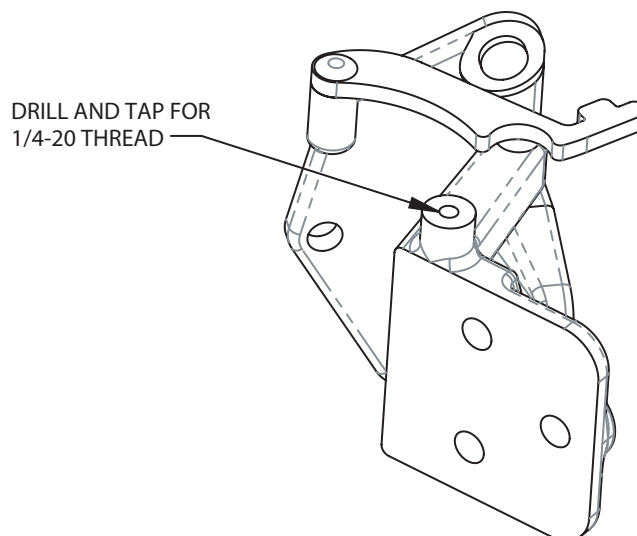
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4. Once roller is removed, cut the remaining shaft off flush with the top of the boss.
5. Carefully finish grind the top of the boss flat.



6. You will be able to see the circular outline of the original shaft. Carefully center punch the shaft end and pilot drill with a small drill bit – 3/32".
7. Using a #7 (.201" diameter) bit, drill down to a minimum depth of 1". Take care to keep drilled hole perpendicular to top surface of boss.
8. Tap the hole using a 1/4-20 tap. Be sure to keep the tap perpendicular with the top of the boss.



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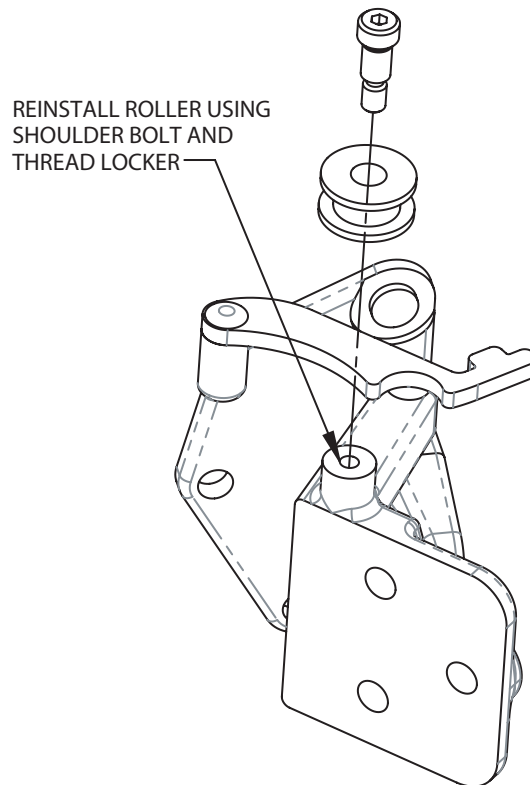


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9. Insert shoulder bolt into the roller and tighten the bolt securely. It is recommended to use thread locker on the threads.

10. Reassemble the hinge and reinstall on the vehicle. Apply grease to roller and detent arm to allow smooth operation.



IMPORTANT

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All exchanged or returned merchandise must be in original factory condition with no modifications or alterations. Returned merchandise must include original packaging materials, warranty cards, manuals, instructions, etc. If the returned item requires repackaging, your refund / exchange will be subject to a repackaging charge. Return/Exchange transactions less than \$99 are excluded from the free shipping offer.

HOW TO RETURN AN ITEM Please re-pack the item in a sturdy box, include a copy of your invoice and completed return form. Returns must be shipped prepaid. CODs are not accepted. Shipping costs for exchanged merchandise will be charged to your credit card.

Items that are returned after 60 days are subject to a 15% restocking charges. Fiberglass items returned will be subject to a 15% restocking charge. We are unable to accept returns on electrical parts, video tapes, DVD's, books, special order or closeout merchandise.

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